



Model 4552 Purge-and-Trap Water/Soil Autosampler Operator's Manual



151 Graham Road · P.O. Box 9010 · College Station, Texas 77842-9010
Telephone (979) 690-1711 · FAX (979) 690-0440 · www.oico.com · oimail@oico.com

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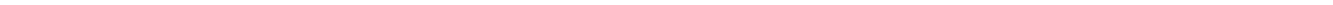




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Chapter 1 Introduction

The Model 4552 Purge-and-Trap Water/Soil Autosampler automates sample handling procedures for purge-and-trap analysis of volatile organic compounds (VOCs) using current USEPA methods. It can be used for drinking water, wastewater, soil, and solids analysis. The Model 4552 operates as a standalone unit with the OI Analytical Model 4660 Eclipse, Model 4560, and other purge-and-trap sample concentrators.

The Model 4552 contains state-of-the-art XYZ-axis robotics. It uses a 51-position sample tray that handles both water or soil samples. An optional chiller cools the sample tray. The Model 4552's unique grabber arm moves the sample vial to different positions that read the bar code (optional), identify the vial type, stir the sample, equilibrate to room temperature, and transfer the sample to the water or soil probe position. An optional Windows®-based software package enables remote Model 4552 operation from a personal computer (PC).

Operating Principles

The Model 4552 automates heated purge-and-trap analysis when running soil samples. Place the soil sample into a patented SoilVial™ or, if the Model 4552 is set up for needle sparging, a standard 40-mL VOA vial. Add a stir bar (optional), cap the vial with a low-bleed septum, and place the vial in the sample tray. The robotic arm transfers the vial to the vial identification position. The vial then moves into the heated chamber, where the Model 4552 adds water with one or both standards. The sample then purges directly onto the sample concentrator's trap.

If running a water sample, place the sample in a 40-mL VOA vial, which is then placed in the sample tray. The Model 4552's robotic arm moves the vial to the vial identification position and then to the probe location, where it lifts onto the sample probe. A programmed volume of water transfers to the sample concentrator's purge vessel. The Model 4552 adds one or both standards to the sample during transfer. It also drains and cleans the needle, sparge tube, and transfer lines.

The Model 4552 operates in automatic, manual, and flush mode. Automatic mode allows complete unattended operation. Manual mode processes single or priority samples and runs blanks. Flush mode performs hot water and helium rinses to clean the system.

Easily program the Model 4552 through its color-coded keypad. The menu-driven programming displays on a liquid crystal display (LCD), where parameters can be read and altered. The screen also displays functions in progress during the run.

Features

- Contains a large 51-position, removable sample tray that holds water or soil samples.
- Runs blanks from a water reservoir.
- Performs dilutions directly from a 40-mL sample vial using water from the reservoir.
- Runs water sample volumes ranging from one to 25 mL.
- Mechanically stirs water samples containing sediment prior to sampling.
- Injects one or two different standards with the sample prior to purging.
- Purges soil samples with the needle sparge option using disposable 40-mL vials or SoilVials.
- Heated soil chamber accepts solid, sludge, and liquid matrices.
- Cools the sample tray with an optional refrigerated chiller.
- Runs priority samples by interrupting the current analysis for rush samples.
- Contains an easily-read, back-lit LCD display.
- Programs quickly and easily using the keypad.
- Stores up to thirty methods for various method configurations.
- Runs a sample from any tray position.
- Flushes the VOA soil probe pathway with helium.
- Heats rinse water to 100°C with a cartridge heater prior to flushing sample pathways and purge vessel.
- Monitors temperature zones for exceeding set points.
- Equilibrates samples to the same temperature prior to sampling with a five-position temperature equilibrium zone station.
- Eliminates cold spots in the sample pathway in the soil chamber with a heated three-way valve.

Specifications

General Specifications

Dimensions

- 17" H x 21.5" W x 21" D
- 43.2 cm H x 54.6 cm W x 53.3 cm D

Weight (Base Unit)

- 80 lbs (36.5 kg)

Operating Temperature

- 15°–35°C

Storage Temperature

- 5°–85°C

Relative Humidity

- 10–90%

Altitude

- Up to 2,000 m

Performance Specifications**Sample Capacity**

- 51 40-mL vials
- Standard VOA vials or patented SoilVials

Sample Size

- 1–25 mL
- Autodilution capability

Sample Type

- Water
 - Transferred to purge-and-trap sparge vessel
 - Integral filter for particulated samples
- Soil
 - Purged in heated soil chamber while in the vial
 - Needle sparge for standard VOA vials
 - SoilVial option for fritted double-ended vials
 - Sample stirring

Liquid Coolant

- Maximum pressure: 10 psi
- Temperature range: -10° to $+60^{\circ}\text{C}$
- Coolant liquid: 50:50% mix of ethylene glycol and water, or 100% water

Requirements**Gas Requirements**

- Helium, ultrahigh purity, 99.999% or better, 60–90 psig

Power Requirements

- 115 ($\pm 10\%$) VAC/60 Hz; fuse: 6A 250 VAC, SB
- 230 ($\pm 10\%$) VAC/50 Hz; fuse: 3A 250 VAC, T-type

Safety Information

The Model 4552 Autosampler was designed in accord with recognized safety standards for use indoors. Using the instrument in a manner not specified by the manufacturer may impair the instrument's safety protection. When the safety protection of the Model 4552 Autosampler is compromised, disconnect the instrument from all power sources and secure the instrument against unintended operation.

Operator Precautions

For operator safety, pay attention to **WARNING** and **CAUTION** statements throughout the manual.

- A **WARNING** indicates a condition or possible situation that could result in physical injury to the operator.
- A **CAUTION** indicates a condition or possible situation that could damage or destroy the product or the operator's work.

Follow warnings and precautions in this manual or on the instrument during operation, service, and repair of the instrument. Failure to follow these warnings and precautions violates the safety design standards and intended use of the instrument. OI Analytical is not be liable for the operator's failure to comply with these warnings and precautions.

Connect the Model 4552 Autosampler to a dedicated AC power supply through a three-conductor power cord with the third wire firmly connected to an electrical ground at the power outlet. **Any interruption of the grounding conductor or disconnection of the protective earth terminal could cause a shock that could result in personal injury.**

General Precautions

- Disconnect the AC power cord before removing covers.
- Replace or repair faulty or frayed insulation on power cords.
- Perform periodic leak checks on supply lines, fittings, and pneumatic plumbing.
- Arrange gas lines so they cannot become kinked, punctured, or otherwise damaged, and do not impede walkways.
- Turn off the main power switch and disconnect the main power cord before using a liquid solution to locate leaks.
- Wear safety glasses to prevent possible eye injury.
- Do not perform unauthorized modifications or substitute parts to the instrument that are not OI Analytical original parts. Any unauthorized modifications or substitutions void the warranty.
- Verify all heated areas have cooled before handling or wear adequate hand protection to prevent burns.

Compressed Gas Cylinder Precautions

- Store and handle compressed gases in strict accordance with relevant safety codes.
- Fasten all cylinders securely to an immovable structure or permanent wall.
- Store or move cylinders only in a vertical position. Do not move or transport cylinders with the regulators attached.
- Use only approved regulators and tubing connections.
- Connect cylinders to instruments with pressure ratings that are significantly greater than the highest outlet pressure from the regulator.

WARNING:

Hydrogen is highly flammable and may cause an explosion if it is allowed to build up in an enclosed area, such as in the GC oven. Exercise great care when handling hydrogen. Check all gas fittings periodically for leaks and keep open flames and other sources of ignition clear of the detector.

- Hydrogen is extremely flammable and is identified as an asphyxiant. Handle and store this gas and the cylinders containing it in a manner consistent with OSHA regulations. Do not bring hydrogen into contact with open flames and easily ignited materials except under approved, controlled conditions by the analyst. Maintain adequate ventilation in areas where this material is used and stored. Avoid prolonged exposure to high concentrations of this gas. In any application using hydrogen, turn off the supply at its source before working on the GC or the detector.
- Nitrogen and helium are identified as asphyxiants. Handle and store these gases and the cylinders containing them in a manner consistent with OSHA regulations. Maintain adequate ventilation in areas where these materials are used and stored. Avoid prolonged exposure to high concentrations of these gases.
- Oxygen is identified as an oxidizer. Handle and store these gases and the cylinders containing them in a manner consistent with OSHA regulations. Maintain adequate ventilation in areas where these materials are used and stored. Avoid prolonged exposure to high concentrations of this gas.

Safety Symbols

The following symbols may be located on the instrument:



Warning/Caution, see accompanying instruction for more information.



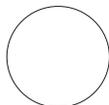
Indicates a hot surface.



Indicates hazardous voltages.



Indicates earth (ground) terminal.



Indicates the OFF position on the power switch.



Indicates the ON position on the power switch.



Chapter 2 Instrument Components

The Model 4552 consists of a base unit with a 51-position sample tray. Access the sample tray from the instrument front.

Model 4552 Front View

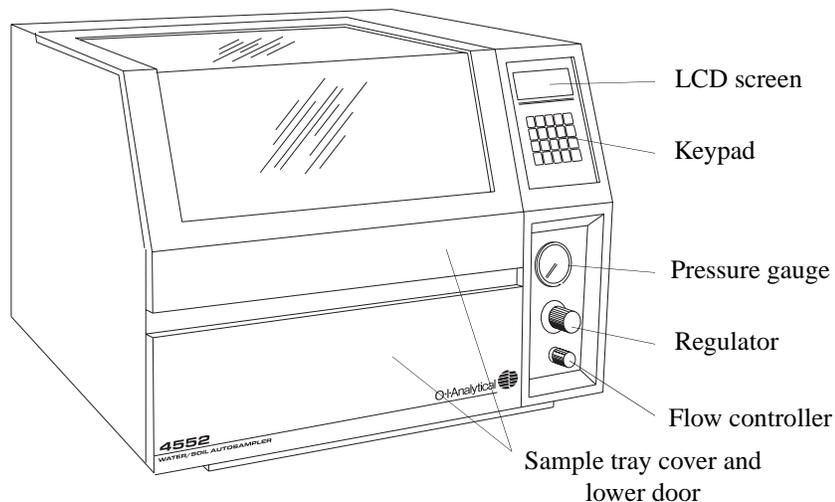


Figure 2.1. Model 4552 front view

Flow controller adjusts the purge gas flow during the soil purge process.

Keypad allows information to be entered and edited.

LCD screen displays information.

Pressure gauge monitors purge gas pressure.

Regulator accurately adjusts purge gas pressure. The purge gas pressurizes 40-mL vials containing water samples.

Sample tray cover and lower door lift up to access the sample tray and interior. The cover contains a sensor mounted on the right, which detects an open cover. Additionally, the lower door allows the sample tray removal or installation. The lower door drops down after pushing a latch button.

Model 4552 Keypad

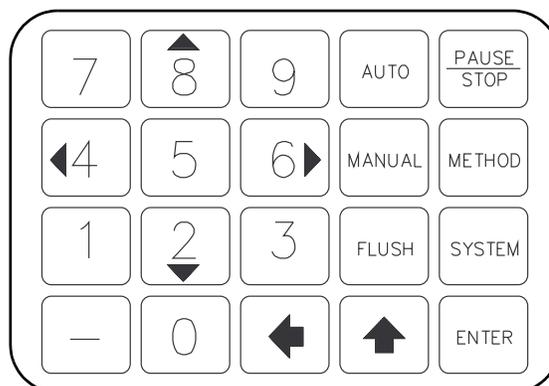


Figure 2.2. Model 4552 keypad

Auto starts the autosampling procedure.

Enter terminates entry of a numeric or menu item selection. It also scrolls down when selecting a method parameter setting.

Flush performs the water and helium gas flush sequence of the sample path.

Manual starts a single sampling procedure or runs priority samples.

Method selects a method for editing and modifies various method parameters.

Pause/Stop suspends or aborts the current operation.

System provides access to system operation, configuration, maintenance, and diagnostic menus.

▲ scrolls up within a method parameter setting. It toggles the current motor selection and places the Model 4552 in “System Hold”.

◀ acts as a backspace key. It erases the current value of any data entry item.

◀ 4 and ▶ 6 act as numeric and directional keys.

▲ 8 and ▼ 2 scroll up or down for menu selection and motor operation in “System Calibration”. They act as numeric and directional keys.

— acts as an escape key. It exits out of a menu.

Model 4552 Back View

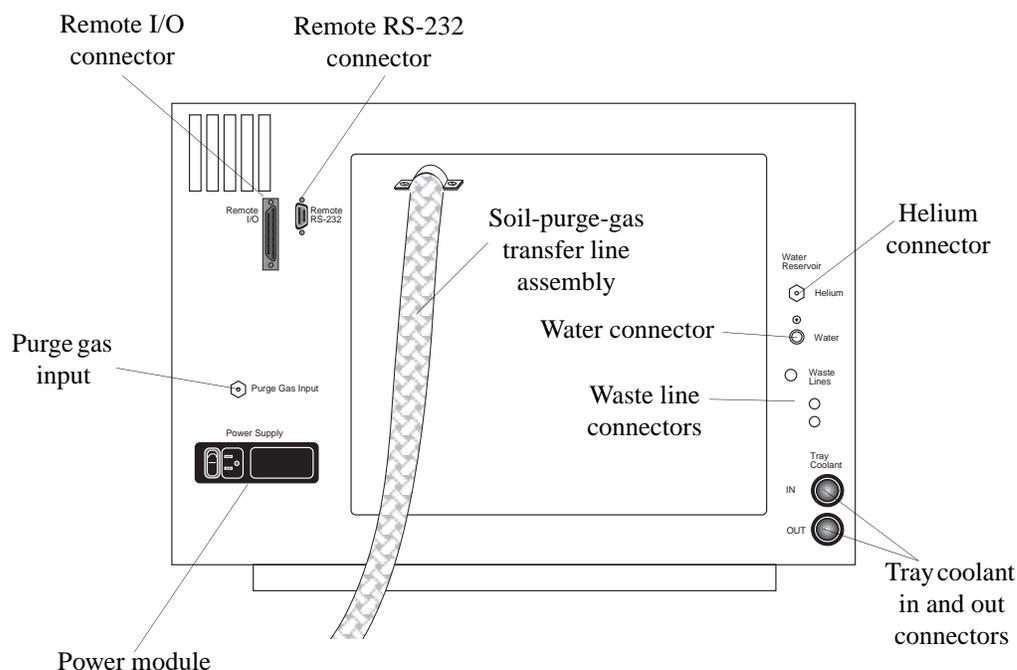


Figure 2.3. Model 4552 back view

Helium connector attaches a helium gas line, which delivers helium to pressurize the water reservoir, aiding water delivery and ensuring water cleanliness.

Power module contains the incoming line fuse, power selector, and voltage selector card.

Purge gas input connects a helium gas line using a 1/8" Swagelok[®] bulkhead, which accommodates 60–90 psi of gas pressure.

Remote I/O connector (25-pin D-connector) attaches the Model 4552 to the sample concentrator and GC. Choose custom-built cables for each sample concentrator system to ensure correct connections.

Remote RS-232 connector (nine-pin, RS-232 D-connector) connects the Model 4552 to a PC.

Tray coolant in and out connectors provide coolant plumbing attachments to and from the sample tray. Purchase an optional recirculating bath separately.

Waste line connectors attach lines that drain liquid from the Model 4552 to a waste bottle or sink.

Water connector attaches a line from the water reservoir, which delivers water to the Model 4552 for blank runs, flush rinses, and dilutions.

Model 4552 Interior View

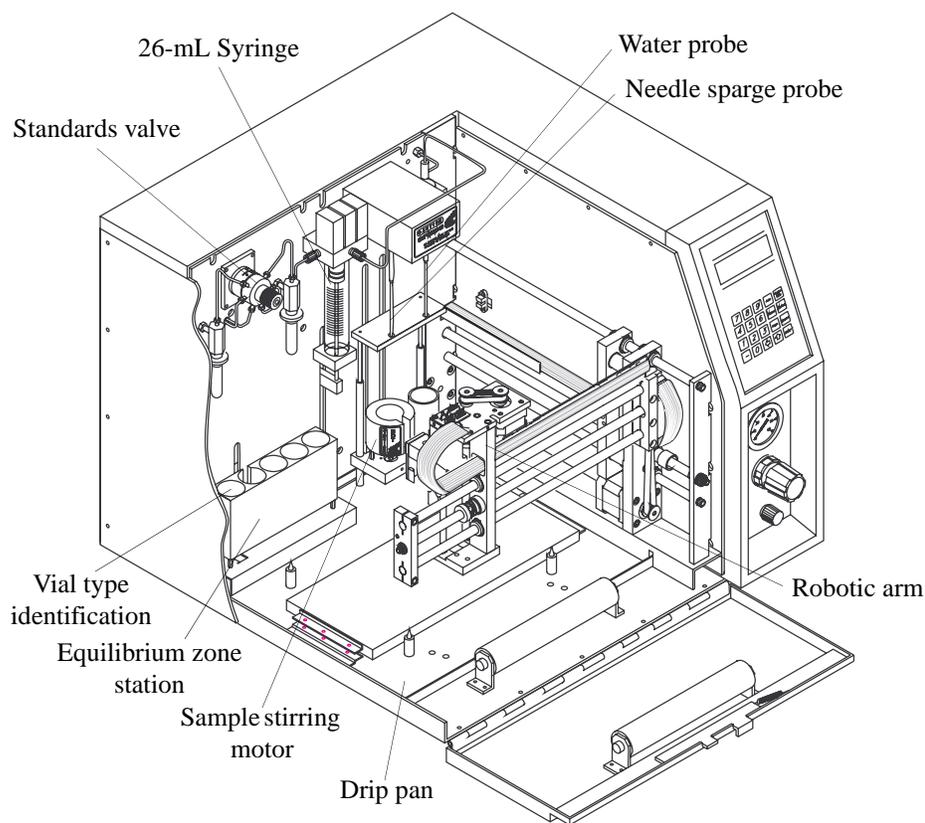


Figure 2.4. Model 4552 interior view

Syringe (26-mL) moves sample, blank, flush, and wastewater. The syringe uses a stainless steel plunger piston and a Teflon®-coated, silicon O-ring for a positive seal. The syringe mounts upright, directly into the valve manifold.

Drip pan collects spilled water. A fitting on the bottom attaches a ¼" I.D. hose that routes to a drain.

Equilibrium zone station equilibrates five vials to the same temperature prior to analysis, as required in USEPA methods. If cooling or heating a sample, it can cycle for an equilibrium time in minutes prior to analysis.

Robotic arm moves sample vials. A vial gripper, which contains a sensor that detects the vial during transport, removes a vial from the tray and places it in the appropriate sampling positions

Sample tray (not shown) holds 51 sample vials. The removable aluminum tray, when installed, rests on top of the aluminum tray sample cooler.

Sample stirring motor located below the vial sample stations rotates a magnet that spins a magnetic stir bar placed in the vial.

Needle sparge probe and **SoilVial probes** (patented) for running soils incorporate a tee fitting designed to attach to the water and heated transfer line. Install the probe in a heated oven. Easily remove it for cleaning or replacing.

Standards valve is a six-way Valco® valve with a 1- μ L internal loop. The standards reservoir consists of two 5-mL vials attached to gold-plated manifolds. The standard reservoir pressurizes, the valve rotates to positions 1 and 2 (standard 1 or standard 2), filling the internal standard groove. Water samples or dilution water passes through the loop to deliver the standard. Approximately 15 μ L of water flushes during each cycle.

Vial type identification sensor (first position) distinguishes between a SoilVial and a 40-mL VOA vial. The second position contains the optional bar code reader used for sample tracking.

Water probe consists of a patented concentric needle that punctures water vials and pressurizes and displaces water samples to the syringe. The probe rinses in a chamber, preventing sample from spraying onto instrument components.

Sample Vial Types

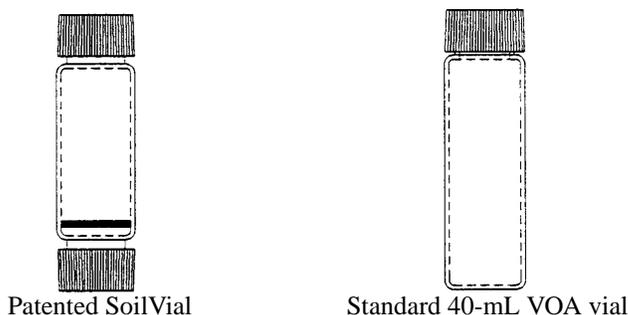


Figure 2.5. Sample vials

The Model 4552 uses two sample vial types, depending on the sampling option installed.

CAUTION:

Vial types are NOT interchangeable. Never place a SoilVial in a water vial location and never use a SoilVial if the Model 4552 is configured with the needle sparge option.

SoilVial operates with the SoilVial option. The double-ended vial contains a frit at the bottom end. Use this vial with the low-bleed septum (PN 03-504104-00) installed on both ends. This vial complies with USEPA Method 5035.

Standard 40-mL VOA Vial is the standard USEPA-approved glass vial used for water samples and for purging soil or solids samples (if operating with the needle sparge option). When using this vial for purging a soil or solids sample, use a low-bleed septum (PN 03-504104-00).

NOTE: OI Analytical recommends permanent markers for labeling vials. If using paper labels, do not apply more than two labels per vial.



Chapter 3 Installation

Unpacking the Model 4552

1. Carefully open the shipping container.
2. Remove the sample tray, interface kit, interface cable, and any accessories from the shipping container. Lifting from the bottom, remove the Model 4552 from the shipping container and place it on a bench to the left of the sample concentrator with the keypad facing forward.
3. Inspect the Model 4552 for possible damage. If damage is discovered, immediately notify the carrier and OI Analytical.
4. Store the shipping container and packing materials for future use.
5. Inspect the contents against the packing list to determine receipt of all items ordered.
6. Locate the shipping locking screw with spacer on the Model 4552's left side. Remove the screw using a small screwdriver before installing the Model 4552. Save the screw and spacer for possible future use.

Packing the Model 4552 for Shipping

If shipping the Model 4552, follow these preparation instructions.

NOTE: Ship all instruments returned to OI Analytical for service or warranty repair in the instrument's original box with its packing material. *If instruments are damaged due to improper shipping, OI Analytical is not be responsible for the repair cost.* For proper shipping materials, contact the OI Analytical Order Entry Department at (800) 336-1911 or (979) 690-1711.

1. Press [System]. Using the arrow keys, scroll to **Shipping Positions**.
2. Press [Enter]. The robotic arm moves to the shipping location, the 26-mL syringe plunger lowers, and the sample elevator rises.
3. When all movement stops, turn off the power and unplug the power cord. Remove the sample tray and install the shipping screw and spacer through the left side into the robotic arm.
4. Place the Model 4552 in its original shipping carton with the foam inserts. **Do not ship the Model 4552 in anything other than the approved shipping carton with inserts.**

CAUTION:

Install the shipping screw and spacer if shipping the Model 4552 for any reason. Set the arm to the home position to avoid severe damage.

Precautions During and After Installation

During and after installation, verify the following:

- Attach lines to the internal three-way purge gas cutoff valve with a Valco stainless steel nut (PN 03-694501-01) and a set of Swagelok stainless steel ferrules (PN 03-694502-01).
- Set the helium supply pressure to 60–90 \pm 5 psi.
- Place the waste bottle or drain at a location that is equal to or lower than the Model 4552 base.
- Verify the wash bottle cap is not overtight. Properly tighten the cap by turning it until it is snug.
- Push the sample tray all the way to the furthest back position.
- Use 22-mm USEPA low-bleed septa (PN 03-504104-00) when running soil samples. These septa are formulated for maximum sealing with minimum siloxane compound that might interfere with chromatographic results. Purged volatiles can escape when heating soil samples using other septa.
- Tighten the caps used on SoilVials $\frac{1}{4}$ -turn past fingertight to prevent leaking. Observe a slight depression in the septum when the cap is properly tightened.
- Perform a system leak check on the sample concentrator as specified in its operator's manual.
- Perform a soil purge leak check by checking and balancing the flows at the soil probe gas outlet bulkhead Swagelok fitting. Record the flow rates. Check the flow at the vent fitting on the purge and trap. The flow should be within \pm 2 mL/minute.
- Check the vial calibration settings. The vial **must** move freely in and out of the tray without resistance.
- Ensure the vials do not have extra layers of paper labels. This causes the vial gripper to jam when picking up the vial or to drop the vial in transit to and from the sampling station. OI Analytical recommends labeling vials with a permanent marker instead of using paper labels.
- Ensure the handle on the black sample valve, located on top of the sparge vessel, rotates in the water transfer line position.

Installing the Model 4552

CAUTION:

Place the waste bottle or drain at a location that is equal to or lower than the Model 4552 base.

The Model 4552 requires benchspace behind the instrument for electrical and helium gas connections. In addition, the Model 4552 requires a 17" overhead clearance to open the cover. Approximately 60" of flexible tubing extends from the Model 4552 back to a water reservoir (80-oz, 2-L bottle) and an operator-supplied waste receptacle. Position the waste receptacle at or below the Model 4552 base for proper drainage. Typically, place both the water reservoir and waste receptacle on the floor behind the laboratory bench.

Setting Up Electrical Connections

WARNING:

Verify the Model 4552 is turned off and the power cords are disconnected before proceeding.

1. Attach the power cord to the power receptacle on the Model 4552 back. Verify the power switch located next to the receptacle is off.

2. Plug one end of the interface cable into the remote I/O (25-pin) connector on the Model 4552 back (Figure 2.3). Secure the cable with the two locking screws.

NOTE: Install the interface cables specific to the make and model of sample concentrator and GC, which may differ in their I/O connections. See Chapter 8, "Cable Connections" on page 105 or contact OI Analytical Technical Support for additional information.

3. Verify the sample concentrator is off. Plug the other end of the interface cable into the appropriate connector on the sample concentrator.

NOTE: I/O signals vary. Refer to the sample concentrator operator's manual for signal information.

4. Plug the power cord into a main power outlet.

NOTE: The remote RS-232 port on the Model 4552 back connects to external computing devices, provided that appropriate software is available.

Setting Up Gas Connections

1. Connect the helium supply (ultrahigh purity, 99.999% GC/MS grade) to the purge gas input connector on the left side of the Model 4552's back panel using a 1/8" nut and ferrule (Figure 2.3).

2. Verify the helium supply pressure is set at 60–90 ±5 psi.

NOTE: Provide enough gas line tubing so the Model 4552 can be moved to access its back panel.

Setting Up The Reservoir Bottle

The supplied 80-oz (2-L), plastic-coated reservoir bottle and lines provide blank, wash, and dilution water (Figure 3.1).

1. Attach the clear lines to the barbed fitting labeled “Water Reservoir” on the Model 4552 back.
2. Attach the PEEK® line to the fitting labeled “Helium” on the Model 4552 back.
3. Rinse the bottle with reagent water. Fill the bottle about $\frac{2}{3}$ -full with reagent water.
4. Place the bottle behind the Model 4552, close to the water lines.
5. Screw the cap with the PEEK pickup line onto the bottle.

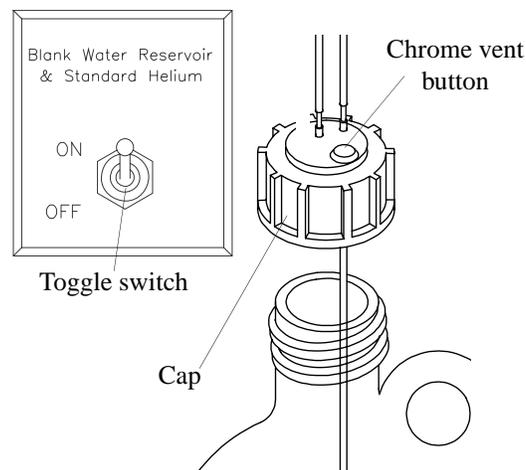


Figure 3.1. Reservoir bottle and toggle switch

- NOTE:** Do not overtighten the cap. Turn the cap until snug. Rotate the cap only about $\frac{1}{4}$ -turn more.
6. Verify the helium is turned on at the source. Turn on the toggle switch located inside the cabinet on the right back wall (Figure 3.1).
 7. To refill the reservoir bottle, turn off the toggle switch and vent the bottle by pressing the chrome vent button. When the pressure completely vents, remove the cap. Fill the bottle as described above.

Setting Up The Sample Tray

The sample tray installs behind the lower door. The tray contains 51 positions with each location numbered.

1. Raise the sample tray cover. Secure the arm lock by gently pushing it in the center and then lowering the cover.
2. Press the latch button on the lower door’s top edge and pull the lower door down.
3. Grasp the handles on the tray and insert the tray into the Model 4552 with the number one position to the front left. The tray rests on the tray rollers as it inserts. Once the tray inserts completely, it locks down onto four tray posts, aligning the tray (Figure 3.2).

