
Injection-Valve Assembly

Table 4

Injection-Valve Assembly

Item	Description	HP Part Number
	Manual injection valve (complete assembly), including operating instructions, needle port cleaner, vent tubes (x2) and fittings, 5/64 and 9/64-inch hex keys. Includes items 1 – 8	5063-6502
1	Bearing ring	1410-1349
2	Isolation seal	0100-1857
3	Rotor seal (Vespel™)	0100-0623
	Rotor seal (Tefzel™)	0100-0620
4	Stator face	0100-1859
5	Stator head	0100-1860
6	Stator screws	0100-1861
7	Hex key 9/64 inch (for stator screws — not shown)	8710-0060
8	Position sensing switch (not shown)	0490-1849

Parts and Materials
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Figure 10 **Injection-Valve Assembly**