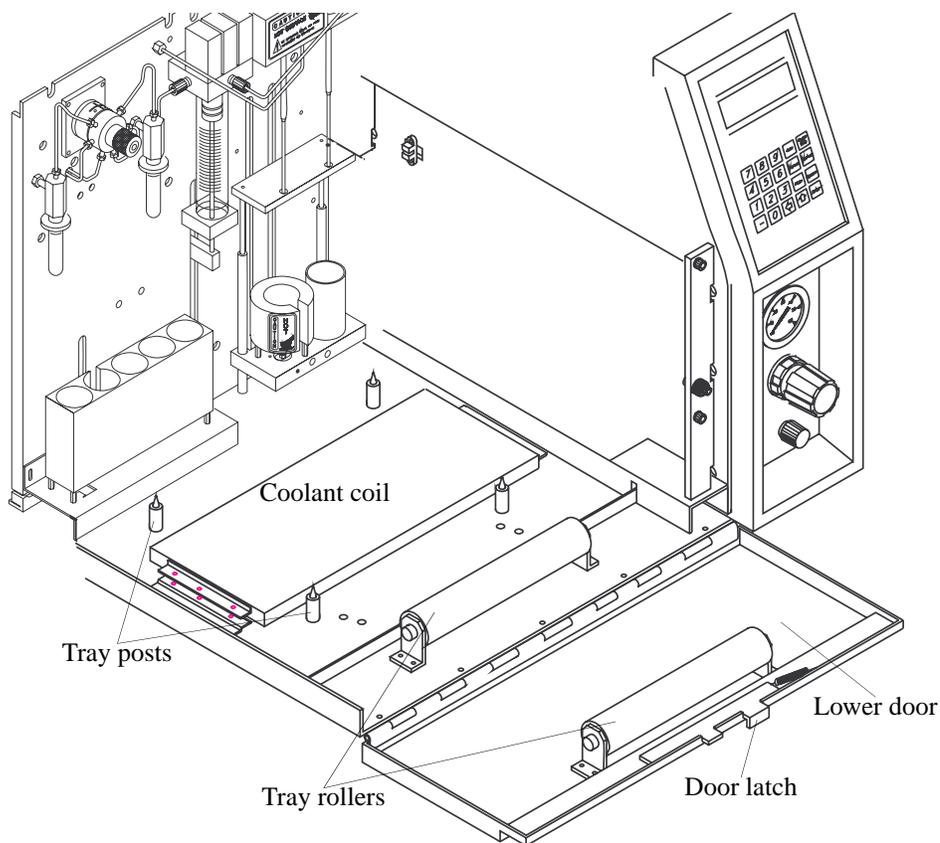


Figure 3.2. Sample tray setup

NOTE: Verify the sample tray is pushed all the way to the furthest back position in the cabinet.

When preparing to run samples, do the following:

1. Load the tray by grouping vials by sample method (i.e., load water sample vials together and soil sample vials together). The method parameters, “First Vial–Last Vial”, determine what vial numbers run together.
2. Check the Model 4552 calibration settings. Run the calibration test described in Chapter 4, “Calibration Test” on page 62. If any target position adjustments are required, perform all remaining tests in Chapter 4, “Calibrating the System” on page 61. This automatically establishes the correct coordinate position settings for removing and replacing sample vials in the sample tray, the water vial sampling station, soil-solid sampling station, and equilibrium ID station. This also establishes the height clearances for knockoff and standard clearances.

Installing the Optional Sample Tray Cooling

Install the optional, refrigerated chiller bath (PN 261909) and plumbing kit (PN 302810) attached to the coolant coil to cool the Model 4552 sample tray. The tray rests on top of the coil, allowing conductive cooling. For further details, see the instructions included with the coolant installation kit.

When using the sample tray cooler, attach a ¼" I.D. hose to the drip pan and route it to a suitable drain. See Chapter 5, "Cleaning the Drip Pan" on page 88 for instructions on cleaning the drip pan.

Connecting to the Eclipse

Attach the transfer and purge gas lines to the Model 4552 and the Eclipse Sample Concentrator using the instructions described in this section.

Installing the Four-Way Injection Valve on the Eclipse

Replace the three-way injection valve on the Eclipse with the four-way injection valve (PN 321100).

1. Verify the Eclipse power is off and unplug the unit.
2. Remove the front and sparge mount covers.
3. Disconnect the drain line from the three-way injection valve by loosening the Cheminert® ¼–28 drain line fitting (Figure 3.3).

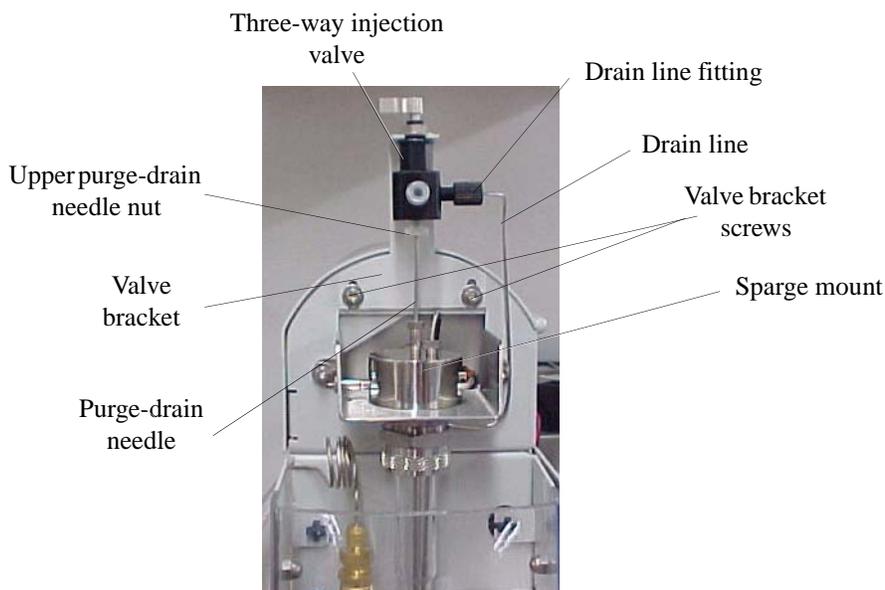


Figure 3.3. Removing the three-way injection valve

4. Remove the purge-drain needle from the bottom of the three-way injection valve by loosening the upper purge-drain needle nut.
5. Loosen the two valve bracket screws holding the valve bracket to the Eclipse.

6. Remove the valve bracket by sliding it up, leaving the screws attached to the Eclipse. Loosen and slide the three-way injection valve forward to remove it from the bracket.
7. Place the four-way injection valve (included in the Model 4552 interface kit) on the valve bracket with the ports oriented at 3, 6, and 9 o'clock as viewed from the top of the valve.
8. Slide the valve bracket back onto the two screws.
9. Reinstall the purge-drain needle into the four-way injection valve bottom.
10. Retighten the two valve bracket screws to secure the bracket to the Eclipse.
11. Reconnect the drain line to the four-way injection valve and fingertighten the connecting nut.
12. Remove the Luer-Lok[®] fitting from the three-way injection valve and place it on the four-way injection valve at the 6 o'clock (forward) position.

Installing the Purge Gas Lines on the Eclipse

Install the purge gas lines between the Model 4552 and Eclipse using the following procedure.

1. Uncoil the tubing bundle protruding from the "Waste Lines" outlet on the Model 4552 back.
2. Disconnect the $\frac{1}{16}$ " brass fitting on the purge gas inlet tube at the Eclipse sparge tube. Attach the $\frac{1}{16}$ " brass union (PN 177130, provided in the interface kit) to the $\frac{1}{16}$ " female fitting just disconnected. Attach the blue PEEK line from the Model 4552 to the other end of the $\frac{1}{16}$ " union (Figure 3.4).
3. Using a $\frac{1}{16}$ " female Swagelok nut and ferrule set (from the $\frac{1}{16}$ " brass union, PN 177130), attach the red line from the Model 4552 to the $\frac{1}{16}$ "-6 mm union already attached to the Eclipse glassware.
4. Tighten all fittings and screws.

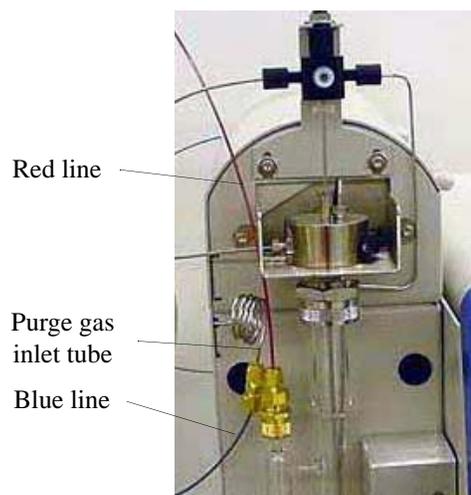


Figure 3.4. Purge gas lines attached to the Eclipse

Installing the Soil-Purge-Gas Transfer Line on the Eclipse

1. Turn off the Model 4552 and unplug the unit.
- NOTE:** If the soil-purge-gas transfer line is already installed on the Model 4552, go to step 9.
2. Remove the Model 4552 back panel.
 3. Remove the soil-purge-gas transfer line assembly from the Model 4552 installation kit and uncoil it.
 4. Loosen the Allen screw that secures the upper-soil valve and probe cover from inside the Model 4552. Remove the cover (Figure 3.5).
 5. Insert one end of the soil-purge-gas transfer line assembly from the Model 4552 back through the open slot behind the upper-soil valve assembly.
 6. Insert the transfer line into the upper-soil valve's back port. Secure it using a ¼" wrench to tighten the nut (Figure 3.5).

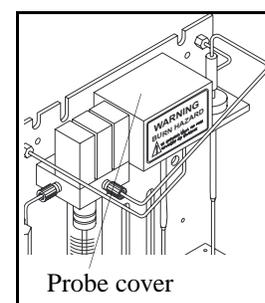
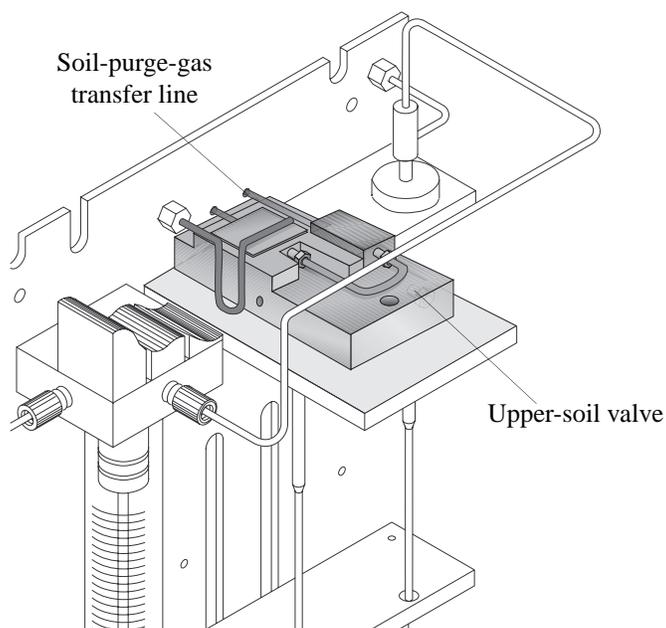


Figure 3.5. Model 4552 upper-soil valve with the probe cover removed

7. Reattach the probe cover with the previously-removed Allen screw.
8. From behind the Model 4552, attach the transfer line bracket to the upper part of the back panel using the two #4 socket head screws already installed in the back panel.

- Unscrew the $\frac{1}{16}$ " Valco plug from the left side of the Eclipse sparge mount. Install the $\frac{1}{16}$ " fitting (PN 225557) and $\frac{1}{16}$ " ferrule (PN 112433) supplied in the interface kit onto the end of the soil-purge-gas transfer line (Figure 3.6).

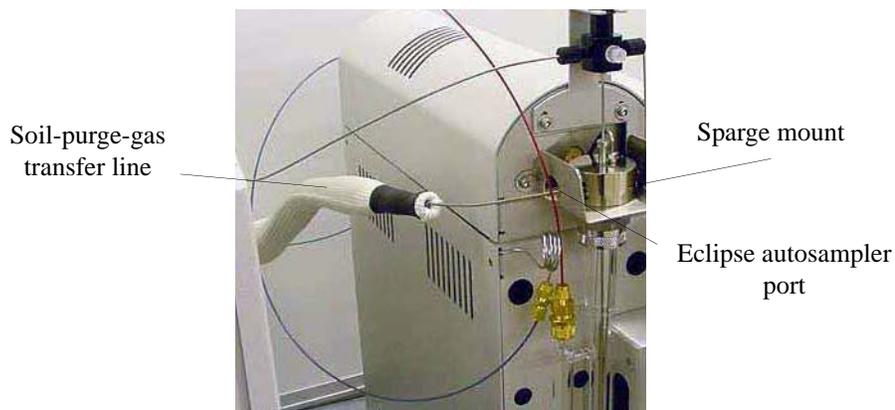


Figure 3.6. Soil-purge-gas transfer line attached to the sparge mount

- Carefully bend the transfer line and insert it into the Eclipse sparge mount's side fitting. Tighten the $\frac{1}{16}$ " fitting nut. Minimize the length of unheated $\frac{1}{16}$ " line exposed beyond the transfer line's insulated portion.
- Verify all fittings and screws are tight.

Installing the Water Transfer Line on the Eclipse

The Model 4552 transfers liquid samples and cleaning water to the sparge tube using a five-foot stainless steel line that attaches to the Eclipse's four-way injection valve.

NOTE: If the water transfer line is already installed on the Model 4552, go to step 4.

- Uncoil the five-foot long, $\frac{1}{16}$ " stainless steel water transfer line supplied in the interface kit.
- From the Model 4552 back, locate the tan-colored PEEK valve manifold inside the back compartment's right rear. Slide the water transfer line into the fitting on the valve manifold's left. Fingertighten the fitting.
- Route the water transfer line through the "Waste Lines" hole in the Model 4552 back.

4. Slide the supplied nut and reverse ferrule over the water transfer line's free end. Insert the line into the 9 o'clock position on the four-way injection valve (Figure 3.7).
5. Turn the injection-valve lever so the valve opens toward the water transfer line. Look into the port to ensure the holes align.
6. Replace the Model 4552 back panel.
7. Replace the Eclipse front and sparge mount covers (Figure 3.8).

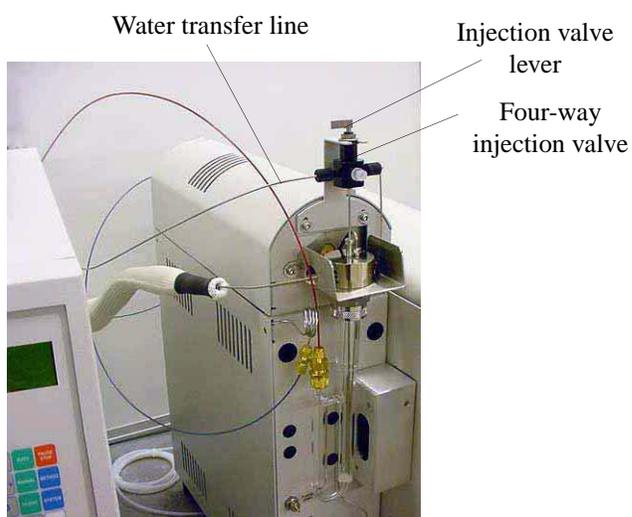


Figure 3.7. Water transfer line attached to the four-way injection valve



Figure 3.8. Eclipse connected to the Model 4552

Configuring the Eclipse

Configure the Eclipse to operate with the Model 4552. See the *Eclipse Sample Concentrator Operator's Manual* for more information.

1. Press the **Config** icon to access the General configuration screen (Figure 3.9).

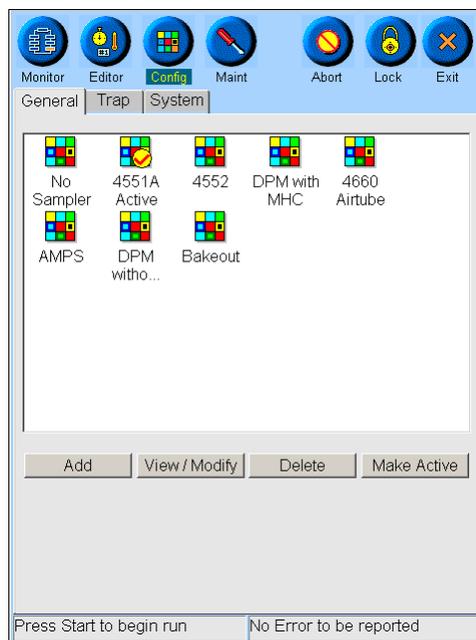


Figure 3.9. General configuration screen

2. Select the **4552** configuration by pressing and highlighting its named icon and pressing **View/Modify**, or create a new configuration by pressing **Add**.

NOTE: Verify the configuration's sample introduction mode is set to **4552**.

3. From the Configure screens, select or enter parameters for the specific instrument configuration (see Table 3.1 for default configuration settings). Press **Save** to save the changes or **Cancel** to exit the screen without saving the changes.

Table 3.1. Eclipse default configuration settings

Parameter		Setting
Flows	Drain on startup	User specified
	Drain at desorb	On
	Purge at bake	On
	Flow at purge ready	User specified
Inputs	Wait for start at purge ready	On
	Wait for ready at desorb	On
Outputs	Output at start of purge	User specified
	Output at end of purge	User specified
	Output at start of desorb	On
	Output at start of bake	Off

- To designate the active configuration, press and highlight the named icon and press **Make Active**. A check mark appears above the active configuration's named icon.

Connecting to the Model 4560

Attach the transfer lines and purge gas cut-off solenoid valve lines to the Model 4552 and the Model 4560 Sample Concentrator using the instructions described in this section.

Installing the Thermocouple and Heater Cartridge

Before installing the transfer lines and the purge gas lines, install the sparge mount thermocouple and heater cartridge kit (PN 311738) on the Model 4560. If an Infra-Sparge™ Sample Heater is installed in the Model 4560 or if the Model 4560 serial number is rev. M or higher, go to “Installing the Soil-Purge-Gas Transfer Line on the Model 4560” on page 25 in this chapter.

WARNING:

Verify the Model 4552 and Model 4560 are turned off and the power cords are disconnected before continuing.

1. Turn off the power to the Model 4560 and Model 4552 and disconnect the power cords.
2. Remove the Model 4560 cover and sparge mount cover.
3. Locate the sparge heater block on the sparger top toward the Model 4560 front panel. Pull the heater cartridge leads (PN 233700) through the sparge heater block from front to back.
4. Loosen the set screw on the sparge heater block. Insert the heater cartridge body (in the sparge heater block) so the end of the cartridge heater is flush with the back of the heater block. Retighten the set screw.
5. Route the heater cartridge wires through the opening in the valve oven bottom and through the rubber grommet located on the dividing plate of the Model 4560 mechanical bay. Locate plug JP24 on the Model 4560 motherboard and connect the two wires to pins 7 and 10.
6. Loosen the set screw in the sparge heater block and position the thermocouple (PN 227314) flush with the back of the sparge heater block. Tighten the screw and remove the jumper from JP10 on the I/O board. Install the K-plug of the sparge heater thermocouple.
7. Connect pins 1 and 2, 3 and 4, and 5 and 6 on plug JP27 using blue jumpers (PN 216739).
8. Replace all covers.

Installing the Soil-Purge-Gas Transfer Line on the Model 4560

Attach the soil-purge-gas transfer line to the Model 4552 using the following procedure.

1. Remove the Model 4552 back panel.
2. Remove the soil-purge-gas transfer line assembly from the installation kit and uncoil it.
3. Loosen the Allen screw that secures the upper-soil valve and probe cover from inside the Model 4552. Remove the cover (Figure 3.5).

4. Insert one end of the soil-purge-gas transfer line assembly from the Model 4552 back through the open slot behind the upper-soil valve assembly.
5. Insert the transfer line into the upper-soil valve's back port. Secure it using a ¼" wrench to tighten the nut.
6. Reattach the probe cover with the previously-removed Allen screw.
7. From behind the Model 4552, attach the transfer line bracket to the upper part of the back panel using the two #4 socket-head screws already installed in the back panel.
8. Remove the plug installed in the autosampler port on the side of the Model 4560 sparge tube mount. Install the fitting supplied in the kit into the autosampler port.
9. Cut and deburr the transfer line end ½–1" from the end of the insulation. Carefully bend the line and insert it into the autosampler port fitting. Tighten the larger nut with a ⅜" wrench. Push the line into the fitting and tighten the ¼" nut.
10. Ensure all fittings and screws are tight.

NOTE: Be sure to cut the transfer line as close to the insulation as possible to reduce cold spots.

Installing the Purge Gas Lines on the Model 4560

Install the purge gas lines between the Model 4552 and Model 4560 using the following procedure.

1. Remove the purge gas line between the sparge tube and purge gas outlet on the Model 4560 front.
2. Uncoil the tubing bundle protruding from the "Waste Lines" outlet on the Model 4552 back.

- Using a 1/16" nut and ferrule, connect the blue PEEK tube to the purge gas outlet and the red PEEK tube to the sparge tube fitting on the front of the Model 4560 (Figure 3.10).

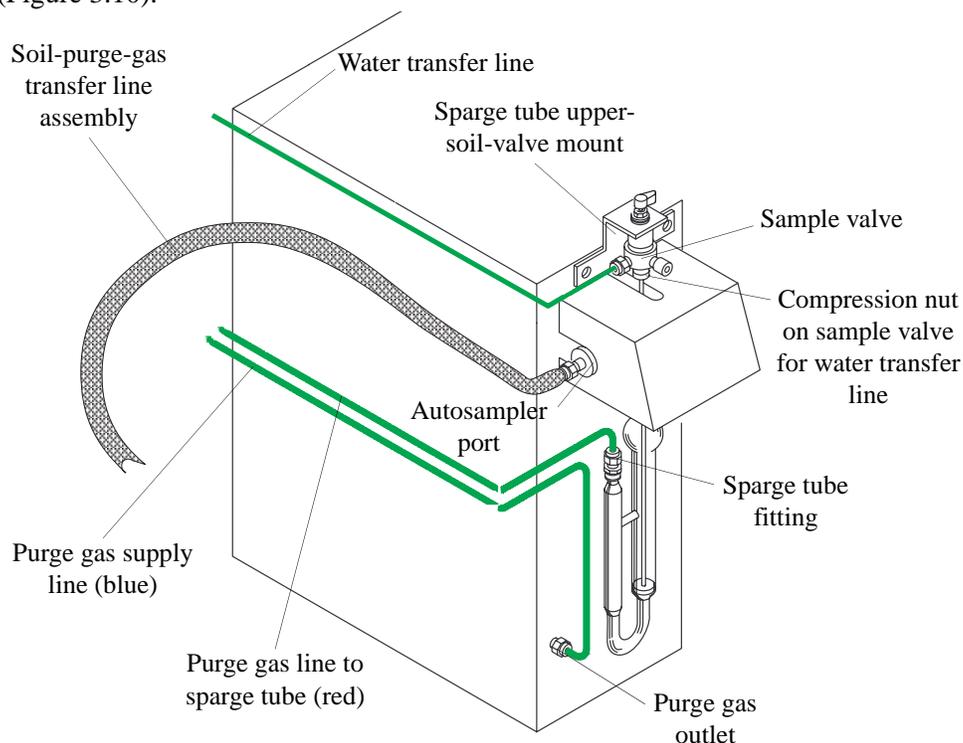


Figure 3.10. Connecting the Model 4552 to the Model 4560

- Ensure all fittings and screws are tight.

Installing the Four-way Sample Valve on the Model 4560

Replace the Model 4560's three-way sample valve with the four-way sample valve (PN 237180, included in the startup kit) (Figure 3.11)

- Verify the Model 4560 power is off and the power cord is unplugged.
- Disconnect the drain line from the three-way sample valve by loosening the knurled nut.
- Remove the purge-drain needle from the three-way sample valve bottom by loosening the knurled fitting.

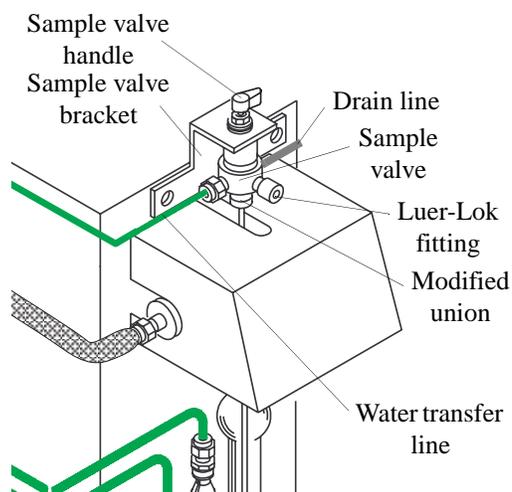


Figure 3.11. Model 4560 with water transfer line

- Loosen the two screws holding the sample valve bracket to the Model 4560.

5. Remove the sample valve bracket by sliding it up, leaving the screws attached to the Model 4560. Loosen and slide the three-way sample valve forward to remove it from the bracket.
6. Place the four-way sample valve on the sample valve bracket with the ports oriented at 3, 6, and 9 o'clock as viewed from the top of the valve.
7. Slide the bracket back onto the two screws.
8. Reinstall the purge-drain needle into the four-way sample valve bottom.
9. Retighten the screws securing the bracket to the Model 4560.
10. Reconnect the drain line to the four-way sample valve and fingertighten the connecting nut.
11. Remove the Luer-Lok fitting from the three-way sample valve and place it on the four-way sample valve at the 6 o'clock position.

Installing the Water Transfer Line on the Model 4560

The Model 4552 transfers liquid samples and cleaning water to the sparge tube via a five-foot stainless steel line that attaches to the sample valve on the sparge tube top (Figure 3.11).

1. Remove the Model 4552 back panel.
2. Uncoil the five-foot, 1/16" stainless steel water transfer line supplied in the installation kit.
3. From the back of the Model 4552, locate the tan-colored PEEK valve manifold inside the right rear of the back compartment. Slide the water transfer line into the fitting on the valve manifold's left. Fingertighten the fitting.
4. Route the water transfer line through the "Waste Lines" connector in the Model 4552 back.
5. Slide the supplied nut and reverse ferrule over the water transfer line's free end and insert the line into the sample valve's 9 o'clock position.
6. Turn the handle so the valve opens toward the Model 4552 transfer line. Look into the port to ensure the holes align.
7. Replace the Model 4552 back panel.

Configuring the Model 4560

After installing the Model 4552, configure the Model 4560 for I/O switch closures and method parameters, which are essential for the two instruments to communicate properly.

NOTE: Install the sample mount heater cartridge option to minimize carryover.

Set the following correct parameter values using the Model 4560 keypad.

1. Press [2nd].
 - Select and configure **STATES**. Press [ENTER].
 - Use the [▲] and [▼] keys to select **INPUTS** or **OUTPUTS**. Press [ENTER].
2. For **PRG-RDY** or **Desorb RDY**:
 - Select **PRG-RDY**: Set “Wait For Start” – **ON**. Press [ENTER].
 - Select **Desorb RDY**: Set “Wait For RDY” – **ON**. Press [ENTER].
3. Press [CLEAR].
4. Select **OUTPUTS**, then press [ENTER]. Select **Desorb**, set “Output at Start” – **ON**.
5. Press [CLEAR].
6. Select **Flows**, then press [ENTER].
 - Configure **Desorb** to “Sample Drain” – **ON**, then press [ENTER].
 - Configure **Bake** to “Sample Purge” – **ON**, then press [ENTER].
7. Press [CLEAR] to exit.

Connecting to the Tekmar 3000

Attach the transfer lines and purge gas cut-off solenoid valve lines to the Model 4552 and the Tekmar® 3000 using the instructions in this section. Refer to the *Tekmar 3000 Operator’s Manual* as necessary.

NOTE: See Chapter 8, “Cable Connections” on page 105 for setting up electrical connections between the Model 4552 and a Tekmar, or contact OI Analytical Technical Support for additional information.

Installing the Four-Port Fitting on the Tekmar 3000

Operators can configure the Tekmar 3000 valve oven with a three-port tee fitting (serial number <95073002) or a four-port cross fitting (serial number >95073002). The Model 4552 operating with a Tekmar 3000 requires the four-port fitting. If your system has a three-port fitting, use the following procedure to replace it with the four-port fitting (PN 293043) supplied in the Tekmar 3000 installation kit.

WARNING:

Verify the Model 4552 and Tekmar 3000 are turned off and the power cords are disconnected before continuing.

1. Turn off the power to the Model 4552 and Tekmar 3000 and disconnect the power cords.

2. Remove the Tekmar 3000 top, left side, and valve oven covers (see the *Tekmar 3000 Operator's Manual*). Remove the Model 4552 back panel.
3. Loosen the nuts in all three ports of the three-port fitting using a ¼" open-ended wrench.
4. Loosen the two screws securing the sparge tube mount to the cabinet. Pull the tube connecting to the sparge tube off the three-port fitting, and remove the sparge tube and its mount. Pull the other two lines off the three-port fitting.
5. Loosen the screw that secures the thermocouple and clamp on the three-port fitting to the cabinet.
6. Replace the three-port fitting with the new four-port fitting.
7. Reconnect all of the previously detached lines to the new fitting. Replace the sparge tube and its mount back onto the cabinet.

Installing the Soil-Purge-Gas Transfer Line on the Tekmar 3000

1. Remove the Model 4552 back panel.
2. Remove the soil-purge-gas transfer line assembly from the installation kit and uncoil it.
3. Loosen the Allen screw securing the upper-soil valve and probe cover from inside the Model 4552. Remove the cover (Figure 3.5).
4. Insert one end of the soil-purge-gas transfer line from the Model 4552 back through the open slot behind the upper-soil valve.
5. Insert the transfer line into the upper-soil valve's back port and secure it using a ¼" wrench to tighten the nut (Figure 3.5).
6. Reattach the valve and probe cover with the previously-removed Allen screw.
7. From behind the Model 4552, attach the transfer line bracket to the upper part of the back panel using the two #4 socket head screws already installed in the back panel.

The Model 4552 interacts with the Tekmar 3000 through the four-port cross fitting (Figure 3.12). Attach the soil-purge-gas transfer to the Tekmar 3000 using the following procedure.

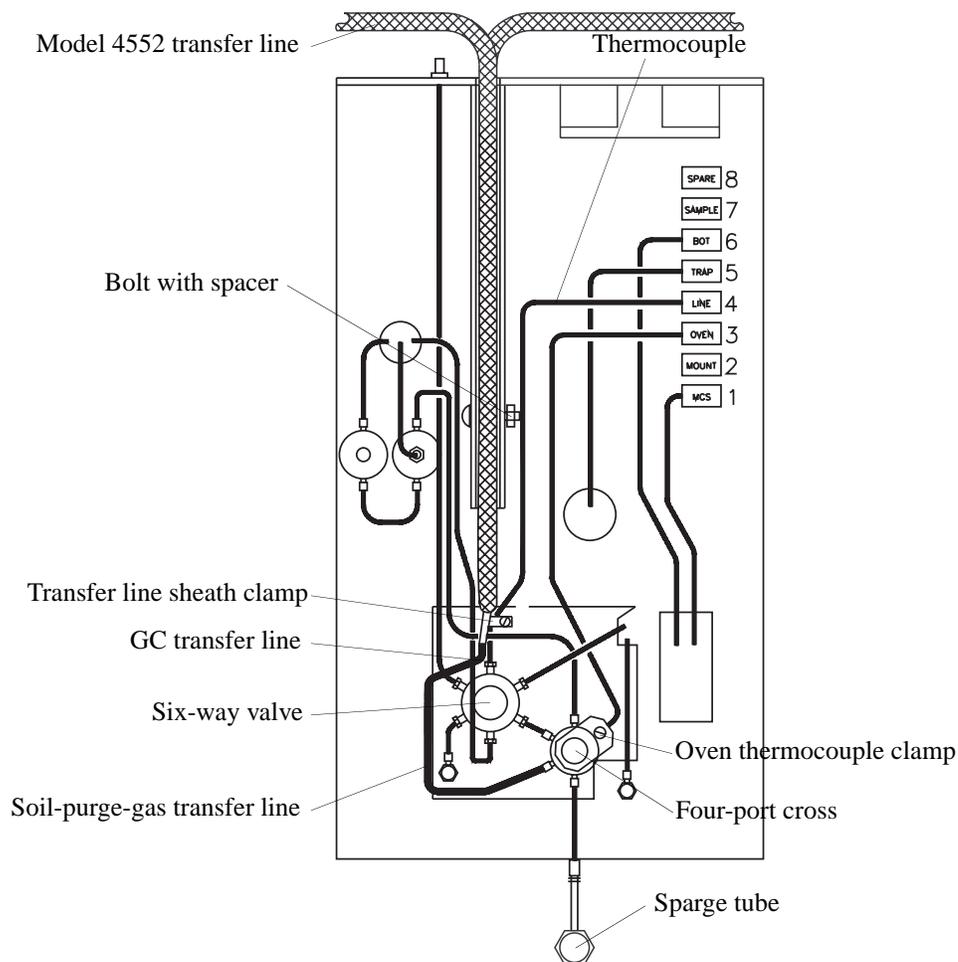


Figure 3.12. Locating the four-port cross and attaching the Model 4552 water transfer line

1. Remove the Tekmar 3000 top, left side, and valve oven covers.
2. Remove the screws and spacers from the Tekmar 3000 transfer line channel.
3. Remove the plug in the Tekmar 3000 valve oven's four-port cross fitting. This fitting also contains the lines to the six-way valve, spurge tube, and dry purge.

NOTE: If a four-port fitting is not installed, see “Installing the Four-Port Fitting on the Tekmar 3000” on page 29 in this chapter.

4. Insert the soil-purge-gas transfer line assembly's free end into the Tekmar 3000 back and fit it into the Tekmar 3000 transfer line channel. The Model 4552 line rests on the top of the Tekmar 3000 GC transfer line (Figure 3.13).

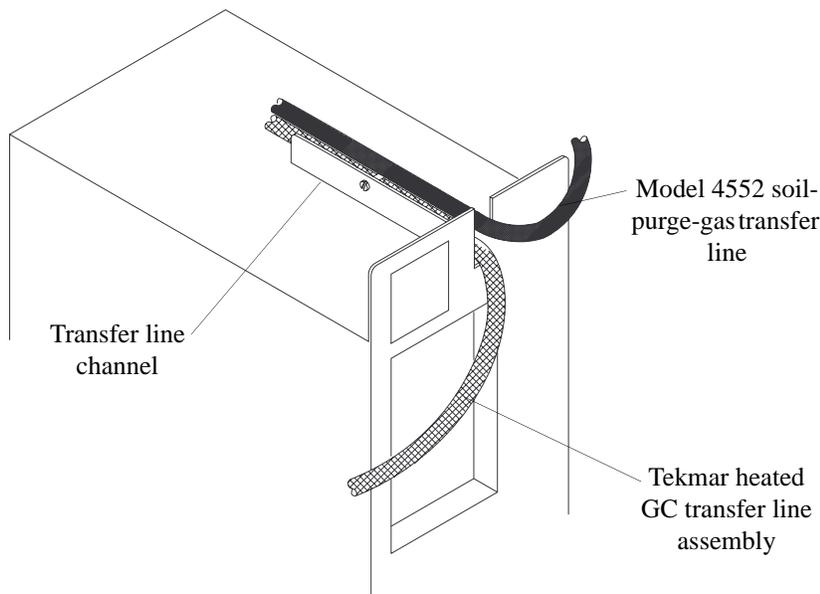


Figure 3.13. Routing the soil-purge-gas transfer line

5. Bend the soil-purge-gas transfer line's end so it fits into the open port on the four-port fitting. Tighten the nut using a ¼" open-ended wrench (Figure 3.12). Be careful not to kink the line.
6. Push the two lines down into the channel. Replace the screws with spacers in the transfer line channel.

Installing the Purge Gas Lines on the Tekmar 3000

Install the purge gas lines into the Model 4552 and Tekmar 3000 using the following procedure.

1. Remove the current purge gas line from the "Purge" fitting on the Tekmar 3000 and the sparge tube.
2. Uncoil the tubing bundle protruding from the "Waste Lines" outlet on the Model 4552 back.
3. Connect the blue PEEK tube to the "Purge" out fitting on the Tekmar 3000 using a ¼" nut and ferrule.
4. Ensure all fittings and screws are tight.

Installing the Water Transfer Line on the Tekmar 3000

The Model 4552 transfers, cleans, and dilutes liquid samples to the sparge tube via a five-foot stainless steel line that attaches to the two-way valve on top of the sparge tube (Figure 3.14).

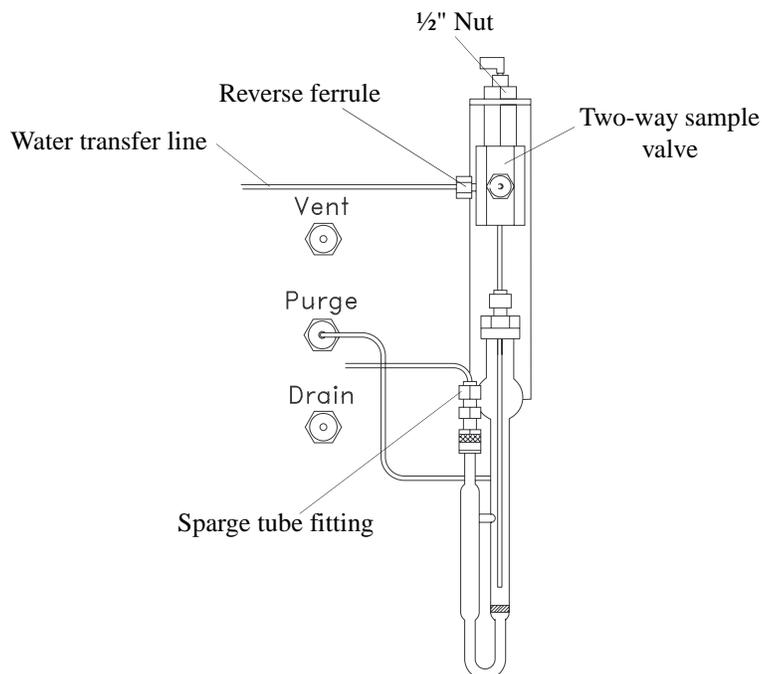


Figure 3.14. Attaching purge gas lines to the Tekmar 3000

1. Remove the Model 4552 back panel.
2. Uncoil the five-foot long, $\frac{1}{16}$ " stainless steel water transfer line supplied in the installation kit.
3. From the Model 4552 back, locate the tan-colored PEEK valve manifold inside the right rear of the back compartment. Slide the water transfer line into the fitting on the valve manifold left. Fingertighten the fitting.
4. Route the transfer line through the "Waste Lines" hole in the Model 4552 back panel.
5. Attach the transfer line's free end to the black two-way sample valve on the sparge tube top. Turn the valve handle so it opens toward the left port. Verify the holes align.
6. Slide the supplied nut and reverse ferrule over the transfer line's free end and insert the transfer line into the Model 4552 toggle valve's left side port. Tighten the nut using two $\frac{5}{16}$ " wrenches.
7. Replace the Model 4552 back panel.

Configuring the Tekmar 3000

After installing the Model 4552, properly configure the Tekmar 3000 for I/O switch closures and method parameters, essential for the two instruments to communicate properly. Use the hand-held controller to configure the Tekmar 3000 as follows:

- Conf
Enter [A=GC I/O port]
GC port – Standard
Hand Shaking – ON
- Sched
Select: Edit Schedule
First Run – 0, Last run – 0, Method – 14, RPS – 1
- Meth
Type: Aquatek 50
Method 14
Use the “Next Page” key to move to the following parameter set points:
Sample Drain – ON
Sample Fill – 0
BGBP – OFF, Delay – 0

Confirm the Model 4552 desorb time matches the purge-and-trap desorb time.

Connecting to the Tekmar 2000

Attach the transfer lines and purge gas cut-off solenoid valve lines to the Model 4552 and the Tekmar 2000 valve oven using the instructions in this section. Refer to the *Tekmar 2000 Operator’s Manual* when necessary.

Installing the Four-Port Fitting on the Tekmar 2000

Install a four-port fitting in the Tekmar 2000 valve oven using the following procedure (Figure 3.15).

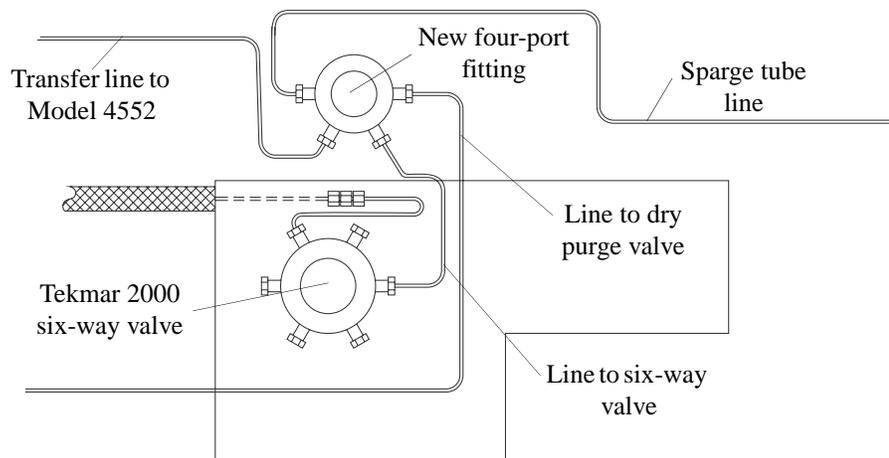


Figure 3.15. Tekmar 2000 valve oven with four-port fitting

1. Turn off power to the Model 4552 and Tekmar 2000. Disconnect the power cords.

WARNING:

Verify the Model 4552 and Tekmar 2000 are turned off and the power cords are disconnected before continuing.

2. Remove the Tekmar 2000 trap cover, left side panel, right side panel, top, and valve oven covers. See the *Tekmar 2000 Operator's Manual*.
3. Loosen the nuts in all three ports of the three-port fitting inside the Tekmar 2000 oven using a ¼" wrench. Refer to the Tekmar 2000 plumbing diagram.
4. Replace the three-port fitting with the new four-port fitting.
5. Attach the short line connected to the six-way valve to the new four-port fitting's bottom right port (Figure 3.15).
6. Attach the line from the sparge tube to the new four-port fitting's upper-left port.
7. Attach the line from the dry purge valve to the new four-port fitting's top right port.
8. Ensure all fittings are tight.

Installing the Soil-Purge-Gas Transfer Line on the Tekmar 2000

Attach the heated, nickel soil-purge-gas transfer line to the Model 4552 and Tekmar 2000 using the following procedure.

1. Remove the Model 4552 back panel.
2. Remove the soil-purge-gas transfer line assembly from the installation kit and uncoil it.
3. Loosen the Allen screw securing the upper-soil valve and probe cover from inside the Model 4552. Remove the probe cover (Figure 3.5).
4. Insert one end of the soil-purge-gas transfer line from the Model 4552 back through the open slot behind the upper-soil valve.
5. Insert the transfer line into the upper-soil valve's back port and secure it using a ¼" wrench to tighten the nut (Figure 3.5).
6. Reattach the valve and probe cover with the previously-removed Allen screw.
7. From behind the Model 4552, attach the transfer line bracket to the upper part of the back panel using the two #4 socket head screws already installed in the back panel.
8. Remove the Tekmar 2000 top, left side, and valve oven covers.

9. Insert the soil-purge-gas transfer line's free end through the hole labeled "ALS" (Figure 3.16). Attach the transfer line to the bottom-left port on the new four-port fitting.

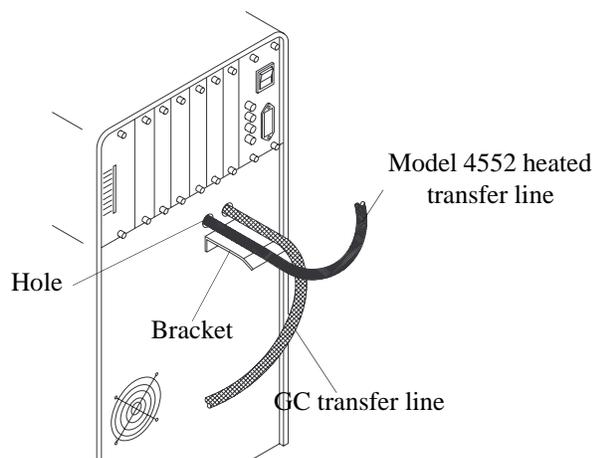


Figure 3.16. Tekmar 2000 back view

10. Ensure all the fittings are tight.

Installing the Purge Gas Lines on the Tekmar 2000

The Model 4552 transfers, cleans, and dilutes liquid samples to the sparge tube via a five-foot stainless steel line that attaches to the two-way valve on the top of the sparge tube (Figure 3.14). Install the purge gas lines into the Model 4552 and Tekmar 2000 using the following procedure.

1. Remove the purge gas supply line at the Tekmar 2000's fitting.
2. Uncoil the tubing bundle protruding from the "Waste Lines" outlet on the Model 4552 back.
3. Connect the blue PEEK tube to the Tekmar 2000's purge gas supply fitting using a $\frac{1}{16}$ " nut and ferrule (Figure 3.17).
4. Connect the red PEEK tube to the sparge tube fitting using a $\frac{1}{16}$ " nut and ferrule.
5. Ensure all fittings and screws are secure.

Installing the Water Transfer Line on the Tekmar 2000

The Model 4552 transfers, cleans, and dilutes liquid samples to the sparge tube via a five-foot stainless steel line that attaches to the two-way valve on the sparge tube top (Figure 3.17).

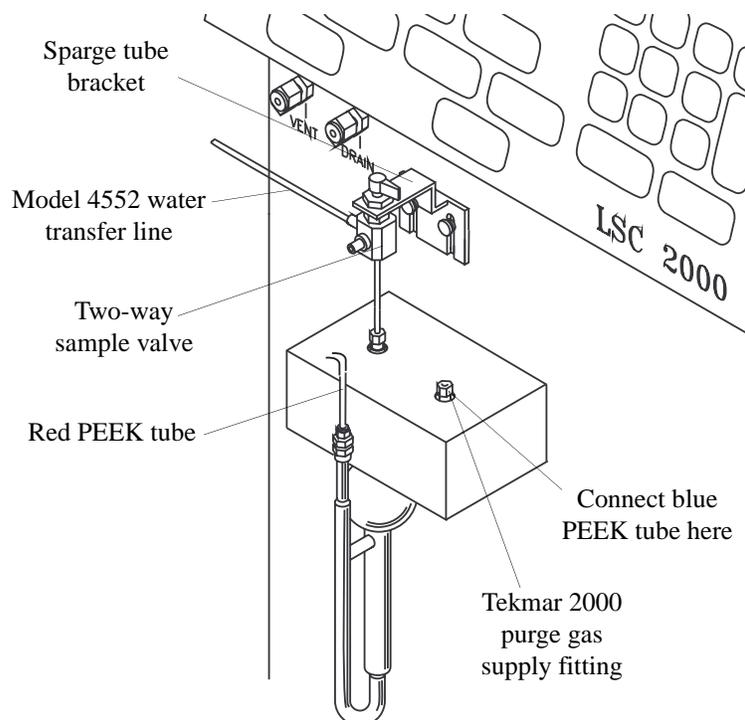


Figure 3.17. Purge gas cutoff valve

1. Remove the Model 4552 back panel.
2. Uncoil the five-foot $\frac{1}{16}$ " stainless steel water transfer line supplied in the installation kit.
3. From the back of the Model 4552, locate the tan-colored PEEK valve manifold inside the right, back compartment and slide the water transfer line into the fitting on the valve manifold's left. Fingertighten the fitting.
4. Route the line through the hole labeled "Waste Lines" in the Model 4552 back panel, and then route it to the Tekmar 2000.
5. The transfer line's free end attaches to the black two-way sample valve on the Tekmar 2000 sparge tube's top. Turn the valve handle so it opens toward the left port. Ensure the holes align.
6. Slide the supplied nut and reverse ferrule over the water transfer line's free end. Insert the line into the port on the valve's left side. Tighten the union using two $\frac{5}{16}$ " wrenches.
7. Replace the Model 4552 back panel.

Configuring the Tekmar 2000

After installing the Model 4552, configure the Tekmar 2000 for I/O switch closures and method parameters, essential for the two instruments to communicate properly. Ensure the following set point parameters are established:

- Set the bake gas bypass to OFF.
- Set the U012 DIP switch to 3 open, other closed.
- Turn the Autodrain ON.
- Verify the Desorb Time. Ensure the Model 4552 and Tekmar 2000 times match.
- Set the U013 DIP switch to 5 closed, all others open.

Adjusting Soil Helium Purge Gas Flow

Before running a soil sample, set the helium purge gas flow rate. Locate the helium purge gas flow controller, pressure adjustment regulator, and gauge on the Model 4552's front right side (Figure 3.18).

1. After making the gas connections, set the regulator to 20 psi. Set the helium purge gas flow to approximately 40 mL/minute.
2. Remove the soil probe and upper-soil valve cover. Disconnect the fitting from the soil probe attached to the bulkhead fitting on the back wall.
3. Attach the flowmeter tubing to the bulkhead fitting. Load a clean vial with a new septum in the tray. Run a manual soil sample using this vial (see Chapter 4, "Single Sample or Priority Run" on page 40). Once the soil purge begins, check the flow rate.

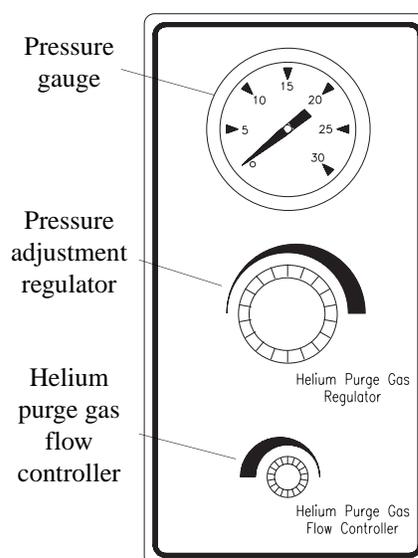


Figure 3.18. Helium purge gas flow adjustment

Adjust by rotating the helium flowmeter counterclockwise to increase the flow rate and clockwise to decrease the flow rate. Record the helium purge rate.

4. Connect the soil probe's line to the bulkhead fitting. Check the helium purge flow rate at the purge vent on the host purge and trap. The measured rate should be ± 2 mL/minute from the bulkhead fitting.

If the helium purge rates do not match, a leak exists. See Chapter 6, "Troubleshooting" on page 93.



Chapter 4 Operation

Keypad and Screen Display

- The keypad provides a complete numeric pad as well as a motion operation pad for the XYZ-axis arm (Figure 4.1). These items display on the four-line, 20-character LCD:
- Current vial number
- Sample process sequence
- Temperatures
- Remaining time in a run,
- Auto or manual sample indicators
- Method parameters
- Warning indicators
- General status information.

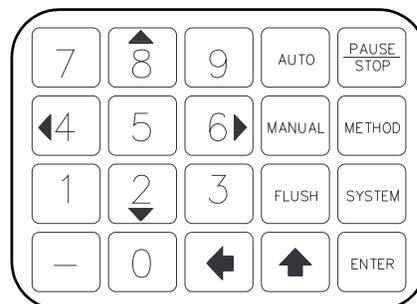


Figure 4.1. Model 4552 keypad

Use the numeric keys to enter numeric values 0–9 for information such as time or temperature programming.

Operating the Model 4552

Autosampling Procedure

1. Press [Auto] to start the autosampling procedure. The Autosampler Start menu displays (Figure 4.2):

```
* AutoSampler Start *
<Method Number: xx>

START AUTORUN
DELAYED START
```

Figure 4.2. Autosampler Start menu

2. Enter the correct method number using the numeric keypad (entry range 1–30). Press [Enter]. Use [←] (backspace) to change the method number, if necessary.

NOTE: Pressing [Enter] without changing the current method number defaults to the last method used. Press [↑] to backup the cursor to the previous line.

3. After selecting the method, press [Enter]. With **START AUTORUN** bracketed, press [Enter] to begin the autorun.

Use DELAYED START to start the Model 4552 at a later time.

1. Scroll down using [2 ▼] to **DELAYED START**. Press [Enter].

The screen now displays: <Delay xx.xx hours>.

2. Enter the delay time (in hours and tenths of hours) before the autosampler sequence start using the numeric keypad. Press [Enter].

The screen now displays the time remaining before the autosampler sequence start: <Delayed Start xx.xx>.

While the autorun progresses, the Run Time screen displays (Figure 4.3).

Exit the Autosampler Start menu by pressing [Auto]. Once the autorun starts, only pressing [Pause/Stop] interrupts the run.

```
*Method xx      * Auto
Vial = xx      Soil (Water, Blank)
Vol = xx   xx: 1  STD = 1 2
Current Status
```

Figure 4.3. Run Time screen

Single Sample or Priority Run

Use [Manual] to program single sample or priority runs. Pressing [Manual] displays the Manual Sample menu, which includes four entry selections (Figure 4.4):

```
* Manual Sample *
<Sample Vial #>
Method Number xx
Sample Type: Soil (Water, Blank)
-----
<START RUN >
```

Figure 4.4. Manual Sample menu

CAUTION:

The sample vial location number entered must contain the correct vial type for the sample method to be run. An incorrect vial type causes severe damage to probes, needles, or vials. If the “vial type” is not enabled in System Options, the Model 4552 does not identify a vial type automatically.

1. Enter the **Sample Vial #** (entry range 1–51) using the numeric keypad. Sample Vial # indicates the vial position number (ignored if it is a blank). Press [Enter].

NOTE: The vial position number displays the last position entered.

2. Enter the **Method Number** (entry range 1–30) containing the correct sample-blank parameters. Press [Enter].

Sample Type updates to the method’s sample type. Sample Type displays Soil, Water or Blank, depending on the last sample type run. The method selected determines the sample type. If no change is made, the method number defaults to the last one used.

3. With **START RUN** bracketed, press [Enter]. The manual run begins.

Use the [Manual] key to run a priority sample during an autorun. When pressing [Manual] during the autorun, the screen displays the Priority Sample menu (Figure 4.5).

```
* Priority Sample *
<Sample Vial # = xx>
Method Number = xx
Sample Type: Water, Soil
-----
<PRIORITY RUN>
```

Figure 4.5. Priority Sample menu

1. Enter the **Sample Vial #** (entry range 1–51) where the priority sample is located. Press [Enter].
2. Enter the **Method Number** for the sample type to be run (entry range 1–30). Press [Enter].
3. Press [Enter] again to schedule the priority sample. A “P” appears in the screen’s upper left corner, signaling a priority sample is scheduled.

After the current sample in progress completes, including any programmed blanks, the priority sample begins.

After the priority sample completes, the Pause message appears on the screen (Figure 4.6). Press [Manual], [Blank], or [Flush] to perform additional functions, or press [Enter] to resume the autorun.

```
System paused. Press
Enter to resume,
Stop to reset.
```

Figure 4.6. Pause message

Exit the Priority Sample menu by pressing [Manual].

Manual Flush Sequence

Pressing [Flush] offers four options to decontaminate the water sample pathway:

- Drain the sparge tube
- Flush the 26-mL syringe
- Rinse the sparge tube
- Flush the water probe

Pressing [Flush] displays the Manual Flush menu (Figure 4.7), which includes four entry selections. Select the desired menu line by scrolling through the selections with [2 ▼] or [8 ▲].

```
* Manual Flush *
<Drain Sparge Tube>
Flush Syringe
Rinse Sparge Tube

<Backflush W Probe>

Enter to resume
Stop to reset
```

Figure 4.7. Manual Flush menu

NOTE: This key only operates in Manual mode. If an autorun operates, the Model 4552 ignores the [Flush] command.

Draining the Sparge Tube

1. Select **Drain Sparge Tube**. Press [Enter]. The Drain Sparge Tube menu appears (Figure 4.8).

```
* Drain Sparge Tube *
<Drain Volume: xx>
Drain Sparge Tube
```

Figure 4.8. Drain Sparge Tube menu

2. Enter a **Drain Volume** (entry range 1–5 mL) using the numeric keypad. Press [Enter].
3. With **Drain Sparge Tube** bracketed, press [Enter] to start the drain.

Flushing the Syringe

1. Use [2 ▼] or [8 ▲] to select **Flush Syringe** in the Manual Flush menu. Press [Enter].

The screen now displays the Flush Syringe menu (Figure 4.9).

```
* Flush Syringe *
<Flush # Times: xx>
Flush Volume: xx
Flush Syringe
```

Figure 4.9. Flush Syringe menu

2. Enter the desired number of flushes in **Flush # Times** (entry range 1–20). Press [Enter].
3. Enter the **Flush Volume** (entry range 1–25 mL). Press [Enter]
4. With **Flush Syringe** bracketed, press [Enter] to start the syringe flushing sequence.

NOTE: This sequence only flushes the 26-mL sample syringe.

Rinsing the Sparge Tube

Manual Flush mode also rinses the sparge tube and 26-mL syringe simultaneously.

1. Use [2 ▼] or [8 ▲] to select **Rinse Sparge Tube** in the Manual Flush menu. Press [Enter].

The screen displays the Rinse Sparge Tube menu (Figure 4.10).

```
* Rinse Sparge Tube *
< Rinse # Times: xx>
Rinse Volume: xx
Rinse Sparge Tube
```

Figure 4.10. Rinse Sparge Tube menu

2. Enter the number of rinses in **Rinse # Times** (entry range 1–20). Press [Enter].
3. Enter the **Rinse Volume** (entry range 1–25 mL) for the rinse water volume to use. Press [Enter].
4. With **Rinse Sparge Tube** bracketed, press [Enter] to start the sparge tube rinsing sequence.

Flushing the Water Probe

This function flushes the water probe with hot rinse water and helium.

1. Use [2 ▼] or [8 ▲] to select **Backflush W Probe** in the Manual Flush menu. Press [Enter]. The Running Backflush message displays (Figure 4.11).

```
* Running * BACKFLSH
Vial = NA      Samoa
Vol=
Backflush W Probe
```

Figure 4.11. Running Backflush message

The flush process begins immediately. The waste block lifts. The probe flushes with hot rinse water and then with helium. The flush process occurs each time the menu line is selected.

Pausing and Stopping

[Pause/Stop] is a multifunctional key. Pressing the key once during an autorun pauses the run.

After pressing [Pause/Stop], the screen displays an “S” in the upper corner indicating [Pause/Stop] is pressed. Once the sample run completes, the system removes the “S” and the Pause message appears on the screen (Figure 4.12).

```
System paused. Press
Enter to resume,
Stop to reset.
```

Figure 4.12. Pause message

The [Manual], [Flush], [Method], and [System] keys become functional. At this point, update practically any Model 4552 parameter. Edit methods, run a manual sample, or change any system parameter.

To resume the autorun from the point it paused, press [Enter].

Pressing [Pause/Stop] twice aborts or stops a run. The Model 4552 then return to standby after going through the startup sequence.

System Hold

Place the Model 4552 in a hold state by pressing [⬆]. The Model 4552 holds the sequence it is currently running and displays “System Hold” on the bottom of the screen.

NOTE: System Hold does not affect the robotic arm, standard motor, syringe motor, or elevator motor. These movement items must stop before System Hold takes effect. To continue, press any key except [Pause/Stop]. During System Hold, the timers continue to run.

Setting up a Method

Method Editing

Edit and save up to thirty methods into battery-backed memory. Edit these parameters using the following steps:

1. Press [Method]. The Method menu displays (Figure 4.13).

```
* Method *
<Method:      xx>
EDIT METHOD
EDIT BLANK VIALS
```

Figure 4.13. Method menu

2. Enter the method number (entry range 1–30). Press [Enter].
3. With **EDIT METHOD** bracketed, press [Enter]. The Method Parameters menu displays.

Sample Method Parameters

Pressing [Enter] cycles through each individual parameter allowing changes to be made. Use the numeric keys to enter new values, or [2 ▼], [8 ▲], [4 ◀], and [6 ▶] as scroll keys. Use [↑] to scroll up the menu.

If making an invalid entry, the system changes the value to within the allowable range. Exit the Method Parameters menu by pressing [Method] again. The Model 4552 automatically saves any changes.

Table 4.1 contains method parameter descriptions. Parameters scroll onto the display one at a time each time the operator presses [Enter].

Table 4.1. Method parameters

Parameter	Range	Default	Description
Sample Type	Soil, Water, Blank	Water	Establishes the sample or blank type to run. A blank method allows a series of blanks to run between other methods.
First Vial	1–51	01	Establishes the first vial to run using the method. If using the Blank sample type, enter 1 . (The First Vial, Last Vial parameter indicates the number of blanks to run and does not indicate the vial positions, as in the water and soil methods.)

Table 4.1. Method parameters

Parameter	Range	Default	Description
Last Vial	1–51	01	Establishes the last vial or blank number to run. If using the Blank sample type, enter the last number of the blank to run.
Sample Volume	0–25 mL	05	Determines the volume removed from the sample vial or reservoir bottle and transferred to the sparge vessel, if the sample type selected is water or blank. If using the Soil sample type, select at least 3 mL of dilution water for standards to be accurately added. Set the volume in 1-mL increments.
Dilution Factor	0, 2, 5, 50, 50, 100	No	Sets the ratio of the total of water sample and blank water volumes blended together to the sample volume used. Use [4] to change the dilution factor.
Rinse Volume	0–25 mL	05	Determines the rinse water volume used to flush the sparge tube during bake. Set the volume in 1-mL increments.
# Rinses	0–20	01	Determines the number of times the sparge tube flushes during bake.
Standard 1	Yes/No	No	Enables or disables adding 1 mL of standard 1 into the sample, blank, or SoilVial.
Standard 2	Yes/No	No	Enables or disables adding 1 mL of standard 2 into the sample, blank, or SoilVial.
Stir	Yes/No	No	Enables or disables the soil mechanical stirring motor during purge. It also turns on the mechanical stirrer for water sample mixing prior to sampling.
S. PreHeat Stir	Yes/No	No	Enables or disables the stirring motor during soil preheat, which helps break up solid samples. This parameter applies only to soil.

Table 4.1. Method parameters

Parameter	Range	Default	Description
W. Stir Time (min)	0–9.9 minutes	0.0 min	Sets the time the stir motor runs. This parameter applies only to water.
W. Settle Time (sec)	0–99 seconds	00 sec	Sets the time that particulates in the sample are allowed to settle back to the bottom of the vial after stirring a water sample.
PreHeat	Yes/No	Yes	Enables or disables sample heating prior to purging. Heating occurs after adding water. This parameter applies only to soil.
PreHeat Temp	Ambient–150°C	40°C	Sets the sample preheating temperature. This parameter applies only to soil.
Operate Mode	Local/Remote	Remote	Determines if the Model 4552 depends on switch signals from the sample concentrator to advance or depends on the cycle time. In Local mode, the Model 4552 starts when the cycle timer parameter set in the method elapses. The Model 4552 does not respond to switch signals from the sample concentrator. In Remote mode, the Model 4552 responds to switch signals given by the sample concentrator and the cycle timer parameter. Once the sample concentrator reaches standby, a signal output starts the Model 4552, provided the cycle timer reached 0.0. The cycle timer overrides any signals given by the sample concentrator.
PreHeat Time	0–99.9 minutes	3–0 min	Sets the sample preheating time. This parameter applies only to soil.
Purge Time (min)	0–99.9 minutes	11.0 min	Sets the sample purging time. This parameter applies only to soil.

Table 4.1. Method parameters

Parameter	Range	Default	Description
Desorb Time (min)	0–99.9 minutes	2.0 min	This parameter must match the time programmed on the sample concentrator. The sparge vessel automatically drains back to the Model 4552 waste bottle during desorb.
Cycle Timer	0–99.9 minutes	00.0 min	Advances the Model 4552 to ready-to-sample mode. The Model 4552 starts when receiving a purge ready signal from the sample concentrator. The cycle generally includes the purge time plus GC run time and cool down times. The cycle time normally ensures a sample is ready for desorb every time the GC becomes ready. For short GC run times, cycle time is not effective, and should be set to “0.”
Auxiliary Timer	0–99.9 minutes	00.0 min	Starts or stops additional external equipment using this optional timed event output. The timer starts at the beginning of the sampling sequence.
Link to Method	0–30	0–00	Continues the sampling sequence for this method upon completing the current selected method. Link any method combination together for continuous operation. This parameter allows circular method linkage. Set the parameter to “0” to stop the Model 4552 after the last vial in the method.

Blanks After Vial Editing

Program single blank runs after specific sample vials within a particular method. These method blanks complement whole method creation where all of the runs are blanks. Use them when analyzing sample sets containing both high- and low-concentration samples. Method blanks allow additional system cleaning of the Model 4552, sample concentrator, and GC. Use method blanks to confirm no cross-sample contamination occurs.

Program method blanks using the following steps:

1. Press [Method]. The Method menu displays (Figure 4.13).
2. Enter the method number (entry range 1–30). Press [Enter].
3. With **EDIT METHOD** bracketed, press [Enter]. The Method Parameters menu displays.
4. Enter required parameters in the Method Parameters menu.
5. Press [Method] to exit.
6. Scroll to the last menu line **EDIT BLANK VIALS**, and press [Enter]. The Method Blanks menu displays on the screen (Figure 4.14).

```
* Method # Blanks *
<Vial# = Blanks = YES (NO)>
U/D changes vial.
L/R changes blank.
```

Figure 4.14. Method Blanks menu

The Method Blanks menu programs blank runs after any or all sample vials in the method.

NOTE: The vial numbers must be within the first vial and last vial range for the method number.

If selecting a blank in the sample method, program additional blanks after each blank run. This allows multiple blanks to run automatically to clean up a potentially contaminated system.

7. Enter **U/D** for the vial number after which the blank runs. Use [2 ▼] and [8 ▲] to change the vial number.
8. Set **L/R**, which toggles between YES or NO to correspond with the vial number. Use [4 ◀] and [6 ▶] to toggle between the responses.

NOTE: Speed information entry from the Method Blanks menu by pressing [1] to set the first vial, last vial range positions to blank YES, or press [0] to set the vial position range to NO.

9. Exit the Methods Blanks menu by pressing [Method]. To exit the Method menu, press [Method] again.

Method Programming Guidelines

Water and Soil Method Program

To aid programming, review the following examples of typical water and soil samples. Start with these settings and, if necessary, make adjustments after running several standards or samples. In these examples, use method 1 to run water samples and method 2 for soil samples.

NOTE: If running a recirculating bath for cooling sample vials, use the equilibrium count and time.

* Method 1 *	
Sample Type	Water
First Vial	1
Last Vial	5
Sample Volume	5 mL
Dilution Factor	0
Rinse Volume	5 mL
# Rinses	2
Standard 1	YES
Standard 2	NO
S. PreHeat Stir	NO
Stir	NO
W. Stir Time (min)	0
W. Settle Time (min)	0
Syringe Flushes	1
PreHeat	NO
PreHeat Temp (°C)	24
PreHeat Time (min)	0
Purge Time (min)	0
Desorb Time (min)	4
Operate Mode	Remote
Cycle Timer	65
Aux. Timer	0
Link to Method	2

* Method 2 *	
Sample Type	Soil
First Vial	6
Last Vial	10
Sample Volume	5 mL
Dilution Factor	0
Rinse Volume	5 mL
# Rinses	0
Standard 1	Yes
Standard 2	NO
S. PreHeat Stir	NO
Stir	YES
W. Stir Time (min)	0
W. Settle Time (min)	0
Syringe Flushes	0
PreHeat	YES
PreHeat Temp (°C)	40
PreHeat Time (min)	3
Purge Time (min)	11
Desorb Time (min)	4
Operate Mode	Remote
Cycle Timer	65
Aux. Timer	0
Link to Method	3

Blank Method Program

If selecting Blank as the sample type in the Method Parameters menu, enter the same parameters as for a water sample, except parameters requiring vial movement. In this case, the first vial and last vial parameter entries are not actual vial positions. The first vial and last vial settings determine the number of blank runs performed.

If entry any blank vial settings after the vial settings, they run with the blank method program. For example, if setting vial 1 and vial 3 to have blanks run after them, a total of seven blanks run in this method, five from method 3, plus two from blanks after the vials.

NOTE: Blank runs do not use vial positions. The reservoir bottle supplies all water for the blanks.

* Method 3 *	
Sample Type	Blank
First Vial	1
Last Vial	5
Sample Volume	5 mL
Dilution Factor	0
Rinse Volume	5 mL
# Rinses	1
Standard 1	YES
Standard 2	NO
S. PreHeat Stir	NO
Stir	NO
W. Stir Time (min.)	0
W. Settle Time (min.)	0
Flush Syringe	1
PreHeat	NO
PreHeat Temp (°C)	24
PreHeat Time (min)	0
Purge Time (min)	0
Desorb Time (min)	4
Operate Mode	Remote
Cycle Timer	65
Aux. Timer	0
Link To Method	0

Equilibrium Count and Time

If running the sample tray cooling option, use the equilibrium count and time to meet USEPA method specifications. The equilibrium count sets the number of vials (a maximum of five) placed in the station for temperature equilibration (Figure 4.1).

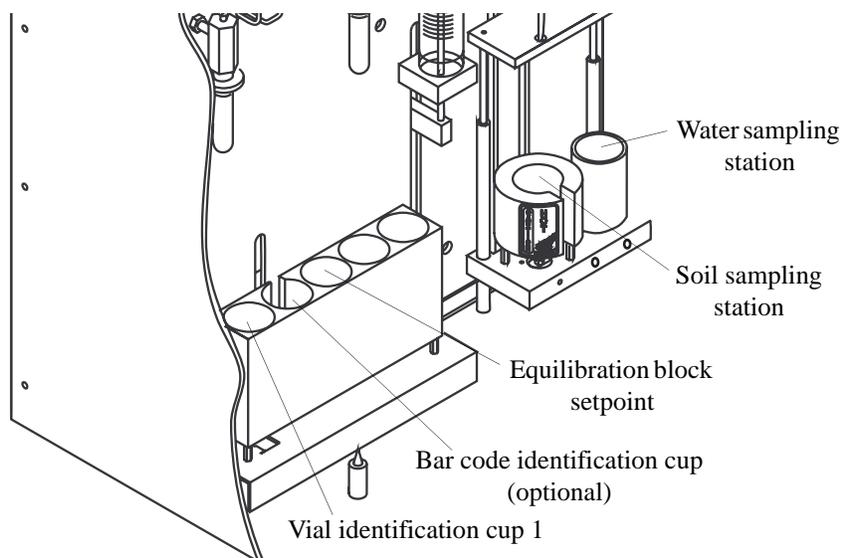


Figure 4.15. Model 4552 inside back view

The vials initially load in the zone starting with the left vial identification section. Each remaining cup to the right then fills. The vials load left to right until reaching the equilibrium count. They then move to the sampling station. The remaining vials shuffle from right to left, ending in the vial identification cup. The empty cup on the right loads with a new vial.

The equilibrium time programmed sets the minimum time each vial remains in the equilibration station to reach ambient temperature. Refer to “System Settings” on page 73 in this chapter for details on default settings for equilibrium count and time.

Operating Sequence Steps

This section describes the Model 4552 operational sequence steps during a typical sample run. As an operational aid, the sequence steps display on the LCD screen while the Model 4552 runs.

Water Sample Sequence

Sequence Step	Purpose
1. Getting vial	The robotic arm picks up the sample vial.
2. Check vial type	The vial loads in the ID cup to identify its type.
3. Going to water probe	The vial moves to the water sampling station.
4. Parking	The robotic arm goes to back park.
5. Stirring	The water sample stirs.
6. Settling	Particulates settle.
7. Elevator up	The sample vial raises onto the water probe.
8. mL for backflush	—
9. (No) sample dilution	Programmed dilutions perform.
10. mL for backflush	—
11. Helium → waste	Helium flushes the sample path to the waste bottle.
12. Water → waste	Water flushes the sample path to the waste bottle.
13. Helium → waste	Helium flushes the sample path to the waste bottle.
14. Adding standard 1 (2)	Standard 1 and/or 2 add to the sample.
15. Sample → sparge tube. The sample is pressurized into the syringe and then transferred to the sparge tube.	The sample moves into the syringe and then transfers to the sparge tube.
16. Elevator down	The vial lowers from the water probe.
17. Flush syringe	The syringe flushes if preprogrammed.
18. Heating water	Water heats.
19. Water → lines	Hot water fills the lines.
20. Water → syringe	Hot water fills the syringe.
21. Syringe → waste	The syringe transfers the water to the waste bottle.

Sequence Step	Purpose
22. Helium → waste	Helium flushes through the sample path to the waste bottle.
23. Flush complete	Syringe flushing completes.
24. Return via	The robotic arm verifies the vial position is empty. It then picks up the vial and returns it to the sample tray.
25. Parking	The robotic arm goes to rear park.
26. Backflush water probe	The water probe flushes with hot water.
27. Elevator up	The elevator raises the sampling stations.
28. Heating water	Water heats.
29. Water → water probe	The backflush with hot water begins.
30. Helium → water probe	The probe flushes with helium.
31. Elevator down	The elevator moves down.
32. Autodrain	The Model 4552 waste valve opens and helium pressure from the sample concentrator drains the sparge tube.
33. Drain sparge tube	The safety drain initiates.
34. Sparge tube → syringe	The syringe draws up any sample water remaining in the sparge tube.
35. Syringe → waste	The syringe transfers the water to the waste bottle.
36. Rinse sparge tube	The sparge tube rinses if rinses are programmed.
37. Heating water	Water heats.
38. Water → lines	Hot water fills the lines.
39. Water → syringe.	Hot water fills the syringe
40. Syringe → sparge tube	The syringe transfers the water to the sparge tube.
41. Sparge tube → syringe	The syringe withdraws the water from the sparge tube.
42. Syringe → waste	The syringe transfers the water to the waste bottle.
43. Helium → waste	Helium flushes through the sample path to the waste bottle.
44. End liquid sample	The water sample process sequence completes.

Soil Sample Sequence

Sequence Step	Purpose
1. Getting vial	The robotic arm picks up the sample vial.
2. Check vial type.	The vial loads in the ID cup to identify its type
3. Going to soil probe	The vial moves to the soil sampling station.
4. Parking	The robotic arm goes to rear park.
5. Water → Lines	Water flushes internal standard path to the waste bottle.
6. Elevator up	The sample vial raises up onto the soil probe.
7. Syringe fills	Syringe fills with the programmed water amount.
8. Adding standard 1 (2)	Standard 1 and/or 2 add to the sample.
9. Water → soil vial	Water transfers to the soil vial.
10. Helium → waste	Helium flushes through the sample path to the waste bottle.
11. Preheat soil sample	The sample vial heats.
12. Preheat time	—
13. Purge	The sample purges.
14. Elevator down	The vial lowers from the soil probe.
15. Return vial	The robotic arm verifies the vial position is empty. It then picks up the vial and returns it to the sample tray.
16. Parking	The robotic arm goes to rear park.
17. Autodrain	The Model 4552 waste valve opens and helium pressure from the sample concentrator drains the sparge tube.
18. Helium → waste	Helium flushes through the sample path to the waste bottle.
19. Rinse sparge tube	The sparge tube rinses if rinses are programmed.
20. Heating water	Water heats.
21. Water → lines	Hot water fills the lines.
22. Water → syringe	Water fills the syringe.
23. Syringe → sparge tube	The syringe transfers the water to the sparge tube.
24. Sparge tube → syringe	The syringe withdraws the water from the sparge tube.

Sequence Step	Purpose
25. Syringe → waste	The syringe transfers the water to the waste bottle.
26. Helium → waste	Helium flushes through the sample path to the waste bottle.
27. End soil sample	The soil sample process sequence completes.

Blank Sample Sequence

Sequence Step	Purpose
1. Water → lines	Water flushes the internal standard path to the waste bottle.
2. Water → syringe	Water transfers to the syringe.
3. Helium → lines	Helium flushes through the sample path to the waste bottle.
4. Adding standard 1 (2)	Standard 1 and/or 2 adds to the sample.
5. Sample → sparge tube	The sample moves into the syringe and transfers to the sparge tube.
6. Autodrain	The Model 4552 waste valve opens and helium pressure from the sample concentrator drains the sparge tube.
7. Drain sparge tube	The safety drain initiates.
8. Sparge tube → syringe	The syringe draws up any sample water remaining in the sparge tube.
9. Syringe → waste	The syringe transfers the water to the waste bottle.
10. Rinse sparge tube	The sparge tube rinses if rinses are programmed.
11. Heating water	Water heats.
12. Water → lines	Hot water fills the lines.
13. Water → syringe	Hot water fills the syringe.
14. Syringe → sparge tube	The syringe transfers the water to the sparge tube.
15. Sparge tube → syringe	The syringe withdraws the water from the sparge tube.
16. Syringe → waste	The syringe transfers the water to the waste bottle.

Sequence Step	Purpose
17. Sparge tube → syringe	The syringe draws up any sample remaining in sparge tube.
18. Syringe → waste	The syringe transfers the sample to the waste bottle.
19. Helium → waste	Helium flushes through the sample path to the waste bottle.
20. Flush syringe	The syringe flushes if flushes are programmed.
21. Heating water.	Water heats
22. Water → lines	Hot water fills the lines.
23. Water → syringe	Hot water fills the syringe.
24. Syringe → waste	The syringe transfers the water to the waste bottle.
25. Helium → waste	Helium flushes through the sample path to the waste bottle.
26. Flush complete	Syringe flushing completes.
27. End water blank	The blank sample process sequence completes.

System Setup

Pressing [System] displays the System Setup menu, which accesses all Model 4552 settings, maintenance, and calibration features (Figure 4.16).

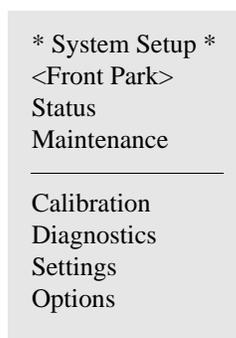
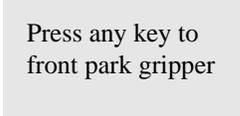


Figure 4.16. System Setup menu

Front Park

This setup procedure moves the robotic arm to the instrument's front left corner, allowing easy access to the Model 4552 back for service or maintenance.

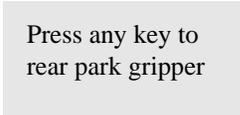
1. Select **Front Park** using [2 ▼] or [8 ▲]. Press [Enter]. The Front Park message displays (Figure 4.17):



```
Press any key to
front park gripper
```

Figure 4.17. Front Park message

2. Press any key to begin moving the robotic arm. The System Setup menu displays during the movement. Once stopped, the Rear Park message displays (Figure 4.18).



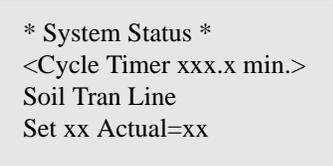
```
Press any key to
rear park gripper
```

Figure 4.18. Rear Park message

3. After completing service or maintenance, press any key to move the gripper to the back.

System Status

The System Status menu displays the time remaining for the cycle timer and provides heated zone status (Figure 4.19). Access the System Status menu by selecting **Status** from the System Setup menu using [2 ▼] or [8 ▲] and pressing [Enter].



```
* System Status *
<Cycle Timer xxx.x min.>
Soil Tran Line
Set xx Actual=xx
```

Figure 4.19. System Status menu

Use [2 ▼] or [8 ▲] to scroll through the temperature zones.

Table 4.2. Temperature zone default set points

Zone	Default Setpoint
Soil sample chamber	Off
Equilibrium block	Off
Upper soil probe	110°C
Soil-purge-gas transfer line	110°C
Heated three-way valve	95°C
Ambient	Off
Tray cooler	Off

CAUTION:

If the actual temperature displays “???” an open thermocouple exists.

Contact OI Analytical Technical Support immediately.

The set point and actual (current) temperatures display. If the heater is not active, the set point shows OFF.

System Maintenance

Fill internal standard reservoirs and prime lines with standard using the System Maintenance menu (Figure 4.20). This menu also allows the operator to reset movement counters. Access the System Maintenance menu by selecting **Maintenance** from the System Setup menu using [2 ▼] or [8 ▲] and pressing [Enter].

```
* System Maintenance *
<Standard Control>
Adjust Counters
Shipping Position
Clean Syringe
```

Figure 4.20. System Maintenance menu

Standard Control

Select **Standard Control** from the System Maintenance menu and press [Enter]. The Standard Control menu displays (Figure 4.21).

```
* Standard Control *
<Front Park!>
Prime Std 1 Loop
Prime Std 2 Loop
```

Figure 4.21. Standard Control menu

1. Select **Front Park** and press [Enter]. The robotic arm moves to the instrument's front left corner.
2. Select **Prime Std. 1 Loop** or **Prime Std. 2 Loop** and press [Enter]. The motor rotates in the direction of the standard selected, left for standard 1 and right for standard 2 (Figure 4.22). The valve stops when reaching the load ports, allowing the standard solution to prime the lines. It then returns to the sample ports.
3. After the lines prime, select **Rear Park** and press [Enter]. The arm moves to the back of the cabinet.

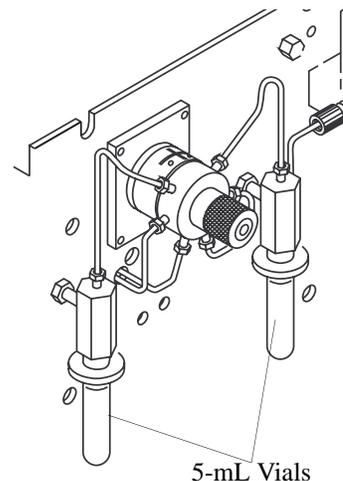


Figure 4.22. Standards valve

See Chapter 5, “Installing the Internal Standard Vials” on page 86.

Adjust Counters

The Model 4552 maintains movement counts of critical components.

Vial	Tallies the sample vials run.
Plunger	Counts the number of times the 26-mL syringe plunger reaches the home (up) position.
Waste Block	Counts the number of times the water probe moves into the waste block. During cleanup, the water probe tip is covered and the entire probe flushes with water and helium.

Use this information for proper maintenance to ensure the Model 4552 performs at its peak. From the System Maintenance menu, select **Adjust Counters** and press [Enter]. The Counter Adjust menu displays (Figure 4.23).

```
* Counter Adjust *
<Vial      xxxxx>
Plunger    xxxxx
Waste Block xxxxx
```

Figure 4.23. Counter Adjust menu

Change the count data using the numeric keypad. Scroll through the menu lines with [Enter] and [↑].

Shipping Position

Selecting **Shipping Position** from the System Maintenance menu and pressing [Enter] moves the XYZ-mechanism and syringe elevator to a secure position. Prepare the instrument for shipping by removing the sample tray, installing the shipping screw and

spacer on the unit's left side, disconnecting the gases, and removing power from the unit. See Chapter 3, "Packing the Model 4552 for Shipping" on page 13 for more information.

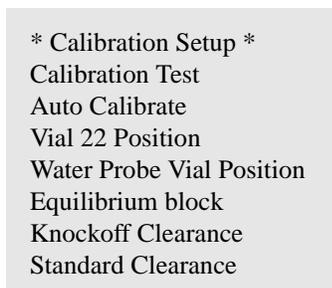
Clean Syringe

Selecting **Clean Syringe** from the System Maintenance menu and pressing [Enter] moves the XYZ-mechanism to the unit front to allow clear access to the syringe. The display prompts each step of syringe cleaning. See Chapter 5, "Cleaning or Replacing the Syringe Plunger O-ring" on page 89 for more information.

Calibrating the System

The Calibration Setup menu allows the operator to select routines for calibrating target positions for the robotic arm and gripper. Calibration Test and Auto Calibrate access automated routines that check and adjust a number of positions. The remaining menu items allow manual positioning and calibration for specific instrument operations.

Access the Calibration Setup menu by selecting **Calibration** from the System Setup menu using [2 ▼] or [8 ▲]. Press [Enter] (Figure 4.24).



```
* Calibration Setup *
Calibration Test
Auto Calibrate
Vial 22 Position
Water Probe Vial Position
Equilibrium block
Knockoff Clearance
Standard Clearance
```

Figure 4.24. Calibration Setup menu

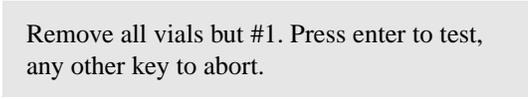
NOTE: After running a calibration step, perform all previous steps to assure the unit is properly aligned.

The Calibration Test and Auto Calibrate routines automate testing and readjusting most robotic arm calibration settings. Use these routines to quickly verify the robotic arm's operational status and to make adjustments to compensate for normal wear. Run the calibration test after installing the Model 4552 and before running the first sample. Also run the program after any vial gripper assembly maintenance or service, or if any gripper movement error message displays. Run the calibration test after moving the Model 4552.

Calibration Test

This test verifies current settings are still appropriate.

1. Select **Calibration Test** from the Calibration Setup menu using [2 ▼] or [8 ▲]. Press [Enter]. The Calibration Test message displays (Figure 4.25).



Remove all vials but #1. Press enter to test,
any other key to abort.

Figure 4.25. Calibration Test message

2. Remove all but vial 1 and press [Enter] to begin the test.
3. Observe the gripper as it lowers over the vial. It should clear the vial without jamming or hesitating. If an error code appears or the gripper movement looks abnormal, see Chapter 6, “Troubleshooting” on page 93.

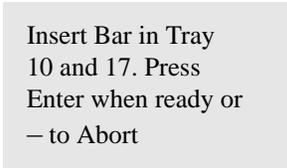
NOTE: If the calibration test fails, see “Auto Calibrate” on page 62 in this chapter.

Auto Calibrate

Auto Calibrate allows the Model 4552 to automatically establish the correct coordinate position settings for removing and replacing sample vials in the sample tray, and the water vial sampling, soil-solid sampling, and equilibrium ID stations. These settings are essential for accurate vial and gripper movement.

NOTE: After running Auto Calibrate, perform all other calibration steps to ensure the unit is properly aligned.

1. Locate the calibration bar (PN 03-505894-00) and calibration pin (PN 03-505893-00) shipped with the instrument.
2. Select **Auto Calibrate** from the Calibration Setup menu. Press [Enter]. The Insert Calibration Bar message displays (Figure 4.26).



Insert Bar in Tray
10 and 17. Press
Enter when ready or
– to Abort

Figure 4.26. Insert Calibration Bar message

3. Insert the calibration bar into the sample tray in positions 10 and 17. Press [Enter]. The Insert Bar Sensor message appears (Figure 4.27).



Insert Bar Sensor in Gripper.
Press any key to Continue.

Figure 4.27. Insert Bar Sensor message

- Slide the bar sensor device up into the vial gripper. The end with the silver rod protruding through the device points down.
- Press any key to begin Auto Calibrate.

The vial gripper moves to the calibration bar in the sample tray, and then to the water vial sampling station, equilibrium ID station, and soil-solid sampling station. After completing the program, the Remove Bar Sensor message appears (Figure 4.28).

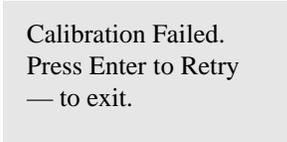


Remove Bar Sensor in Gripper.
Press any key to Continue.

Figure 4.28. Remove Bar Sensor message

- Remove the sensor device from the vial gripper. Gently pull it down until it slides out. Press any key to park the vial gripper.

NOTE: If Auto Calibrate is selected and the sensor device is not inserted into the vial gripper, the Model 4552 attempts to run the program. If it fails to detect the sensor bar, the Calibration Failed message appears (Figure 4.29). Press [Enter]. Insert the sensor device and run the program again.



Calibration Failed.
Press Enter to Retry
— to exit.

Figure 4.29. Calibration Failed message

Once Auto Calibrate completes, calibrate the sample vial vertical height (see “Recalibrating Vial 22 Position” on page 66 in this chapter). Run the Equilibrium Block, Knockoff Clearance, and Standard Clearance tests (see “Recalibrating Equilibrium Block” on page 68, “Recalibrating Knockoff Clearance” on page 69, and “Recalibrating Standard Clearance” on page 70 in this chapter).

Run the calibration test described in “Calibration Test” on page 62 in this chapter to verify all settings. If all the calibration settings are correct, the Model 4552 is now ready to begin running samples.

NOTE: Check knockoff clearance and standard clearance only for default setting.

Manual Calibration Coordinate Settings Menu Items

The remaining Calibration Setup menu items allow manual calibration of specific positions of the robotic arm and gripper. These are used less frequently than the automated routines, primarily in initial instrument setup and particular troubleshooting situations. These routines allow the operator to move the arm or gripper incrementally until the operator determines the correct position is achieved. The operator then saves the position coordinates to the Model 4552’s memory.

The routines also allow the operator to directly enter a position value determined by other means. The original position settings determined at the factory during the instrument's manufacture are recorded on the reference sheet attached to the inside of the Model 4552's right chassis panel. In certain instances, directly re-enter these original values through the Calibration Setup menu items.

When choosing a manual calibration routine from the Calibration Setup menu, the screen displays a new Coordinate Settings menu of the general format shown below (Figure 4.30). The title and other minor features differ to be appropriate for the task. The menu allows the operator to adjust positions along one axis at a time. The axis currently addressed appears on the last (fourth) line with the numeric step value of the current position. The second and third menu lines list the numeric commands for moving the arm or gripper along that axis.

```
* (Title Will Vary) *
1-Home 3-Step (Jog) 0-Grip
5-Step Size xxx 7-Train
Front/Rear xxxxx (Left/Right) (Vertical)
```

Figure 4.30. Coordinate Settings menu

Table 4.3 describes the position adjustment commands.

Table 4.3. Position adjustment commands

Key	Menu Label	Action	Comments
0	Grip	Opens and closes the gripper	Press [0] to release any vial before making position adjustments.
↑ or ←	(none)	Selects the axis to adjust	Press an arrow key to select the axis to calibrate. Before moving the robotic arm horizontally, choose the vertical axis and then press [1] (home) to move the arm up and allow clearance above vials in the tray.
9	(none)	Allows direct entry of numeric step value	After choosing the axis to calibrate, press [9], then edit the numeric step value. Pressing [Enter] moves the robotic arm along the selected axis to the position of the new numeric step value.
1	Home	Commands movement to the axis reference position	When calibrating a position, always go home on the axis and then move to the position. This gives an accurate pulse count

Table 4.3. Position adjustment commands

Key	Menu Label	Action	Comments
3	Step/Jog	Chooses a step or jog response when a motion key is pressed	In step mode, pressing a motion key commands one step movement. The step size is described below. In jog mode, the axis motor runs continuously as long as the motion key is pressed. Use jog mode for long, fast movements.
5	Step Size	Edits step size for motion in the Step mode	Step size is relative to the number of pulses sent to the axis motor. More pulses give longer steps resulting in greater travel.
6 or 4	(none)	Directs motion for left-right axis	Step size is relative to the number of pulses sent to the axis motor. More pulses gives longer steps resulting in greater travel.
8 or 2	(none)	Directs motion for front-rear, and vertical axes	Pressing these keys causes motion if the front-rear axis or the vertical axis is chosen for calibration.
7	Train	Calibrates the gripper's vertical position for grasping a vial	When the gripper is above a capped vial in the tray, choose the vertical axis in the menu, press [1] to home, and then [7] to train. The gripper moves down until it senses the cap. This establishes the proper height for grasping vials.
Enter	(none)	Activates motion and saves position values to memory	—
—	(none)	Aborts actions and changes	—

Recalibrating Vial 22 Position

The critical vial 22-position setting determines all other tray vial locations. Recalibrate this position using the following procedure.

1. Push the sample tray toward the Model 4552 back to verify the proper tray positioning.
2. Place a capped, empty vial in sample tray position 22.
3. From the Calibration Setup menu, scroll to **Vial 22 Position** and press [Enter].

The robotic arm moves and a version of the Coordinate Settings menu as described in “Manual Calibration Coordinate Settings Menu Items” on page 63 now displays (Figure 4.30).

4. Inspect the gripper position around the vial and determine if the horizontal position along the left-right axis or the front-rear axis should be improved. If not, skip to step 9.
5. Recalibrate the gripper position around the vial by pressing an arrow key to select the desired horizontal axis.
6. Press [3] as necessary to enter step mode.
7. Press a directional motion key to adjust the gripper position. If the gripper steps too far, adjust the step size by pressing [5].
8. Press an arrow key to select the other axis and adjust the gripper positioning with the appropriate directional motion key if the other horizontal axis needs adjusting.
9. Press an arrow key to select the vertical axis.
10. Press [7] to train the gripper’s vertical height for grasping vials.
11. Press [7] again to confirm that the trained position is constant.
12. Press [Enter] to save the position values and complete the routine. The robotic arm returns to its home position.

Recalibrating Water Probe Vial Position

This coordinate setting calibrates placing a 40-mL water sample vial into the water vial position, ensuring the probe penetrates the vial properly (Figure 4.31). Recalibrate the setting using the following procedure.

1. Place a capped empty vial in sample tray position 22.
2. From the Calibration Setup menu, scroll to **Water Probe Pos** and press [Enter].

The robotic arm moves and the Water Probe Position message displays (Figure 4.32).

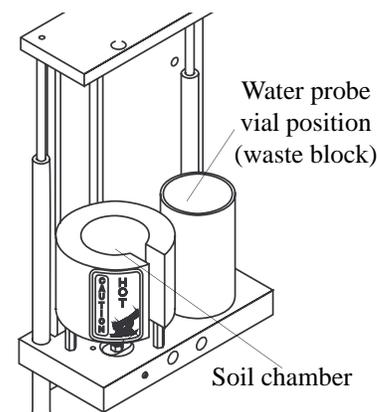


Figure 4.31. Water probe vial position

```
* Water Probe Pos *
Press Enter to get vial 22 for Alignment or any
other key to skip
```

Figure 4.32. Water Probe Position message

3. Press [Enter]. The arm retrieves the vial, goes to the water probe cup, and a version of the Coordinate Settings menu displays (Figure 4.30), as described in “Manual Calibration Coordinate Settings Menu Items” on page 63 in this chapter.
4. Inspect the gripper position around the vial and determine if the horizontal positioning along the left-right axis or the front-rear axis should be improved. If not, skip to step 9.
5. Recalibrate the gripper position around the vial by pressing an arrow key to select the desired horizontal axis.
6. Press [3] as necessary to enter step mode.
7. Press a directional motion key to adjust the gripper position. If the gripper steps too far, adjust the step size by pressing [5].
8. Press an arrow key to select the other axis and adjust the gripper positioning with the appropriate directional motion key if the other horizontal axis needs adjusting.
9. Press an arrow key to select the vertical axis.
10. Press [7] to train the gripper’s vertical height for grasping vials.
11. Press [7] again to confirm that the trained position is constant.

12. Press [Enter] to save the position values and complete the routine. The arm returns to its home position.

Recalibrating Equilibrium Block

This coordinate setting calibrates placing the 40-mL water sample vial into the center vial position of the equilibrium block. From this point, the system determines the other vial positions in the block (Figure 4.33).

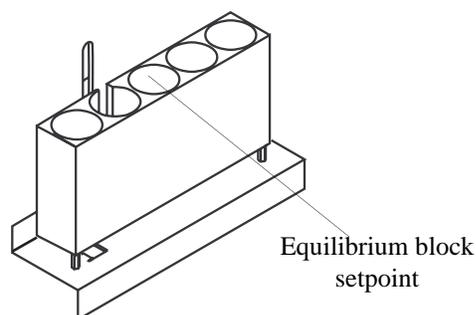


Figure 4.33. Equilibrium block

Recalibrate the setting using the following procedure.

1. Place a capped empty vial in sample tray position 22.
2. From the Calibration Setup menu, scroll to **Equilibrium Block** and press [Enter].

The robotic arm moves and the Equilibrium Block message displays (Figure 4.34).

```
* Equilibrium Block *  
Press Enter to get Vial 22 for Alignment or any  
other key to skip
```

Figure 4.34. Equilibrium Block message

3. Press [Enter]. The arm retrieves the vial and goes to the knockoff plate area. A version of the Coordinate Settings menu displays (Figure 4.30), as described in “Manual Calibration Coordinate Settings Menu Items” on page 63 in this chapter.
4. Inspect the gripper position around the vial and determine if the horizontal positioning along the left-right axis or the front-rear axis should be improved. If not, skip to step 9.
5. Recalibrate the gripper position around the vial by pressing an arrow key to select the desired horizontal axis.
6. Press [3] as necessary to enter step mode.
7. Press a directional motion key to adjust the gripper position. If the gripper steps too far, adjust the step size by pressing [5].

8. Press an arrow key to select the other axis and adjust the gripper positioning with the appropriate directional motion key if the other horizontal axis needs adjusting.
9. Press an arrow key to select the vertical axis.
10. Press [7] to train the gripper's vertical height for grasping vials.
11. Press [7] again to confirm that the trained position is constant.
12. Press [Enter] to save the position values and complete the routine. The arm returns to its home position.

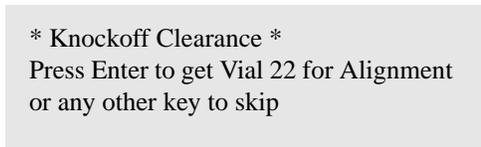
Recalibrating Knockoff Clearance

This coordinate setting allows the gripper with a vial to pass under the knockoff plate and into and out the soil and water sampling positions (Figure 4.36).

Recalibrate the position using the following procedure.

1. Place a capped empty vial in sample tray position 22.
2. From the Calibration Setup menu, scroll to **Knockoff Clearance** and press [Enter].

The robotic arm moves and the Knockoff Clearance message displays (Figure 4.35).



```
* Knockoff Clearance *
Press Enter to get Vial 22 for Alignment
or any other key to skip
```

Figure 4.35. Knockoff Clearance message

3. Press [Enter]. The arm retrieves the vial and goes to the equilibrium block plate area. A version of the Coordinate Settings menu displays (Figure 4.30), as described in “Manual Calibration Coordinate Settings Menu Items” on page 63 in this chapter.

4. Inspect the gripper position below the knockoff clearance plate. If at least $\frac{1}{16}$ " (2 mm) clearance exists, skip to step 7 as no adjustment is necessary. The knockoff clearance value set at the factory is 1100. If the clearance needs adjusting, continue with the next step.
5. Press [3] as necessary to enter step mode.
6. Press either the [2 ▼] or [8 ▲] key to adjust the clearance. If the gripper steps too far, adjust the step size by pressing [5].
7. Press [Enter] to save the position values and complete the routine. The arm returns to its home position.

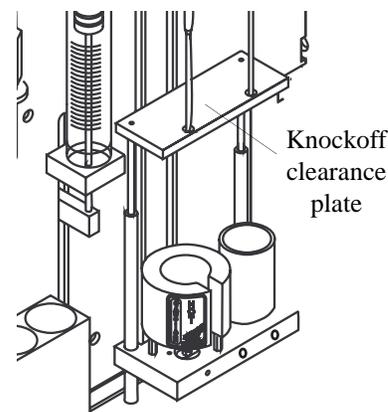


Figure 4.36. Knockoff clearance plate

Recalibrating Standard Clearance

This coordinate setting establishes the correct gripper arm clearance to pass under the glass standard vials when accessing the equilibrium block's vial identification position.

Recalibrate the setting using the following procedure.

1. Place a capped empty vial in sample tray position 22.
2. From the Calibration Setup menu, scroll to **Standard Clearance** and press [Enter].

The robotic arm moves and the Standard Clearance message displays (Figure 4.37).

* Standard Clearance *
Press Enter to get vial 22
for alignment or any other
key to skip.

Figure 4.37. Standard Clearance message

3. Press [Enter]. The arm retrieves the vial and goes to the standard vial area. A version of the Coordinate Settings menu displays (Figure 4.30), as described in "Manual Calibration Coordinate Settings Menu Items" on page 63 in this chapter.
4. Inspect the positioning of the gripper below the standard vial. If there is a clearance of at least $\frac{1}{16}$ " (2 mm), skip to step 7 as no adjustment is necessary. The standard clearance value set at the factory is 970. If the value clearance needs adjusting, continue with the next step.
5. Press [3] as necessary to enter step mode.
6. Press either [2 ▼] or [8 ▲] to adjust the clearance. If the gripper steps too far, adjust the step size by pressing [5].

NOTE: Do not allow the gripper to contact the glass standard vials.

7. Press [Enter] to save the position values and complete the routine. The arm returns to its home position.

After performing all calibration steps, run the calibration test to confirm system operation. Once this completes, press [System] twice to exit the calibration routine.

Loop Calibration for Internal Standard

Determine the absolute volume of the standard valve's internal loop to achieve accurate sample data. The stated 1- μ L volume is approximate and within the stated tolerance from the valve manufacturer. For absolute internal standard accuracy, perform the following calibration procedure before beginning sample analysis.

1. Prepare a reference standard equivalent to a 1- μ L volume injection via the valve.
2. Run the calibration standard manually by placing 5 mL directly into the sparge tube.
3. Run blanks in the Model 4552 Manual mode. Be sure the Manual Mode program calls for internal standards when running blanks.
4. Calibrate the internal standard data by comparing the Model 4552 data to the manual standard.

System Diagnostics

The System Diagnostics menu tests the motors and remote input and output functions and verifies the motor and its circuitry operate properly. Only movement control can be made from this menu. Adjustments cannot be made.

NOTE: The diagnostics functions do not operate if the Model 4552 is running.

1. From the System Setup menu, select **Diagnostics** and press [Enter]. The System Diagnostics menu displays (Figure 4.38).

```
* System Diags *
<Left/Right Motor>
Front/Rear Motor
Up/Down Motor
-----
Probes U/D Motor
Gripper Solenoid
Remote Inputs
Remote Outputs
```

Figure 4.38. System Diagnostics menu

2. Select the desired menu line with [2 ▼] or [8 ▲]. Press [Enter]. Once selected, the screen displays the function (Left/Right Motor, etc.). If the function is for a motor or the gripper solenoid, the Function message displays (Figure 4.39).

```
(Function Left/Right Motor)
to be tested. Press
Enter to test, Any
other key to abort.
```

Figure 4.39. Function message

- Press [Enter]. The selected motor moves back and forth on its axis. When complete, the display shows the function passed. Press any key to return to the System Diagnostics menu to select another function.
3. Selecting **Remote Inputs** displays the current status of the sample concentrator's input signal(Figure 4.40).

```
* Remote Inputs *
<U/D >
Status xxx
```

Figure 4.40. Remote inputs message

- Press either [2 ▼] or [8 ▲] to scroll through the input signals. They appear on the U/D line (Figure 4.41).

```
Standby
Desorb Drain
Emergency Stop
Extra
```

Figure 4.41. Input signals

- The input signals follow below:
 - **Standby** verifies the status of the sample concentrator's standby signal.
 - **Desorb Drain** verifies the status of the sample concentrator's signal to empty the sparge tube during desorb. Most sample concentrators can send the signal at either the beginning or end of desorb.
 - **Emergency Stop** stops the Model 4552's sampling sequence, returning it to the prestartup mode. It acts as a true "stop all" operations function.
 - **Extra** is an unused signal line.

4. Selecting **Remote Outputs** displays the Remote Outputs menu (Figure 4.42)

```
* Remote Outputs *
U/D
L/R
Press Enter to test
```

Figure 4.42. Remote Outputs menu

- Test the relay output signals using this menu. Scroll through the relay output signals using [2 ▼] or [8 ▲]. They appear on the U/D line.

```
Injection Mark
Aux. Output
SoilVial
Start Purge
```

Figure 4.43. Output signals

- The output signals are:
 - **Injection Mark** tests the “Injection Mark or Start Out” signal. Use it to start the sample concentrator’s purge cycle. The relay operates each time [Enter] is pressed.
 - **Auxiliary Output** tests the output signal for the auxiliary output relay. This signal occurs per the auxiliary timer setting.
 - **SoilVial** tests for an output at the point when the upper soil probe inserts into the SoilVial.
 - **Start Purge** tests the signal used to start the sample concentrator’s purge cycle. The signal occurs after the sample loads into the sparge tube.
- The L/R line changes the relay output status from open to closed. Use [4 ◀] or [6 ▶] to scroll.
- Press [Enter] to pulse the signal.

System Settings

The System Settings menu alters overall system parameters, including temperature settings, motor speeds and acceleration rates, signal polarity, vial gripper time specifications, delay time, and equilibrium data. Select **System Settings** from the System Setup menu and press [Enter].

Depending on the signal output of the sample concentrator or GC/MS, alter or enter values in the System Settings menu. Table 4.4 defines these settings.

CAUTION:

Do not change motor speeds or acceleration rates unless necessary.

The default settings optimize performance.

Consult the OI Analytical Technical Support if motor rates need changing.

Table 4.4. System settings

System Setting		Definition
US Probe Temp	Upper soil probe temperature	Sets the soil upper probe temperature.
XFER Line Temp	Transfer line temperature	Sets the transfer line temperature.
Ext. Valve Temp	External upper-soil valve	Sets the external upper-soil valve temperature. The valve attached to the transfer line stops helium purge gas flow during a water purge.
Gripper Open	—	Adjust the delay time after the vial gripper opens.
Gripper Closed	—	Adjust the delay time after the vial gripper closes.
Standby Pol	Standby polarity	Sets the input signal from shorted to an open position. The sample concentrator sends this signal during standby.
DesbDrn Pol.	Desorb drain polarity	Sets the input signal from shorted to an open position. The sample concentrator sends this signal during desorb.
STOP Pol.	Stop polarity	Sets the input signal from shorted to an open position. This incoming signal specifies an emergency stop.
VialU/D I. Rate	Vial (up-down) initial rate	Sets the starting rate of the motor that raises and lowers sample vials.
VialU/D F. Rate	Vial (up-down) final rate	Sets the rate of the motor as it travels with the sample vial.
VialU/D Accel.	Vial (up-down) acceleration	
VialF/R I. Rate	Vial (front-rear) initial rate	Sets the starting rate of the motor that moves the sample vial from front to back.
VialF/R F. Rate	Vial (front-rear) final rate	Sets the rate of the motor as it travels with the sample vial.
VialF/R Accel.	Vial (front-rear) acceleration	Sets the rate of the motor going from initial to final speed.

Table 4.4. System settings

System Setting		Definition
VialL/R I. Rate	Vial (left-right) initial rate	Sets the starting rate of the motor that moves the sample vial from left to right.
VialL/R F. Rate	Vial (left/-right) final rate	Sets the rate of the motor as it travels with the sample vial.
VialL/R Accel.	Vial (left-right) acceleration	Sets the rate of the motor going from initial to final speed.
StdVal I. Rate	Standard valve initial rate	Sets the starting rate of the motor that moves the standard valve.
StdVal F. Rate	Standard valve final rate	Set the rate of the motor as it rotates.
StdVal Accel.	Standard valve acceleration	Sets the rate of the motor going from initial to final speed.
26mlSyr Delay	26-mL Syringe delay	Sets the time delay between steps or pulses used to move the 26-mL syringe or plunger.
Rotator Delay	Rotator delay (motor for bar code)	Sets the time delay between steps or pulses on the motor used to rotate the sample vial in the bar code reader location.
Elevator Delay	Elevator delay (vial lift motor)	Sets the time delay between steps or pulses on the motor used to raise and lower the sample vial into and out of the sampling location.
Equilb. Count	Equilibrium count	Sets the number of positions used in the equilibrium section.
Equilb. Time	Equilibrium time	Sets the minimum time the sample remains in the equilibrium section to reach ambient temperature.
Std Delay ms	Standard delay (milliseconds)	Sets the time to prime the lines for internal standards 1 and 2.

Use [2 ▼] and [8 ▲] to move the brackets to the next menu line. Use the numeric keypad to change numeric value settings. Use [4 ◀] and [6 ▶] to toggle from open to closed on signal polarity settings. Pressing [Enter] accepts the value and toggles to the next line.

Table 4.5 shows parameters, defaults, and range settings.

Table 4.5. Default operating values

Parameter	Factory Default Value	Allowed Range
US Probe Temp	110°C	10°–250°C
XFER Line Temp	110°C	10°–250°C
Ext. Valve Temp	95°C	10°–250°C
Gripper Open	750	0–999 ms
Gripper Closed	999	0–999 ms
Standby Pol.	Closed	Closed/open
DesbDrn Pol.	Closed	Closed/open
STOP Pol.	Closed	Closed/open
VialU/D I. Rate	43	0–255
VialU/D F. Rate	80	0–255
VialU/D Accel.	240	0–255
VialF/R I. Rate	43	0–255
VialF/R F. Rate	90	0–255
VialF/R Accel.	240	0–255
VialL/R I. Rate	43	0–255
VialL/R F. Rate	90	0–255
VialL/R Accel.	240	0–255
StdVal I. Rate	80	0–255
StdVal F. Rate	200	0–255
StdVal Accel.	100	0–255
26mlSyr Delay	10	0–99
Rotator Delay	10	0–99
Elevator Delay	12	0–99
Equilb. Count	0	0–5
Equilb. Time	0	0–999
Std Delay ms	50	0–2,000

Systems Options

The System Options menu enables optional Model 4552 features (Figure 4.44). Select **System Options** from the System Setup menu.

```
* System Options *
<Barcode Scanner?  NO>
Needle Sparge?    YES
Ign. Vial Type     NO
Ignore No Vial?   YES
Hot Water Rinse?  YES
Vial Checks?      YES
Beep on Error     YES
```

Figure 4.44. System Options menu

Use [2 ▼] and [8 ▲] to scroll through the menu lines. Use [4 ◀] and [6 ▶] to toggle between NO and YES. Press [Enter] to accept the selection. The menu shows the system default settings shipped from the factory.

CAUTION:

If selecting **YES** for Ignore Vial Type, severe damage occurs if the sample tray is not loaded correctly. Install SoilVials and water vials per the sample type parameter. See “Sample Method Parameters” on page 45 in this chapter for more details.

Bar Code Scanner	If equipped with an optional bar code scanner, selecting YES sends the sample vials to the bar code scanner zone prior to vial type detection. The bar code scanner reads the bar code label on the vial and the information can be sent to a PC. Only one bar code label is retained for each vial position.
Needle Sparge	If setup for needle sparge sampling, this option must be YES . This causes the sample vial type sensor reversal to detect water (40-mL VOA) vials. If the system detects a SoilVial, an error reports.
Ignore Vial Type	This option disables the sample vial sensor. Only the sample type parameter determines the sampling location. See “Method Editing” on page 45 in this chapter for further details.
Ignore No Vial	The Model 4552 ignores tray positions that have no vials. The system always uses the gripper No Vial sensor to detect vial presence and the possible lost vials in transit.
Hot Water Rinse	The hot water reservoir heats during syringe and sparge tube rinses. This reservoir resides inside the back of the unit. Water passes through the heated reservoir prior to entering the 25-mL syringe and sample transfer lines.
Vial Checks	This option causes the robotic arm to search the equilibrium and vial sampling locations for vials during startup. The Model 4552 removes the vials and returns them to the sample tray. OI Analytical recommends keeping this option on continuously. Select YES to turn this option on.

Beep on Error

This option causes the Model 4552 to produce an audible beep when a system error occurs by anything that interrupts or stops the sample run. The beep sounds every five seconds. If a problem occurs and the Model 4552 beeps, take immediate action to resolve the problem. An error message displays indicating the nature of the problem.

Method Table Copy this page and use it to record parameters for each method.

Method Number:

Sample Type	Water/Soil/Blank
First Vial (1–51)	
Last Vial (1–51)	
Sample Volume (0–25 mL)	
Dilution Factor (0, 2, 5, 50, 100)	
Rinse Volume (0–25 mL)	
Number of Rinses (0–20)	
Standard 1 (Yes/No)	
Standard 2 (Yes/No)	
Soil PreHeat Stir (Yes/No)	
Stir (Yes/No)	
Water Stir Time (0–9.9 min)	
Water Settle Time (0–99 min)	
Syringe Flushes (0–20)	
PreHeat (Yes/No)	
PreHeat Temp (Amb–150°C)	
PreHeat Time (0–99.9 min, soil only)	
Purge Time (0–99.9 min, soil only)	
Desorb Time* (0–99.9 min)	
Operate Mode (Local/Remote)	
Cycle Timer (0–99.9 min)	
Aux. Timer (0–99.9 min)	
Link to Method (0–30)	

* Must match the desorb time programmed into the sample concentrator.



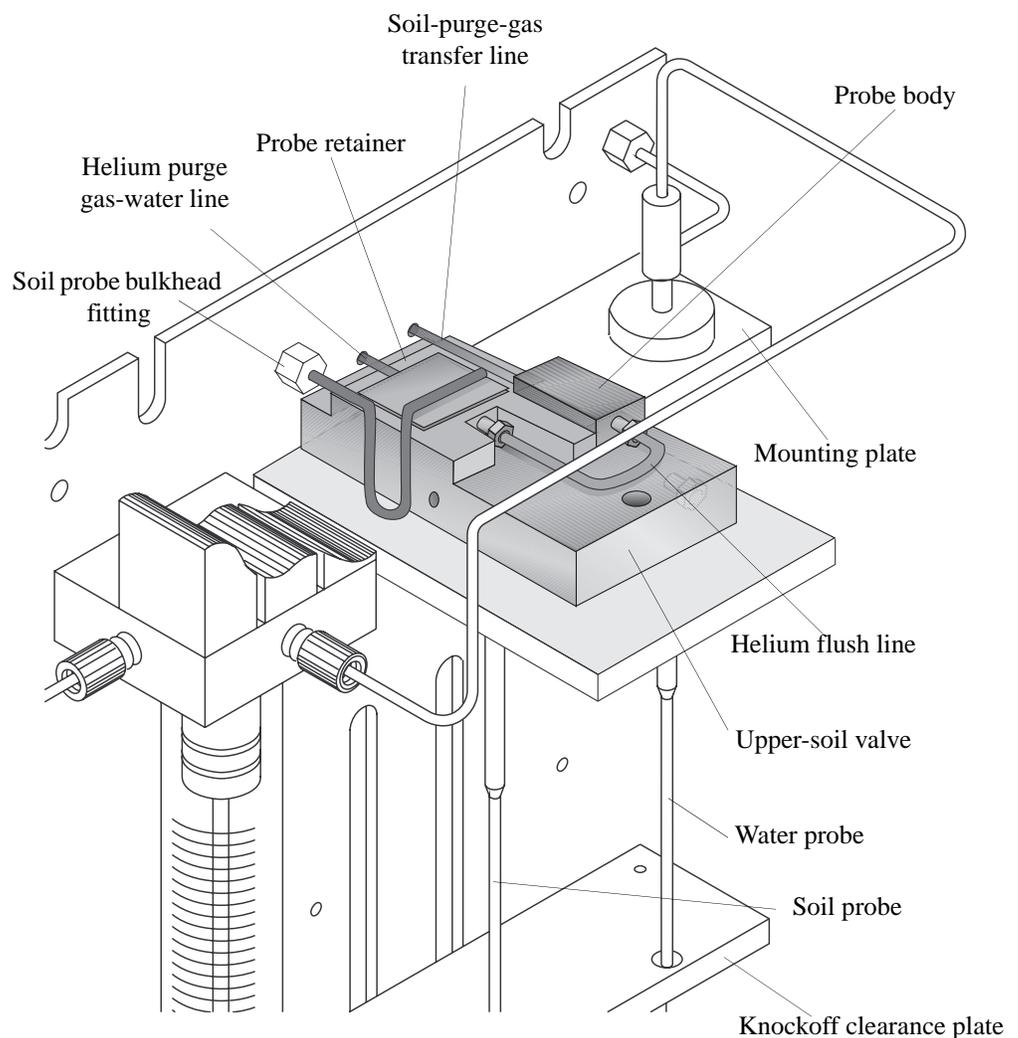
Chapter 5 Maintenance

Chapter 5 describes the maintenance procedures for the Model 4552 Autosampler.

Replacing the Needle Sparge or SoilVial Probe

Removing the Needle Sparge or SoilVial Probe

1. Loosen the Allen screw securing the probe cover. Remove the cover (Figure 5.1).



CAUTION:

The cover and probe can be hot!

Figure 5.1. Probe section showing soil probe and soil-purge-gas transfer line

2. Loosen the nuts connecting the soil-purge-gas transfer line and helium flush line to the probe body using a 1/4" wrench. Remove the lines from the probe.

3. Loosen and remove the brass nut on the helium purge gas-water line with a $\frac{5}{16}$ " wrench.
4. Loosen the two #4-40 socket head screws securing the probe retainer. Slide the probe retainer back and expose the probe body (Figure 5.1).
5. Pull the probe out of the knockoff plate.

Installing the Needle Sparge or SoilVial Probe

1. Slide the probe tip (if it is a needle sparge version) through the hole in the mount and knockoff clearance plates.
2. Push the probe body into the heated housing. Be sure the top line slides into the notch in the block. Slide the probe retainer forward and tighten the two #4-40 screws.
3. Attach the soil-purge-gas transfer line and helium flush line.
4. Attach the $\frac{5}{16}$ " nut for the helium purge gas-water line to the bulkhead.
5. Verify all fittings are tight.
6. Replace the probe cover.

Replacing the Water Probe

Removing the Water Probe

1. Loosen and remove the brass nut securing the pressurizing gas line to the bulkhead fitting using a $\frac{5}{16}$ " wrench (Figure 5.2).

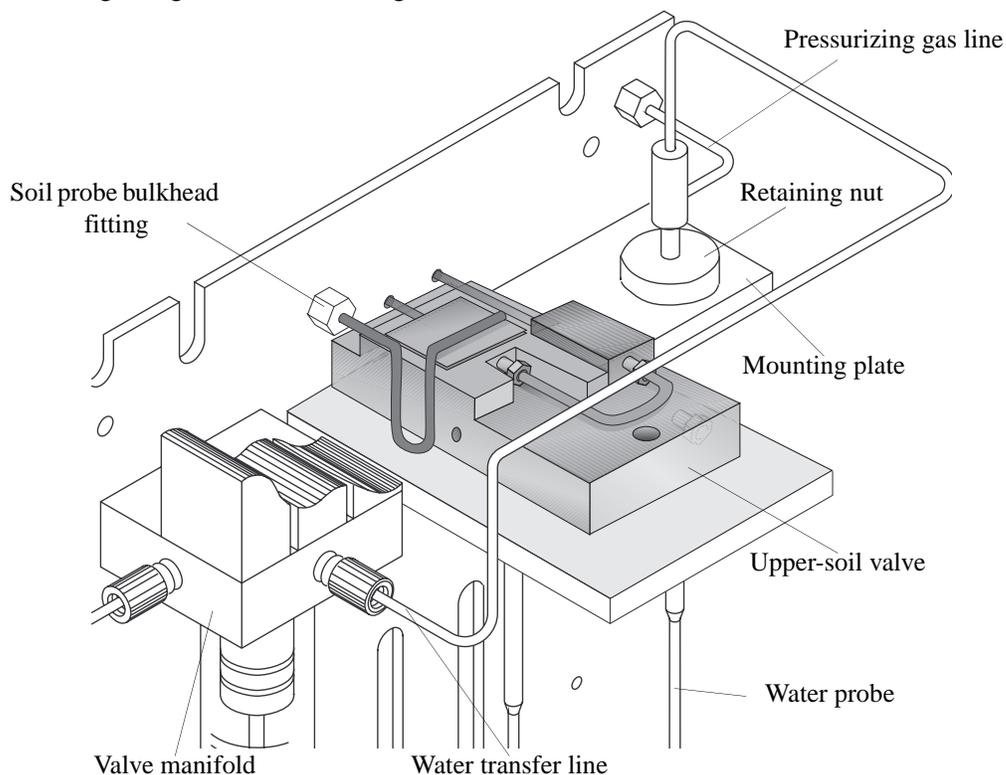


Figure 5.2. Probe section showing water probe and water transfer line

2. Remove the plastic nut with the reverse ferrule securing the water transfer line to the valve manifold (Figure 5.2).
3. Loosen the retaining nut securing the water probe to the mounting plate.
4. Lift the water probe up and out.

Installing the Water Probe

1. Slide the water probe tip through the hole in the mounting plate and the hole in the knockoff plate.
2. Fingertighten the retaining nut.
3. Attach and tighten the $\frac{5}{16}$ " brass nut securing the pressurizing gas line to the bulkhead fitting.
4. Attach the plastic nut with reverse ferrule to the center hole in the valve manifold. Ensure the line with ferrule seats all the way to the bottom of the hole. Fingertighten the nut.

Cleaning the Soil-purge-gas Transfer Line Frit

1. Remove the soil probe. See “Replacing the Needle Sparge or Soil Vial Probe” on page 81 in this chapter.
2. Blow into the right side with 40–50 psi of clean air or nitrogen.
3. Install the soil probe. See “Replacing the Needle Sparge or Soil Vial Probe” on page 81 in this chapter.
4. Verify all fittings are tight.

Replacing the Soil-purge-gas Transfer Line

Removing the Soil-purge-gas Transfer Line

1. Remove the probe cover. Loosen and remove the nut securing the soil-purge-gas transfer line to the upper-soil valve. (Figure 5.1)
2. Cut the end of the soil-purge-gas transfer line.
3. If necessary, remove any covers from the sample concentrator, allowing access to the fitting on the transfer line end. Disconnect the line from the sample concentrator.
4. Slide the soil-purge-gas transfer line out of the heater’s sheath.

Installing the Soil-purge-gas Transfer Line

1. Uncoil and straighten the new soil-purge-gas transfer line.
2. Insert the transfer line into the insulation sheath (Figure 3.13). Carefully slide the line all the way through until it is inside the cabinet. Blow helium into the line.
3. Slide the Valco nut and compression ferrule set onto the new line. Insert the soil-purge-gas transfer line with the nut and ferrule into the upper-soil valve. Tighten the nut using a ¼" open wrench.
4. Attach the other end to the sample concentrator, using the required fittings.
5. Recheck the fittings. Reinstall all covers.

Replacing the Heated Upper-Soil Valve

1. Turn off power to the Model 4552 and unplug the power cord.
2. Remove the back panel by loosening the two quarter fasteners located at the panel top.
3. Remove the probe cover.
4. Loosen and remove the two $\frac{1}{16}$ " lines installed in the upper-soil valve using a $\frac{1}{4}$ " wrench. Loosen the two Allen screws holding the upper-soil valve in its mounting bracket (Figure 5.1).
5. Remove the cover plate under the mount plate by loosening the three Allen screws. Trace the wires to the back panel and unplug the connector. Remove the valve from its mount.
6. Install the new valve following the previous step in reverse order. Check the fittings and connector. Verify the Allen screws are snug. Reinstall the probe cover.
7. Plug in the Model 4552 and turn on the power.

Replacing the Water Line Screen

1. Remove the tan plastic nut and reverse ferrule from the valve manifold's front fitting (Figure 5.2).
2. Use a small diameter pick or pointed wire to reach into the hole and pull out the screen.
3. Insert the new screen into the hole with the white side facing out.
4. Insert the tan plastic nut and reverse ferrule into the hole in the manifold. Fingertighten the nut.

Replacing the Soil-purge-gas Needle

1. Remove the sample tray.
2. Park the robotic arm in the front (see Chapter 4, "System Setup" on page 57).
3. Loosen the brass nut and remove the soil-purge-gas needle (located under the soil chamber) using a $\frac{5}{16}$ " nut driver or deep socket.
4. Replace the needle and tighten with the $\frac{5}{16}$ " wrench. **Do not overtighten.**

Installing the Internal Standard Vials

Before beginning a sample run, verify the 5-mL standard vial(s) are filled with the required internal standard or surrogate. Fill the vials using the following procedure.

1. Turn the helium gas off using the toggle switch located on the instrument's right-hand side near the probe assembly (Figure 5.3).

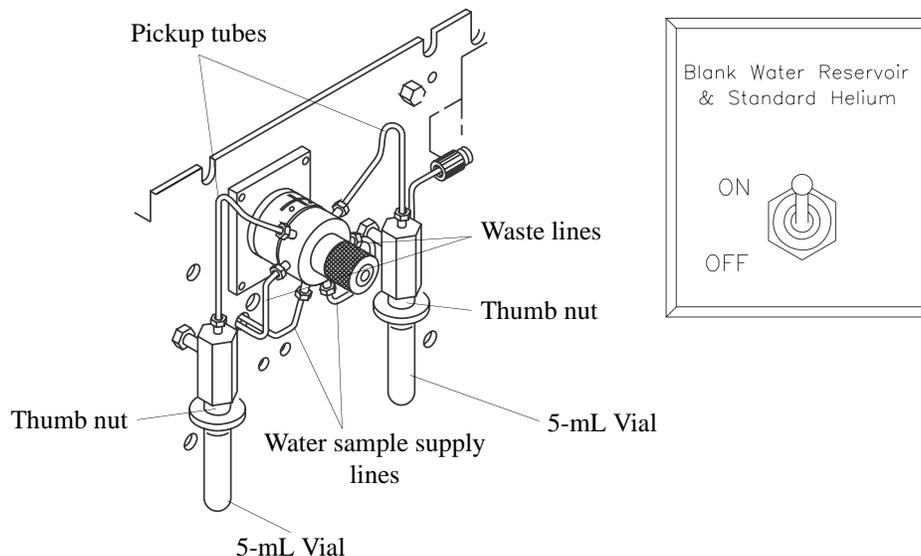


Figure 5.3. Internal standard vials and toggle switch

2. Grasp the vial and loosen the black thumb nut $\frac{1}{2}$ turn. Slide the vial down, clearing the pickup tube.
3. Clean and dry the vial thoroughly. Fill the vial with approximately 5 mL of standard or surrogate.
4. Slide the vial up into the black thumb nut. Fingertighten the thumb nut until snug. **Do not overtighten.**
5. Turn on the toggle switch. Prime the lines (see Chapter 4, "System Maintenance" on page 59).

Cleaning the Vial Gripper

Clean the vial gripper arms approximately once a month, ensuring the gripper's arms hold the vial properly (Figure 5.4).

1. Park the robotic arm in the front (see Chapter 4, "System Setup" on page 57).
2. Wipe the plastic-coated gripper using propanol and a soft laboratory tissue or cotton swab.
3. Move the robotic arm back.

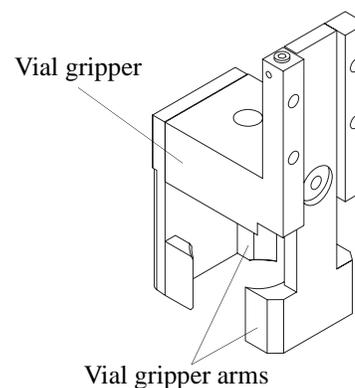


Figure 5.4. Vial gripper

Checking the Helium Purge Gas Flow for Leaks

If the flow rates from the host purge-and-trap vent and the helium purge bulkhead fitting do not match, a leak exists. Locate the helium leak using the following procedures.

1. Check each fitting in the flow path using propanol and water. If all the fittings are leak tight, continue checking for leaks.
2. Remove the probe cover. Disconnect the short line going into the heated upper-soil valve from the probe body (Figure 5.2). Attach the tubing from a flowmeter to the line. Load a clean vial with a new septum in the tray and run it as a manual soil sample. Check the flow rate out of the line. It should be the same as the flow from the soil probe bulkhead fitting.
3. If the two flow rates are not equal, replace the vial and septum, and repeat the soil purge. If the flows still do not match, the soil probe is damaged. Replace the soil probe (see “Replacing the Needle Sparge or Soil Vial Probe” on page 81 in this chapter).
4. If the flows match, check the flow coming out of the upper-soil valve. Remove the soil-purge-gas transfer line from the upper-soil valve.
5. Make a jig to test the flow using a short, 2–3 inch piece of $\frac{1}{16}$ " O.D. stainless steel tubing, a Valco nut, and a two-piece compression ferrule. Insert the jig into the upper-soil valve and tighten. Measure the purge flow out of the jig. The flow should be equal to the flow from the bulkhead fitting (see Chapter 3, “Adjusting Soil Helium Purge Gas Flow” on page 38).
6. If the flows do not match, the upper-soil valve leaks. Replace the valve (see “Replacing the Heated Upper-Soil Valve” on page 85 in this chapter.)
7. If the flows do match, the fitting on the end of the soil-purge-gas transfer line in the sample concentrator leaks, or a leak exists within the sample concentrator.
8. Reattach the transfer line into the upper-soil valve and check the flow at the purge-and-trap vent. If the flows do not match, check the sample concentrator’s fitting on the soil-purge-gas transfer line, and check the sample concentrator for leaks per the manufacturer’s recommendations.
9. Use propanol and water to check all the fittings to ensure they are free of leaks.

Adjusting the Sample Stir Motor Speed

CAUTION:

Do not change motor speeds or acceleration rates unless necessary. The default settings optimize performance. Consult OI Analytical Technical Support if motor rates need changing.

Increase or decrease the sample stir motor speed by the adjusting a pot using a small screwdriver (1/16" flat blade or Phillips).

1. Locate the pot's access hole on the Model 4552 back panel. The hole is below the 9-pin D-connector labeled "Remote RS-232."
2. Verify the stir motor is turned ON in the method. Start a manual sample.
3. Insert the screwdriver into the hole and rotate the pot. Rotating the pot clockwise increases the speed and rotating counterclockwise decreases the speed. Observe the response on the stir motor magnet.

NOTE: Do not push hard with the screwdriver. Only slight pressure is necessary.

4. Once the speed is adjusted, stop the run.

Cleaning the Drip Pan

Clean the drip pan located under the sample tray occasionally to prevent or remove any algae buildup.

1. Turn off the power to the Model 4552 and unplug the power cord.
2. Remove the sample tray (Figure 3.2).
3. Wipe the pan and clean the drain hole with a laboratory tissue or small brush.
4. Install the sample tray.
5. Plug in the power cord and turn on power to the Model 4552.

Cleaning or Replacing the Syringe Plunger O-ring

Clean the 26-mL syringe plunger assembly once a month using the following procedure.

1. Remove the plunger assembly from the glass syringe (Figure 5.5).

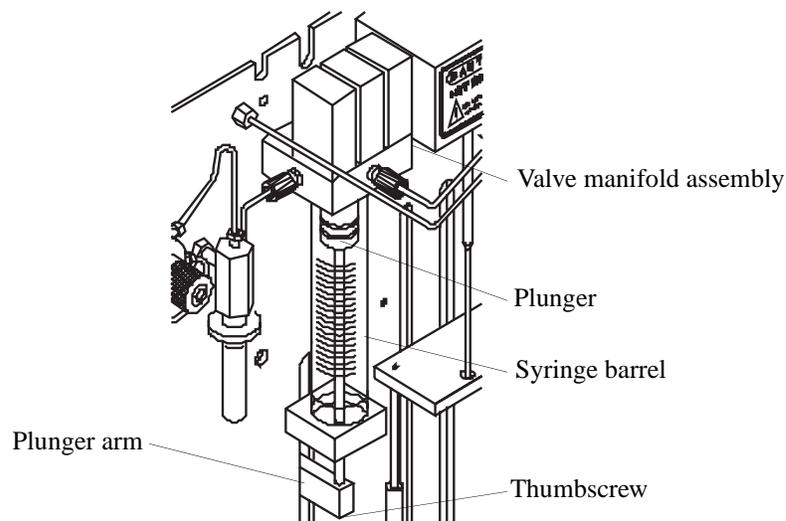


Figure 5.5. Syringe assembly

2. Turn off the helium flow toggle switch.
3. Press [System]. Select **Maintenance** and press [Enter].
4. Select **Clean Syringe** and press [Enter]. The gripper moves to the front and the following message displays (Figure 5.6).

Remove thumbscrew
Press any key to continue

Figure 5.6. Remove Thumbscrew message

5. Remove the thumbscrew from the bottom of the plunger arm.
6. Press any key. As the plunger arm moves down, the display show “Clean Syringe.” When the movement stops, the following message displays (Figure 5.7).

Remove the 2 Phillips
screws from the block.
Press any key to continue.

Figure 5.7. Remove Phillips Screws message

7. After pressing a key, the following message displays (Figure 5.8).

Remove syringe
Pull down carefully
Press any key to continue.

Figure 5.8. Remove Syringe message

8. Gently pull the syringe barrel down off the valve manifold assembly. Examine the plunger and O-ring for any corrosion or damage. If the O-ring leaks or it is damaged, replace it.
9. If the O-ring requires cleaning, rinse the plunger assembly with a diluted (50:50) solution of acetic or nitric acid, and then rinse the plunger with very warm reagent water. Dry it with air or nitrogen. This removes any Teflon particles from the O-ring and salt deposits on the plunger body. Rinse the inside of the glass barrel with reagent water and wipe it dry with a soft laboratory tissue, ensuring the barrel and plunger are free of any residue.
10. If the O-ring needs replacing, remove it from the plunger. Warm the new O-ring in warm reagent water for several minutes. Slide the new O-ring on the plunger from the back. Gently push the O-ring into the plunger's groove. Ensure the barrel and plunger are free of any buildup.
11. Wet the top end of the 26-mL syringe glass barrel and the plunger assembly with warm water. Gently push the plunger back into the barrel.
12. Press any key and the following message displays (Figure 5.9).

Install syringe
Push up carefully
Press any key to continue.

Figure 5.9. Install syringe message

13. Replace the barrel and plunger assembly onto the valve manifold assembly. Push it up gently. Reinstall the support block with the two Allen socket head screws.
14. Press any key. The display show "Clean Syringe" and the plunger rod arm begins to move up. The following message displays (Figure 5.10).

Align plunger rod
in plunger arm.
Press any key to continue.

Figure 5.10. Align plunger rod message

15. The plunger rod arm stops about ½" from the bottom of the plunger rod. Pull the plunger rod down into the hole in the arm.

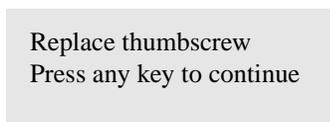
CAUTION:

*Do not scratch the O-ring and **never** use tools to mount it.*

WARNING:

Carefully align the plunger along the axis of the glass barrel and do not force the plunger or it can break.

16. Press any key. The display shows the following message (Figure 5.11).



Replace thumbscrew
Press any key to continue

Figure 5.11. Replace thumbscrew message

17. The display now shows “Clean Syringe” and the plunger moves up. The vial gripper moves back to the home position. Press [System] twice to return to the main menu.

18. Turn on the helium toggle switch.

Cleaning the Internal Standard Valve and Lines

If internal standard(s) recovery appears to be too low or is erratic, clean the lines to and from the internal standard valve and the valve rotor. Refer to Figure 5.3.

1. Turn off the helium toggle switch.
2. Remove the reservoir vial and disconnect the pickup tube. From the Valco valve, blow clean helium or nitrogen through the pickup valve tubes.
3. Disconnect the two waste lines from the Valco valve.
4. Blow clean nitrogen or helium through the lines.
5. Remove the water-sample supply lines connected to the valve bottom. Unscrew the opposite end of the lines from the manifold assemblies and blow clean nitrogen or helium through the lines.
6. Unscrew the knurled retaining knob on the front of the valve body. Do not use an Allen wrench.
7. Use a small pick to remove the valve rotor. If unsuccessful, try using a small magnet.

NOTE: The groove (loop) position on the rotor **must** be down.

8. Blow clean nitrogen or helium through the valve from the front. Ensure flow comes out of each hole.
9. Reattach all lines to their proper locations. Verify all fittings are tight.
10. Insert the rotor into the valve. Install the knurled knob, and fingertighten the knob until it no longer rotates.
11. Turn on the helium toggle switch.

NOTE: If removing the 5-mL standard reservoir vials are necessary, be very certain the helium toggle switch is off. Grasp the vial before rotating the black thumb nut.



Chapter 6 Troubleshooting

The following chart outlines the most common problems that can occur when using the Model 4552, along with their corresponding corrective actions. More than one problem can cause each symptom. If a problem still exists after reviewing the following chart or if a particular problem is not addressed, contact OI Analytical Technical Support at (800) 336-1911 or (979) 690-1711 for assistance.

Screen Message	Probable Cause
Must Calibrate (Target Position) first. Vial 1 Position Water Probe Equilibrium Block Knock off Clearance Press any key to reset.	One of the above calibrations did not perform. See Chapter 4, “Calibrating the System” on page 61.
First vial > last in method #. Press any key to continue.	The first vial number in the method shown is larger than the last vial number. Edit the method and change the vial number entries.
Vial # type is different in method # and method #. Press any key to continue.	Duplicate sample type settings exist for the indicated vial for two or more methods.
Position out of range. Try again. Press any key to continue.	Current settings are greater than ¼" from previous settings.
Could not sense vial. Press any key to continue.	The vial sensor switch does not detect a vial. The sensor may be damaged or the vertical coordinate setting may be incorrect. See Chapter 4, “Operation” on page 39.
Can't Front Park while running. Press any key to continue.	The Model 4552 attempted the front park command while running.
Can't calibrate while running. Press any key to continue.	The Model 4552 attempted the calibration setup while running.
Can't diagnose while running. Press any key to continue.	The Model 4552 attempted one of the system diagnostics while running.
(Elevator or Syringe) already homed error. Pos (#). Press any key to reset.	The elevator or syringe motor arrived home too early, indicating a slipped belt, motor, or electronic problem.

Screen Message	Probable Cause
(Elevator or Syringe) not homed error. Pos (#). Press any key to reset.	The elevator or syringe motor does not reach home, indicating a slipped belt, a failed motor, or an electronic problem.
(Elevator or Syringe) homed error. Pos (#). Press any key to reset.	The elevator or syringe motor never reached home. The motor is out of position, indicating a slipped belt, failed motor switch, or electronic problem.
(Left/Right) get position timeout. Front/Rear Vertical Press any key to reset.	A communication failure between the motor board and processor board occurred. Check for a poor connection or defective cable.
Serial Error. Press any key to reset.	Bad or no internal communication between internal boards or cables occurred. Check the cables and reboot.
At home timeout. Motor failure. Press any key to reset.	An internal communication failure occurred. Check the cables and reboot.
Could not step off vial. Press any key to reset.	The vial sensor switch continuously detects a vial, indicating no helium, a broken switch, or a mechanical problem with the gripper.
Stuck vial. Press any key to reset.	The vial jammed or became stuck in the gripper. A vial sensor switch may be damaged.
Could not sense vial (#) in vial type slot. Press any key to reset.	The vial sensor does not detect the vial located in the vial ID cup. This may indicate a damaged vial sensor switch, incorrect coordinate, or mechanical problem.
Soil vial can't be run as Needle Sparge. Press any key to continue.	A system identified a SoilVial in the ID cup when System Option Needle Sparge is YES.
Water/Soil vial can't be run in a Water/Soil method.	The vial type does not match the method type.
Remove vial (#) from the tray. Press any key to continue.	The gripper tried to load a vial in a position that already contained a vial. Remove the vial from the position and continue.

Screen Message	Probable Cause
Didn't sense vial. Put it in the tray and press any key.	The gripper tried to move a vial back to the tray, and no vial was detected. Check the equilibrium block and tray for any vials that may be loaded incorrectly.
Check for jammed vial or low helium pressure. Press any key to reset.	A vial jammed the arm, indicating low helium pressure or a home sensor failure.
Error resetting motor board. Press any key to reset.	An internal board communication failure occurred.
Standard home error. Press any key to reset.	The standard motor failed to reach home, indicating a motor failure, mechanical jam, or sensor failure.
Stack overflow. Press any key to reset.	Contact OI Analytical Technical Support.
Subroutine? not found. Press any key to reset.	Contact OI Analytical Technical Support.
Invalid jump label. Press any key to reset.	Contact OI Analytical Technical Support.
Invalid command. Press any key to reset.	Contact OI Analytical Technical Support.
Incomplete setup/startup.	A communication failure between the motor control board and the processor board occurred. Check for a poor connection, defective cable, or bad processor board.
Lost vial. Press any key to reset.	The gripper lost a vial. Check for a jammed vial or damaged sensor.
Replace vial (#) in the tray. Press any key to continue.	A vial was removed from the tray or equilibrium block. Check the vial locations and replace the vial.



Chapter 7 Replacement Parts

This chapter provides a list of replacement parts and support items for the Model 4552. An asterisk indicates replacement parts that are considered expendable (XPN). Replace expendable parts regularly, since they may become deformed or broken. Keep a supply of expendable parts in stock

Table 7.1. Electronics

Product	Unit	PN	XPN
Keypad	each	03-505254-00	
LCD display	each	03-505236-00	
Motor control	each	03-504914-00	
Power supply	each	03-504763-00	
Processor	each	03-505249-00	
Remote I/O	each	03-505240-00	

Table 7.2. Gas controllers

Product	Unit	PN	XPN
Helium flow controller	each	03-504156-00	
Purge gas pressure gauge	each	27-239992-00	
Purge gas regulator	each	03-502772-00	
Rear regulator	each	03-918707-05	

Table 7.3. Interface cables

Product	Unit	PN	XPN
Handshake pigtail cable to Agilent® 6890	each	252213	
Handshake pigtail cable to Agilent 5890	each	185868	
Handshake pigtail cable to Varian® 3400	each	188409	

Table 7.3. Interface cables

Product	Unit	PN	XPN
Handshake pigtail cable to Shimadzu® 17A	each	244483	
Interface cable to Model 4460/4560	each	284935	
Interface cable to Model to Varian 3400/3600	each	251694	
Interface cable to Model to Agilent 5890, RTE Agilent 1000 GC/MS software, Agilent 5970 MSD or Agilent 5988 MS	each	03-505875-00	
Interface cable to Tekmar LSC-2000/3000 to spade lugs	each	03-505872-00	
Interface cable to Tekmar LSC-2000/3000 to Agilent 5890	each	03-505869-00	
Interface cable to Tekmar LSC-2000/3000 to Varian 3400/3600	each	03-505868-00	
Interface cable to Tekmar 2000/3000 with Agilent 6890	each	03-505873-00	
Interface cable to Tekmar 2000/3000 w/ Agilent 5890 with 5970/71/72 MSD and Unix-B or MS-DOS, and Agilent 5890/5989MS Engine	each	03-505874-00	
Interface cable to Tekmar LSC-2000/3000 w/ Agilent 5895/96/85/87/88/92 GC/MS	each	03-505876-00	
Interface cable to Tekmar 3000 w/ Varian 3800	each	03-925673-01	

Table 7.4. Interface kits

Product	Unit	PN	XPN
Model 4560 to Model 4552 interface kit	each	276592	
Model 4460 or Tekmar LSC-2 to Model 4552 interface kit	each	276584	
Sparge mount heater kit	each	311738	
Tekmar 2000/3000 to Model 4552 interface kit	each	293043	

Table 7.5. Internal standard parts

Product	Size	Unit	PN	XPN
Ferrule, Teflon for reservoir vial	3/8"	each	03-694637-00	*
Internal standard valve, Valco, six-way		each	03-505478-00	
Internal standard valve, Valco, six-way w/ motor		each	03-505879-00	
Rotor loop	1 µL	each	03-505726-00	
Standard reservoir mount		each	03-505604-00	
Standard reservoir vial	5 mL	each	03-505484-00	*

Table 7.6. Lines and fittings

Product	Size	Unit	PN	XPN
Ferrule, Valco	1/16"	5/pk	196246	*
Ferrule set, stainless steel, Swagelok	1/16"	5/pk	178277	*
Ferrule set, flangeless w/ fitting	1/16"	8/pk	03-700081-01	*
Nut, stainless steel	1/16"	5/pk	169715	*
Nut, Valco	1/16"	5/pk	196311	*
Soil-purge-gas transfer line (nickel tubing only)		each	03-505745-00	*
Soil-purge-gas transfer line w/ heater assembly		each	03-700001-01	
Soil-purge-gas transfer line w/ heater assembly and bracket/clamp, Model 4560 or Tekmar 2000/3000 (SN ≤12047)		each	03-700025-90	
Standard internal pickup line		each	03-700020-00	*
Transfer line, stainless steel	0.062" x 0.040" x 60"	each	03-505514-00	*
Waste line replacement kit		each	03-700019-90	

Table 7.7. Miscellaneous parts

Product	Unit	PN	XPN
Heater cartridge for Model 4560	each	233700	
Magnet	each	03-505461-00	
Reservoir bottle plug assembly	each	03-505816-00	
Reservoir bottle top	each	03-503055-00	
Reservoir bottle, safety coated, 80 oz	each	03-503906-00	
Sparge mount heater kit	each	311738	
Thermocouple for Model 4560	each	227314	
Water cup	each	03-505451-00	
Water probe screen, 10 μ m	each	03-505598-00	*
Water/elevator plate	each	03-505433-00	

Table 7.8. Options

Product	Unit	PN	XPN
Bar code reader (requires Windows software)	each	276709	
Calibration bar and pin	each	03-505419-00	
Needle sparge conversion to SoilVials kit	each	276717	
Recirculating bath for cooling sample vials	each	261909	
Recirculating bath tubing kit	each	302810	
Rinse water kit (replaces reservoir bottle)	each	276725	
Sample tray	each	03-505223-00	
Sample tray cooling	each	03-700085-90	
SoilVials conversion to needle sparge kit	each	276733	
Windows software	each	03-505629-00	

Table 7.9. Probe assemblies

Product	Unit	PN	XPN
Lower soil purge gas needle assembly (double-ended vials)	each	03-505463-00	
Needle sparge probe assembly (SN >995)	each	03-505741-90	*
Needle sparge probe assembly (SN >13160)	each	03-700077-91	
Probe guide support rod	each	03-700024-00	
Soil probe assembly (double-ended vials) (SN >995)	each	03-505743-00	
Soil probe assembly (double-ended vials) (SN >13160)	each	03-700076-91	
Water probe assembly (SN >995)	each	03-505739-00	

Table 7.10. Robotic mechanism parts

Product	Unit	PN	XPN
Elevator motor assembly	each	03-505882-00	
External ground wire	each	03-504235-00	
Fuse, 6 amp, 250 V	each	170449	*
Microswitch	each	03-500223-00	
Motor assembly, front-rear	each	03-505881-00	
Motor assembly, left-right	each	03-505880-00	
Motor assembly, up-down	each	03-505884-00	
Motor assembly, stir	each	03-505883-00	
Motor pulley, ¼" for elevator and syringe	each	03-505429-00	
Motor pulley, front-rear, left-right and up-down	each	03-505393-00	
Probe block and upper-soil-valve heater assembly w/ thermocouple (SN <13161)	each	03-505895-00	
Sensor assembly, no vial	each	03-505269-00	
SoilVial and upper soil heater assembly w/ donut	each	03-505896-00	
Syringe and elevator limit switch assembly	each	03-505273-00	

Table 7.10. Robotic mechanism parts

Product	Unit	PN	XPN
Syringe motor assembly	each	03-505878-00	
Timing belt, front-rear motor	each	03-505362-00	*
Timing belt, left-right motor	each	03-505372-00	*
Timing belt, up-down motor	each	03-505384-00	*
Timing belt, vial elevator and syringe motors	each	03-505477-00	*
Timing pulley, leadscrew	each	03-505363-00	*
Upper-soil-valve heater assembly (SN >13160)	each	03-700072-01	
Vial gripper block assembly	each	03-505844-00	
Vial gripper O-ring	each	03-101662-00	*
Vial gripper piston	each	03-505389-00	*
Water heater assembly	each	03-505596-00	

Table 7.11. Syringe parts

Product	Unit	PN	XPN
Plunger assembly, 26 mL	each	03-700060-91	
Plunger drive bracket	each	03-505439-00	
Plunger rod	each	03-502959-00	
Syringe glass barrel	each	03-502968-00	
Syringe mixing manifold assembly	each	03-505830-00	
Syringe mount	each	03-505450-00	
Syringe O-ring	each	03-505495-00	*
Syringe packing	each	03-505441-00	
Syringe thumbscrew	each	03-500007-00	
Syringe, Luer-Lok, 10 mL	each	182006	
Syringe, Luer-Lok, 5 mL	each	177659	
Water probe screen, 10 µm	each	03-505598-00	

Table 7.12. Valves

Product	Unit	PN	XPN
Helium manifold replacement assembly	each	03-700108-90	
Purge gas cutoff valve assembly (SN >995 and <12047)	each	03-505791-00	
Purge gas cutoff valve assembly (SN >12047)	each	03-505899-03	
Solenoid mixing manifold assembly	each	03-505831-00	
Upper-soil-valve upgrade kit (SN <120039)	each	03-700039-90	
Valve assembly, two-way soil purge gas solenoid (standard mount)	each	03-505899-01	
Valve assembly, two-way soil transfer gas solenoid (manifold mount) (SN >12953)	each	03-700111-00	
Valve assembly, three-way gripper solenoid (standard mount)	each	03-505899-02	
Valve assembly, three-way pressure gas solenoid (manifold mount) (SN >12953)	each	03-700112-00	
Valve assembly, Burkert solenoid	each	03-505720-00	
Valve, heated three-way, upper soil (SN >120039)	each	03-700032-00	

Table 7.13. Vials and septa

Product	Unit	PN	XPN
USEPA water vials, 40 mL	6/pk	03-505081-00	*
Low-bleed soil septa	60/pk	03-504252-00	*
Low-bleed soil septa	300/pk	03-504104-00	*
Screw cap vials, 40 mL (w/ caps and septa)	72/pk	296053	*
SoilVial, 40 mL (double-ended)	6/pk	03-504099-00	*
Stir bar, Teflon for VOA vials	each	03-502955-00	*
Stir bar for SoilVials	each	03-504024-00	*
Water vial septa, Teflon/silicon	72/pk	296061	*



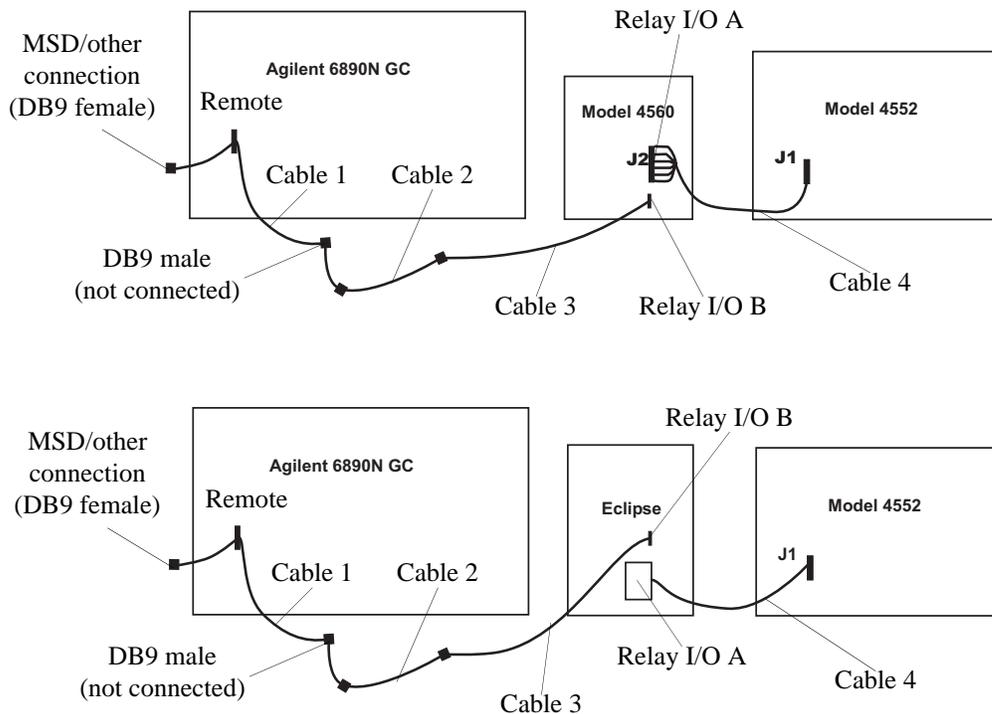
Chapter 8 Cable Connections

Use the following diagrams to interface the Model 4552, sample concentrator, and GC, allowing correct signals to be sent and received. Each sample concentrator and GC make and model differ slightly in their I/O connections. Contact OI Analytical Technical Support for additional information.

Connecting to the Eclipse or Model 4560 with an Agilent 6890N GC

Connect the Model 4552 to an OI Analytical Eclipse or Model 4560 Sample Concentrator with an Agilent 6890N GC using the following instructions (Figure 8.1).

NOTE: If needing two remote signal connections, e.g., the Eclipse or Model 4560 and a mass spectrometer, connect as shown in Figure 8.1. If the Eclipse or Model 4560 is the only unit connecting to the remote connection, see Figure 8.3.



- Cable 1: Agilent H cable (PN 300954)
- Cable 2: Agilent 6890 handshake cable (PN 252213)
- Cable 3: Eclipse or 4560 interface cable (PN 226530)
- Cable 4: 4552-to-Eclipse or 4560 interface cable (PN 284935)

Figure 8.1. Connecting a Model 4552 to an Agilent 6890N

1. Connect cable 1's DB9 male connector to the remote signals connector on the Agilent 6890N GC (the other male end is not connected). Connect the other nine-

WARNING:

Turn off and unplug all instruments if removing any panels to install cables.

- pin female connector to the Agilent mass spectrometer or other devices requiring a remote I/O.
2. Connect the appropriate end of cable 2 to cable 1. Connect cable 2's other end to the appropriate end of cable 3.
3. Connect cable 3's other end to the Eclipse's or Model 4560's relay I/O B connector.
4. Connect cable 4's green connector to the Eclipse's or Model 4560's relay I/O A connector, and plug the other end into the remote I/O connector on the Model 4552 back.
5. Set the Model 4560 for the Agilent 6890N signal by pressing [2ND] [F6] on the Model 4560 keypad. Set the signal to **Inverted**.

Set the Eclipse for the Agilent 6890N signal through the Advanced Configure screen (Figure 8.2).

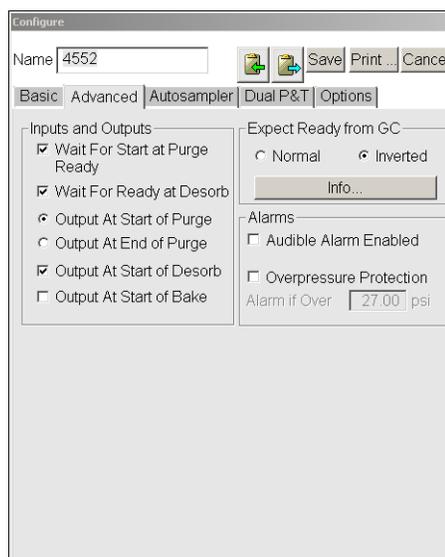


Figure 8.2. Advanced Configure screen

- Press the **Config** icon to access the General configuration screen.
- Select the 4552 configuration by pressing and highlighting its named icon and pressing **View/Modify**, or create a new configuration by pressing **Add**.
- Press the Advanced tab to access the Advanced Configure screen.
- Set the Expect Ready from GC to **Inverted**.

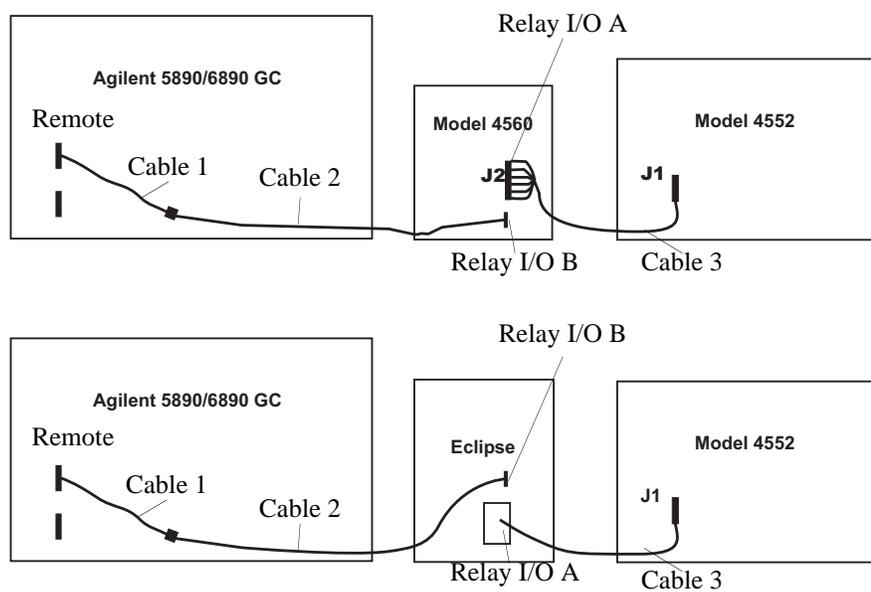
NOTE: Eclipse or Model 4560 relay I/O A hardwired connections:

- 5 Green – COM
- 4 Brown – N.O.
- 7 Red – IN
- 8 White (or yellow) – GND
- 1 Blue – COM
- 2 Black – N.O.

NOTE: If the GC does not start at desorb or the data system constantly starts, switch the position of connections 4 and 5.

Connecting to the Eclipse or Model 4560 with an Agilent 5890 or 6890 GC

Connect the Model 4552 to an OI Analytical Eclipse or Model 4560 Sample Concentrator with an Agilent 5890/6890 GC using the following instructions (Figure 8.3).



- Cable 1A: Agilent 6890 handshake cable (PN 252213)
- Cable 1B: Agilent 5890 handshake cable (PN 185868)
- Cable 2: Eclipse or 4560 interface cable (PN 226530)
- Cable 3: 4552-to-Eclipse or 4560 interface cable (PN 284935)

Figure 8.3. Connecting a Model 4552 to an Agilent 5890 or 6890 GC

1. Connect cable 1 to the remote signals connector on the Agilent 5890 or 6890 GC.
2. Connect the appropriate end of cable 2 to cable 1. Connect the cable 2's other end to the Eclipse's or Model 4560's relay I/O B connector.
3. Connect the cable 3's green connector to the Eclipse's or Model 4560's relay I/O A connector, and plug the other end into the remote I/O connector on the Model 4552 back.

- Set the Model 4560 for the Agilent 6890 signal by pressing [2ND] [F6] on the Model 4560 keypad. Set the signal to **Inverted**. Change the signal to “inverted”. For the Agilent 5890, set the signal to **Normal**.

Set the Eclipse for the Agilent 6890N signal through the Advanced Configure screen (Figure 8.2).

- Press the **Config** icon to access the General configuration screen.
- Select the 4552 configuration by pressing and highlighting its named icon and pressing **View/Modify**, or create a new configuration by pressing **Add**.
- Press the Advanced tab to access the Advanced Configure screen.
- Set the Expect Ready from GC to **Inverted** for the Agilent 6890. Set to **Normal** for the Agilent 5890.

Cable Pinouts

The following figures show the cable pinouts for the Model 4552 to a Eclipse or Model 4560 Sample Concentrator with an Agilent 5890, 6890, or 6890N Series GC.

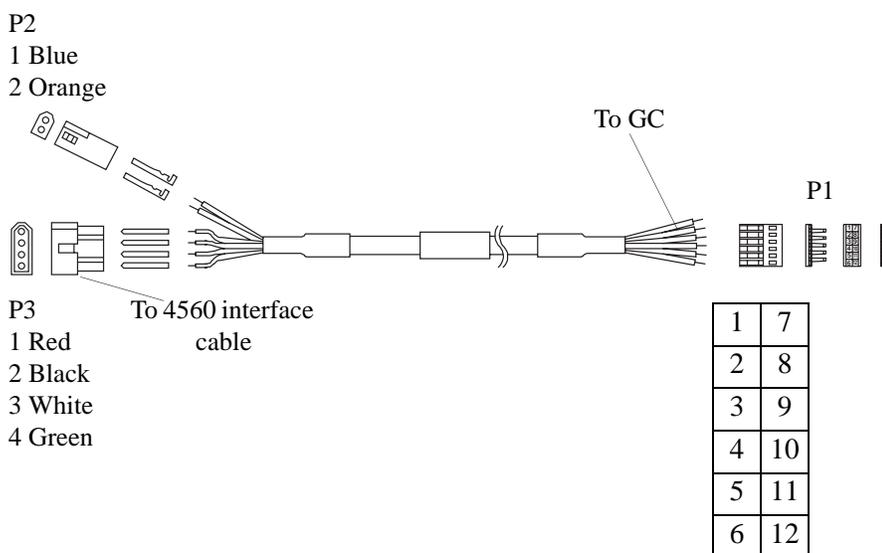


Figure 8.4. Handshake cable to Agilent 5890 (PN 185868)

Table 8.1. Pinouts for the handshake cable to Agilent 5890

Connector P2	Connector P3	Connector P1	Color	Function
—	2	1	Black	Ground
—	1	7	Red	Eclipse or 4560 remote start out
—	4	9	Green	GC ready COM
—	3	11	White	GC ready N.O.

Table 8.1. Pinouts for the handshake cable to Agilent 5890

Connector P2	Connector P3	Connector P1	Color	Function
2	—	4	Orange	GC start out
1	—	10	Blue	Ground
—	—	N/A	Brown	Not used

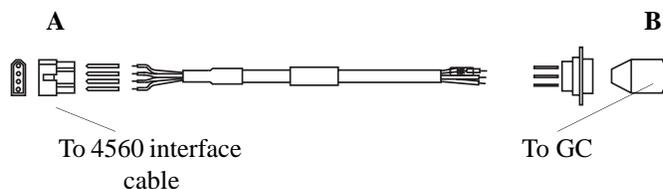


Figure 8.5. Handshake cable to Agilent 6890 (PN 252213)

Table 8.2. Pinouts for the handshake cable to Agilent 6890

Connector A	Color	Function	Connector B
1	Red	Start	3
2	Black	Ground	1
4	Green	Ready	7
3	White	Ground	1

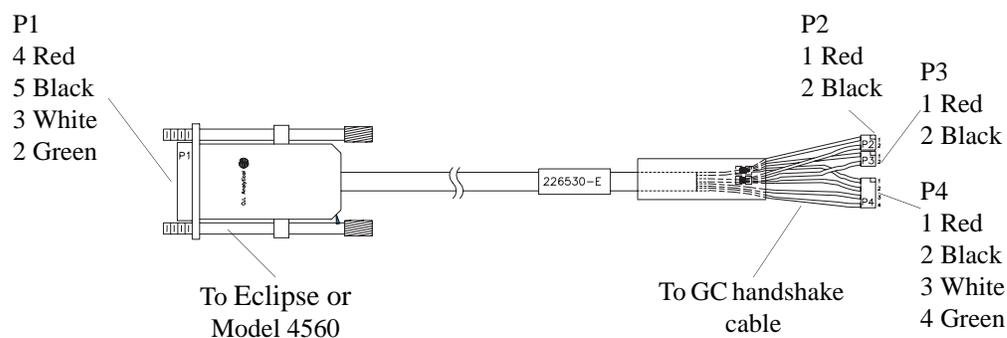


Figure 8.6. System interface cable to Eclipse or Model 4560 (PN 226530)

Table 8.3. Pinouts for the system interface cable to Eclipse or Model 4560

Connector P1	Color	Function	Connector P4	Connector P2	Connector P3
2	Green	GC ready COM	4	—	—
3	White	GC ready N.O.	3	—	—
4	Red	Remote start out	1	1	1
5	Black	Ground	2	2	2

NOTE: For external data systems, use P2 or P3 – pin 1, Red (remote start out) and pin 2, black (COM) to start.

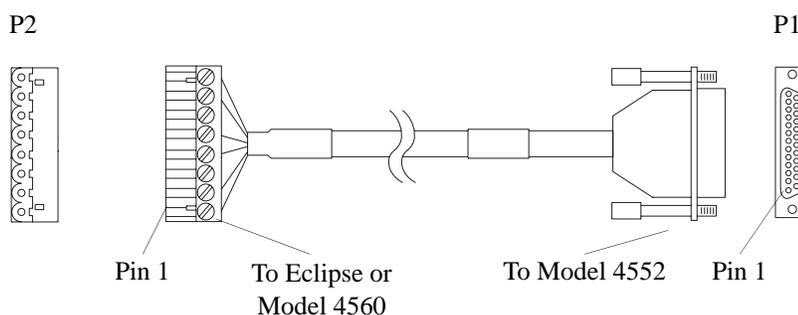


Figure 8.7. Handshake cable to Eclipse or Model 4560 (PN 284935)

Table 8.4. Pinouts for the handshake cable to Eclipse or Model 4560

Connector P1	Color	Function	Connector P2
14	Blue	Standby, signal input	1
1	Black	Ground	2
2	Brown	Ground	4
15	Green	Drain, signal input	5
5	Red	Start purge relay out (N.O.)	7
18	Yellow	Start purge relay out (COM)	8
3	—	Drain	—

**Model 4552
Remote I/O
Connector Signal
Pinouts**

All pinouts in *italics* are used on the Model 4552's cables.

Table 8.5. Remote I/O connector signal pinouts

Pin Number	Signal	Wire Color
1	<i>Logic ground</i>	<i>Black</i>
2	<i>Logic ground</i>	<i>Brown</i>
3	Logic ground	
4	Logic ground	
5	<i>Start purge (N.O.), relay output</i>	<i>Red</i>
6	Start purge (N.C.)	
7	Soil purging (COM)	
8	Aux output (N.O.)	
9	Aux output (N.C.)	
10	Soil purging 2 (COM)	
11	Serial output	Reserved
12	Serial clock	Reserved
13	Serial load	Reserved
14	<i>Standby (L), signal input</i>	<i>Blue</i>
15	<i>Drain (L), signal input</i>	<i>Green</i>
16	Emergency stop (L)	
17	Spare	Reserved
18	<i>Start purge (COM), relay output</i>	<i>White</i>
19	Soil purging (N.O.)	
20	Soil purging (N.C.)	
21	Aux output (COM)	
22	Soil purging 2 (N.O.)	
23	Soil purging 2 (N.C.)	
24	Not used	
25	+5 VDC	Reserved

Connecting to the Tekmar 3000 with Any GC

Connect the Model 4552 to a Tekmar 3000 using the following instructions (Figure 8.8 and Table 8.6).

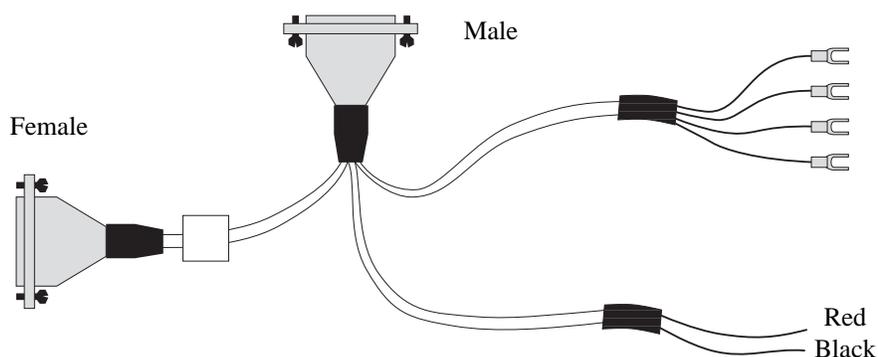


Figure 8.8. Handshake cable to Tekmar 3000 (PN 03-505872-00)

Table 8.6. Pinouts for the handshake cable to Tekmar 3000 to Agilent 5890

4552 Function	Pin No.	Color	Tekmar		Function	Color
			In	Out		
Desorb	15	Green ←	24	3	GC ready	Green* ←
Drain	2	Brown	23	4	GC ready	White*
Start	5	Red →	1	21	GC start	Red* →
Purge	18	White	2	22	GC start	Black*
P&T	14	Blue ←	16	21	Start	Red
Ready	1	Black	15	22	Start	Black

*#6 Spade terminal

- Specify the Tekmar GC port:
 - At the Standby screen, press [CONF].
 - At the Configuration screen, press [A] (GC I/O Port). The GC Port screen appears.
 - Choose Standard and GC Type = 63. Press [ENTER] to save the selection.
 - Turn off the instrument.
- Program the Tekmar 3000 to give a switch closure at purge ready. This switch closure tells the Model 4552 to begin the sample cycle.

3. Select method 14 to provide correct polarity settings for purge ready output. If selecting another method, refer to the *Tekmar 3000 Operator's Manual* for additional information.
4. Connect the cable to the Model 4552 and sample concentrator. The spade terminals attach to the GC and data system at their appropriate connections. Refer to the GC and data system operator's manuals for correct connector locations.

NOTE: Be sure the locking screws on the cable secure the connector to the instrument chassis.

Connecting to the Tekmar 3000 with an Agilent 5890 GC

Connect the Model 4552 to the Tekmar 3000 with an Agilent 5890 GC using the following instructions (Figure 8.9 and Table 8.7).

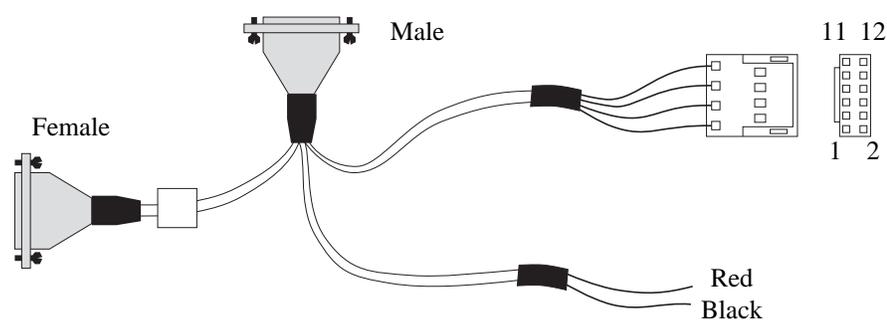


Figure 8.9. Handshake cable to Tekmar 3000 to Agilent 5890 (PN 03-505869-00)

Table 8.7. Pinouts for the handshake cable to Tekmar 3000 to Agilent 5890

4552 Function	Pin No.	Color	Tekmar		Function	Color	Agilent 5890
			In	Out			
Desorb	15	Green ←	24	3	GC ready	Green ←	5
Drain	2	Brown	23	4	GC ready	White	9
Start	5	Red →	1	21	GC start	Red →	1
Purge	18	White	2	22	GC start	Black	2
P&T	14	Blue ←	16	21	Start	Red	To Data
Ready	1	Black	15	22	Start	Black	System

1. Specify the Tekmar GC port.
 - At the Standby screen, press [CONF].
 - At the Configuration screen, press [A] (GC I/O Port). The GC Port screen appears.
2. Choose Standard. Press [ENTER] to save the selection.
3. Turn off the instrument.
4. Program the Tekmar 3000 to give a switch closure at purge ready. This switch closure tells the Model 4552 to begin the sample cycle.
5. Select method 14 to provide correct polarity settings for the purge ready output. If another method is selected, refer to the *Tekmar 3000 Operator's Manual* for additional information.
6. Connect the cable to the Model 4552 and sample concentrator. The 12-position connector attaches to the Agilent 5890 GC and the red and black connectors to the data system. Refer to the GC and data system operator's manuals for correct connector locations.

NOTE: Be sure the locking screws on the cable secure the connector to the instrument chassis.

Connecting to the Tekmar 3000 with a Varian 3400/3600 GC

Connect the Model 4552 to the Tekmar 3000 with a Varian 3400/3600 GC using the following instructions (Figure 8.10 and Table 8.8).

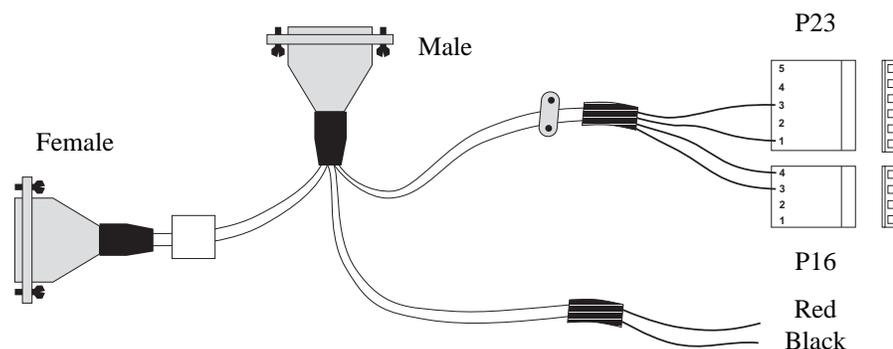


Figure 8.10. Handshake cable to Tekmar 3000 to Varian 3400/3600 (PN 03-505868-00)

Table 8.8. Pinouts for the handshake cable to Tekmar 3000 to Varian 3400/3600

4552 Function	Pin No.	Color	Tekmar		Function	Color	J23–J16 Mother board
			In	Out			
Desorb	15	Green ←	24	3	GC ready	Green ←	3 (P23)
Drain	2	Brown	23	4	GC ready	White	1 (P23)
Start	5	Red →	1	21	GC start	Red →	4 (P16)
Purge	18	White	2	22	GC start	Black	3 (P16)
P&T	14	Blue ←	16	21	Start	Red	To Data
Ready	1	Black	15	22	Start	Black	System

- Specify the Tekmar GC port.
 - At the Standby screen, press [CONF].
 - At the Configuration screen, press [A] (GC I/O Port). The GC Port screen appears.
 - Choose Standard. Press [ENTER] to save the selection.
 - Turn off the instrument.
- Program the Tekmar 3000 to give a switch closure at purge ready. This switch closure tells the Model 4552 to begin the sample cycle.

3. Select method 14 to provide correct polarity settings for the purge ready output. If another method is selected, refer to the *Tekmar 3000 Operator's Manual* for additional information.
4. Connect the cable to the Model 4552 and sample concentrator. Connectors P23 and P16 attach to the Varian 3400/3600 GC motherboard at connectors J23 and J16. Secure the grounding clamp to the GC chassis. Attach the red and black wires to the data system. Refer to the GC and data system operator's manuals for correct connector locations.

NOTE: Be sure the locking screws on the cable secure the connector to the instrument chassis.

NOTE: Be sure to select Aquatek 50.

When installing the Model 4552 onto a Varian 3400 or 3600 GC with a Star Workstation, connectors from both the Model 4552 I/O cable and the Star Workstation cable must access the J16 and J23 connectors on the GC motherboard. Make this connection with the J16 splitter (PN 03-700030-00) and J23 splitter (PN 03-700031-00) using the following instructions (Figure 8.11 and Figure 8.12):

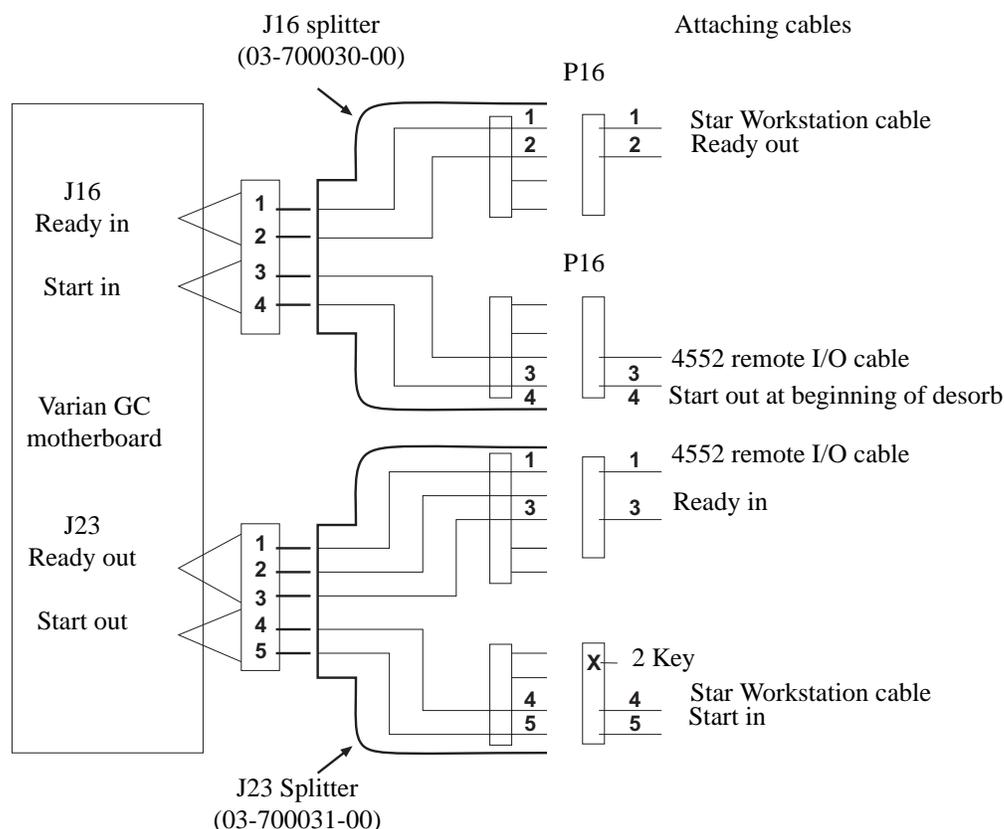


Figure 8.11. Varian GC motherboard attachments for J16 and J23

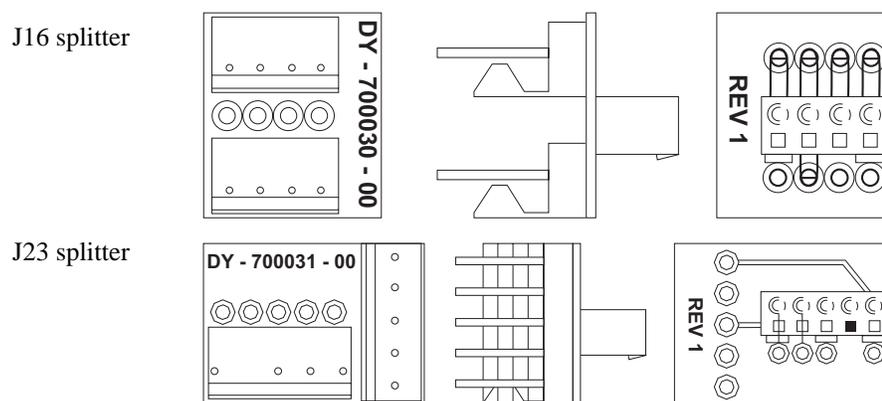


Figure 8.12. J16 and J23 splitters

1. Turn off the power and unplug the power cord from the GC. Remove the top panels to access the GC motherboard.
2. Route the GC end of the Model 4552 I/O cable and the GC end of the Star Workstation cable through the GC's back panel.
3. Connect the five-pin female Molex[®] connector (P-23) from the Star Workstation cable to the male connector on the J23 splitter with four pins (the #2 position lacks a pin).
4. Connect the five-pin female Molex connector from the Model 4552 I/O cable to the five-pin male connector on the J23 splitter.
5. Connect the J23 splitter to the J23 connector on the GC motherboard (see the GC operator's manual for the motherboard layout schematic).
6. Connect the four-pin female Molex connector from the Model 4552 I/O cable to either of the four-pin male connectors on the J16 splitter.
7. Connect the four-pin female Molex connector (P16) from the Star Workstation cable to either of the four-pin male connectors on the J16 splitter.
8. Connect the J16 splitter to the J16 connector on the GC motherboard (see the GC operator's manual for the motherboard layout schematic).
9. Complete the installation of the Model 4552 I/O cable and the Star Workstation cable according to the standard instructions for those cables.

The following sequence occurs when the Model 4552 and a sample concentrator are configured with the Varian 3400 and 3600 GC with the Star Workstation:

1. The Model 4552 begins sample handling after receiving a ready signal from the sample concentrator. As configured above, the sample concentrator goes to ready

without waiting for the GC. This allows the operator to prepare the GC and the Star Workstation while the sample purges and collects in the sample concentrator.

2. The sample concentrator collects the purged sample onto its trap and waits for a ready signal from the GC. This occurs after the workstation issues a ready signal to the GC through the workstation's cable plug attached to the GC's J16 ready in pins 1 and 2. In turn, the GC sends a ready out signal from its J23 pins 1 and 3, to the Model 4552 I/O cable.
3. When the sample concentrator completes its purge cycle and detects a ready signal from the GC, the sample concentrator desorbs the sample from its trap and issues a desorb out signal to both the Model 4552 and to the Varian GC. This signal travels through the remote I/O cable supplied with the Model 4552.
4. The desorb out signal from the sample concentrator starts the Model 4552's autodrain cycle, which drains the sparge vessel if the water-sample method is running on the Model 4552.
5. The desorb out signal simultaneously travels through the Model 4552 remote I/O cable to its connector attached to the GC's J16 start in pins 3 and 4, and initiates the GC run. The GC in turn initiates a start out signal through J23 pins 4 and 5, which triggers the workstation to begin data collection.

Connecting to the Tekmar 3000 with an Agilent 5895/96/85/87/88/92

Connect the Model 4552 to the Tekmar 3000 with an Agilent 5895/96/85/87/88/92 GC/MS with Agilent-1000/RTE GC/MS software and an Agilent 5890 MSD RTE (RTE-A, RTE-6, or Rev F²) using the following instructions (Figure 8.13 and Table 8.9).

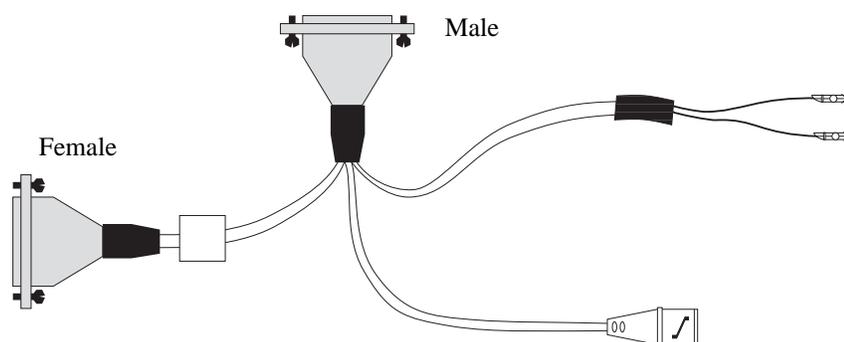


Figure 8.13. Handshake cable to Tekmar 3000 to Agilent 5895/96/85/87/88/92 (PN 03-505876-00)

Table 8.9. Pinouts for the handshake cable to Tekmar 3000 to Agilent 5895/96/85/87/88/92

4552 Function	Pin No.	Color	Tekmar		Function	Color	Connection
			In	Out			
Desorb	15	Green ←	24	3	GC ready	Red	25/27
Drain	2	Brown	23	4 (Slave)	GC ready	Black	26/28
Start	5	Red →	1				
Purge	18	White	2				
P&T	14	Blue ←	16	21	GC/MS remote start button		
Ready	1	Black	15	22 (Master)	GC/MS remote start button		

- Specify the Tekmar GC port.
 - At the Standby screen, press [CONF].
 - At the Configuration screen, press [A] (GC I/O Port). The GC Port screen appears.
 - Choose Standard. Press [ENTER] to save the selection. (Master mode) or user, GC Type = 32 (slave mode).

2. Turn off the instrument.
3. Program the Tekmar 3000 to give a switch closure at purge ready. This switch closure tells the Model 4552 to begin the sample cycle.
4. Select either method 14 or 15 to provide correct polarity settings for the purge ready output. If another method is selected, refer to the *Tekmar 3000 Operator's Manual* for additional information.
5. Connect the cable to the Model 4552 and sample concentrator.

NOTE: Be sure the locking screws on the cable secure the connector to the instrument chassis.

The Tekmar operates in one of two modes, master or slave mode. In master mode, the Tekmar commands or signals the GC/MS or data system to start processing a sample. In slave mode, the GC/MS or data system commands or signals the Tekmar to start processing a sample.

This interface uses two cables, master or slave control. If installing the master cable, the Tekmar operates in master mode. If installing the slave control cable, it operates in slave mode. If using Agilent software revision F or greater, install both cables. Otherwise, choose the mode and install the appropriate cable using the following guidelines:

- If the software is not revision F or greater and a cryo-focusing module is installed in the system, install the master cable. Do not install the slave cable.
- If the software is not revision F or greater and a cryo-focusing module is not installed, choose the mode to use.
- If the total cycle time for the Model 4552 and the Tekmar is shorter than the GC/MS cycle time, install the slave cable. This ensures the Model 4552 and the sample concentrator are ready when the GC/MS sends the start signal.
- If the GC/MS cycle time is shorter than the Model 4552 and the Tekmar cycle time, install the master cable. When in master mode, be certain that the GC/MS is ready when the start signal is sent.

Cable Connections

Master Cable Connection

1. Locate the remote start button on the GC/MS.
2. Locate the master cable. Refer to Table 8.9.
3. Connect the master cable to the receptacle on the remote start button's back.

Slave Cable Connection

1. Locate the Molex plug labeled “Accessory Connection” on the GC/MS back.
2. Remove the Molex plug from the remote start button.
3. Locate the slave cable. Refer to Table 8.9.
4. If software revision F or greater is installed, attach the two pins from the slave cable to position 27 and 28 on the Molex plug. The position each pin attaches does not matter. If software revision F or greater is not installed, attach the two pins from the slave cable to position 25 and 26 on the Molex plug. The position each pin attaches does not matter.

GC/MS Programming Guides

- For software revision F or greater, select MNUAL under INJECTOR CONTROL.
- For DATA C in slave mode, select relay #1—ON 0.1 min., OFF 0.2 min.
- For BATCH SEQUENCE in master mode, select Bottle #1 (use the remote start button) and ALS stroke 1.
- For BATCH SEQUENCE in slave mode, select Bottle #0 (nonAgilent autosamplers), ALS stroke 1, Relay #1 ON, 0.10 min., OFF 0.2 min.

Connecting to the Tekmar 3000 with an Agilent 5890/5889 with 5970/71/72

Connect the Model 4552 to the Tekmar 3000 with an Agilent 5890/5889 MS Engine with 5970/71/72 MSD and Unix B or MS-DOS software using the following instructions (Figure 8.14 and Table 8.10).

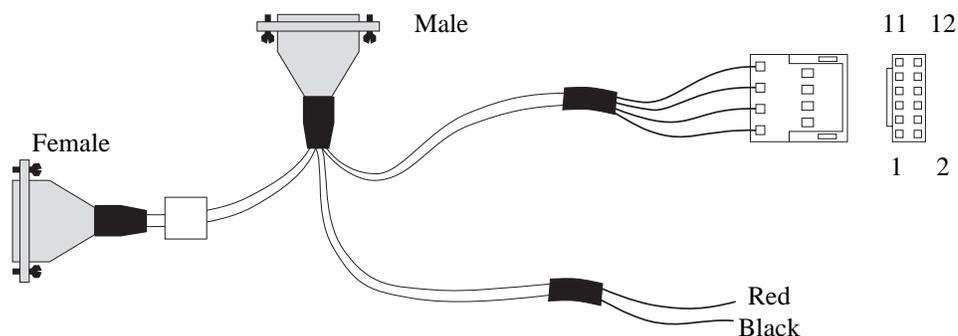


Figure 8.14. Handshake cable to Tekmar 3000 to Agilent 5890/5889 with 5970/71/72 (PN 03-505874-00)

Table 8.10. Pinouts for the handshake cable to Tekmar 3000 to Varian 3800

4552 Function	Pin No.	Color	Tekmar		Function	Color	Agilent 5890
			In	Out			
Desorb	15	Green ←	24	3	GC ready	Green ←	6
Drain	2	Brown	23	4	GC ready	White	5
Start	5	Red →	1	21	Start purge	Red →	1
Purge	18	White	2	22	Start purge	Black	2
P&T	14	Blue ←	16	21	Start	Red	To Data
Ready	1	Black	15	22	Start	Black	System

- Specify the Tekmar GC port.
 - At the Standby screen, press [CONF].
 - At the Configuration screen, press [A] (GC I/O Port). The GC Port screen appears.
 - Choose User GC Type = 3 Handshaking: ON. Press [ENTER] to save the selection.
 - Turn off the instrument.

2. Program the Tekmar 3000 to give a switch closure at purge ready. This switch closure tells the Model 4552 to begin the sample cycle.
3. Select method 14 to provide correct polarity settings for the purge ready output. If another method is selected, refer to the *Tekmar 3000 Operator's Manual* for additional information.
4. Connect the cable to the Model 4552 and sample concentrator. The 12-position connector attaches to the Agilent 5890 GC and the red and black connectors to the data system. Refer to the GC and data system operator's manuals for correct connector locations.

NOTE: Be sure the locking screws on the cable secure the connector to the instrument chassis.

NOTE: The Agilent 5890 with 58972 needs a special box and cable, parallel REM remote PCA (PN 05990-60320), and parallel cable (PN 05990-60019).

Connecting to the Tekmar 3000 with an Agilent 6890/6850

Connect the Model 4552 to the Tekmar 3000 with an Agilent 6890/6850 GC using the following instructions (Figure 8.15 and Table 8.11).

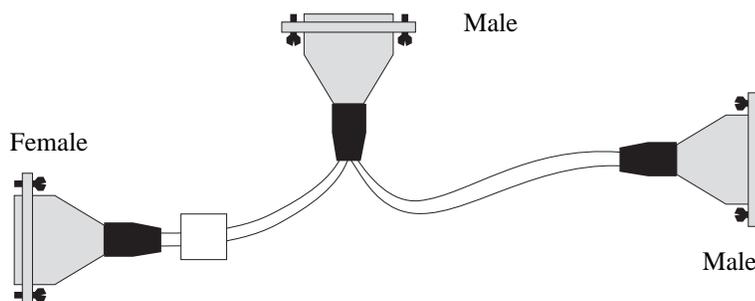


Figure 8.15. Handshake cable to Tekmar LSC 3000 to Agilent 6890/6850 (PN 03-505873-00)

Table 8.11. Pinouts for the handshake cable to Tekmar LSC 3000 to Agilent 6890/6850

4552 Function	Pin No.	Color	Tekmar		Function	Color	Agilent 6890	M/S
			In	Out				
Desorb	15	Green ←	24		GC ready			
Drain	2	Brown	23	4	GC ready	White ←	7	7-Ready
Start	5	Red →	1	1, 17, 1	Start	Red	1	1-GC
Purge	18			9	Purge			
		White	2	20	Start purge	Green	6, 9	3-Start
P&T	14	Blue ←	16	21	Start	Black →	1	
Ready	1	Black	15	22			3	

- Specify the Tekmar GC port.
 - At the Standby screen, press [CONF].
 - At the Configuration screen, press [A] (GC I/O Port). The GC Port screen appears.
 - Choose User GC-31. Press [ENTER] to save the selection.
 - Turn off the instrument.
- Program the Tekmar 3000 to give a switch closure at purge ready. This switch closure tells the Model 4552 to begin the sample cycle.

3. Select method 14 to provide correct polarity settings for the purge ready output. If another method is selected, refer to the *Tekmar 3000 Operator's Manual* for additional information.
4. Connect the cable to the Model 4552 and sample concentrator. The nine-position D-connector attaches to either of the Agilent 6890 APG (analytical product group) remote connectors. Locate these connectors near the MIO INET card on the back of the GC.

NOTE: Be sure the locking screws on the cable secure the connector to the instrument chassis.

Connecting to the OI Analytical Eclipse/Model 4460/4560 with a Varian 3400/3600 GC

Connect the Model 4552 to the OI Analytical Eclipse, Model 4560, or Model 4460 Sample Concentrator with a Varian 3400/3600 GC using the following instructions (Figure 8.16 and Table 8.12).

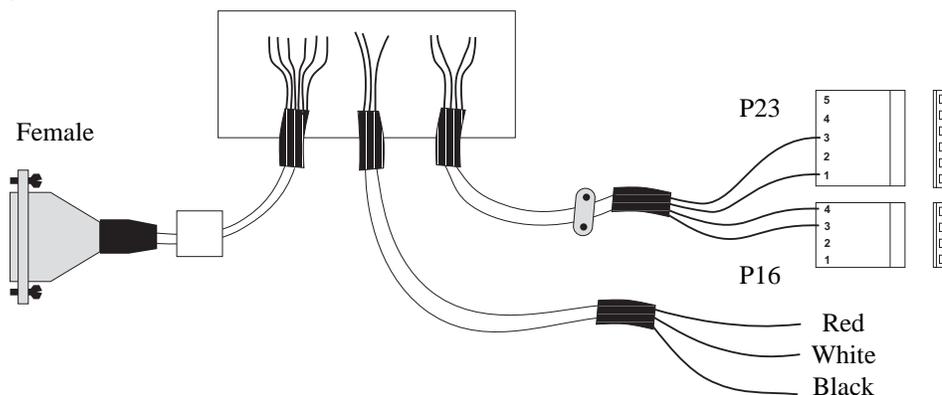


Figure 8.16. Handshake cable to Eclipse/Model 4560/4460 to Varian 3400/3600 (PN 03-505870-00)

Table 8.12. Pinouts for the handshake cable to Eclipse/Model 4560/4460 to Varian 3400/3600

4552 Function	Pin No.	Color	Eclipse/4560/4460 Relay I/O Term.	Function	Color	J23–J16 Motherboard	
Desorb	15	Green ←	5	Start purge	Red ←	3	P16
Drain	2	Brown	4	Start purge	Black	4	
Start	5	Red →	7				P23
Purge	18	White	8				
			6	GC start	Green →	3	
			7	GC s Start	White	1	
P&T	14	Blue ←	1				
Ready	1	Black	2				
			5	Start Start	Red White		
			4	Start	Black		

1. Attach the cable's D-connector to the Model 4552.

NOTE: Be sure the locking screws on the cable secure the connector to the instrument chassis.

2. Attach the P16 and P23 connectors to the Varian GC (J16 and J23 on the motherboard) and secure the grounding clamp to the GC chassis.
3. Attach the individual wires to the relay I/O terminal at the back panel of the OI Analytical Eclipse, Model 4560 or Model 4460.
4. Attach the remaining connectors to start the data system. See Figure 8.16 for the correct wiring locations. Refer to the GC and data system operator's manuals for correct connector locations.

Connecting to the OI Analytical Eclipse, Model 4560/4460 with an Agilent 5890, RTE Agilent 1000 Series GC/MS Software

Connect the Model 4552 to the OI Analytical Eclipse, Model 4560, or Model 4460 Sample Concentrator with an Agilent 5890, RTE Agilent 1000 GC/MS software (Agilent 58970 MSD or Agilent 5988 MS) using the following instructions (Figure 8.17 and Table 8.13).

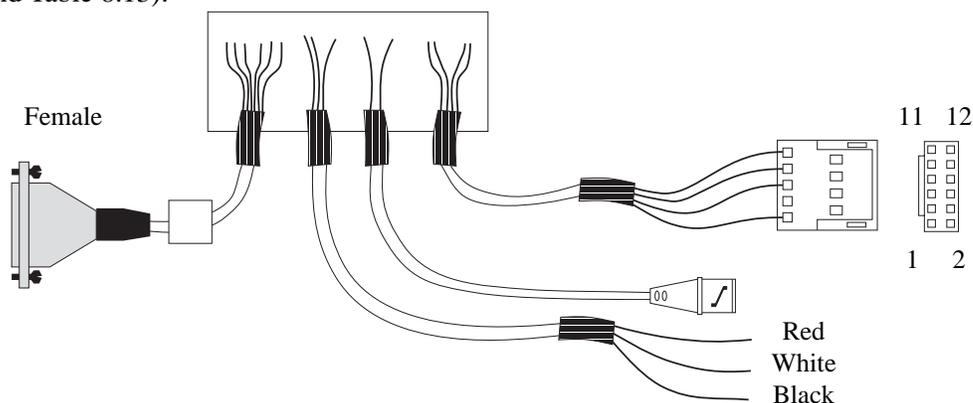


Figure 8.17. Handshake cable to Eclipse/Model 4560/4460 to Agilent 5890, RTE Agilent 1000 GC/MS software (PN 03-505875-00)

Table 8.13. Pinouts for the handshake cable to Eclipse/Model 4560/4460 to Agilent 5890, RTE Agilent 1000 GC/MS software

4552 Function	Pin No.	Color	Eclipse/4560/4460 Relay I/O Term.	Function	Color	Agilent 5890
Desorb	15	Green ←	5	Start purge	Red ←	1
Drain	2	Brown	4	Start purge	Black	2
Start	5	Red →	7			
Purge	18	White	8			
			6	GC ready	Green →	6
			7	GC ready	White	5
P&T	14	Blue ←	1			
Ready	1	Black	2			
			5	Start	Red	
					White	
			4		Black	
			4	Start	Shield	
			5	Start	Center	

1. Attach the cable's D-connector to the Model 4552.

NOTE: Be sure the locking screws on the cable secure the connector to the instrument chassis.

2. Attach the 12-position connector to the Agilent 5890.
3. Attach the BNC connector to the start box on the GC/MS.
4. Attach the remaining connectors to start the data system. See Figure 8.17 for the correct wiring locations. Refer to the GC and data system operator's manuals for correct connector locations.

Connecting to the Tekmar 3000 with a Varian 3800 GC

Connect the Model 4552 to the Tekmar 3000 with a Varian 3800 GC using the following instructions (Figure 8.18 and Table 8.14).

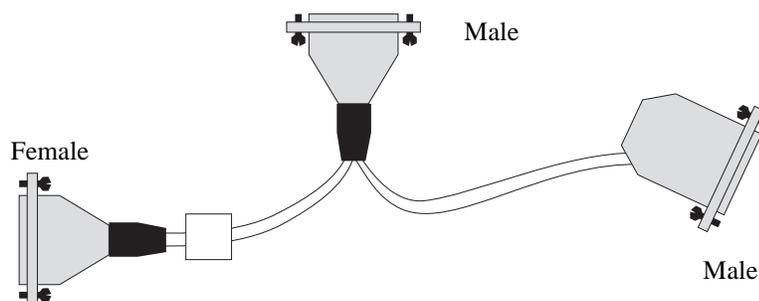


Figure 8.18. Handshake Cable Tekmar 3000 to Varian 3800 (PN 03-925673-01)

Table 8.14. Pinouts for the handshake cable to Tekmar 3000 to Varian 3800

4552 Function	Pin No.	Color	Tekmar		Function	Color	Varian 3800
			In	Out			
Desorb	15	Green ←	24	3	Ready out	Brown ←	17
Drain	2	Brown	23	4	Ready out	Orange	16
Start	5	Red →	1	21	Ground	Black →	22
Purge	18	White	2	22	Start In	Red	15
P&T	14	Blue ←	16				
Ready Signal	1	Black	15				

- Specify the Tekmar GC port.
 - At the Standby screen, press [CONF].
 - At the Configuration screen, press [A] (GC I/O Port). The GC Port screen appears.
 - Choose Standard. Press [ENTER] to save the selection.
 - Turn off the instrument.
- Program the Tekmar 3000 to give a switch closure at purge ready. This switch closure tells the Model 4552 to begin the sample cycle.

3. Select method 14 to provide correct polarity settings for the purge ready output. If another method is selected, refer to the *Tekmar 3000 Operator's Manual* for additional information.
4. Connect the cable to the Model 4552, sample concentrator, and Varian GC. Refer to the GC and data system operator's manuals for correct connector locations.

NOTE: Be sure the locking screws on the cable secure the connector to the instrument chassis.



Chapter 9 Assembly Diagrams

Internal Standard Valve Assembly

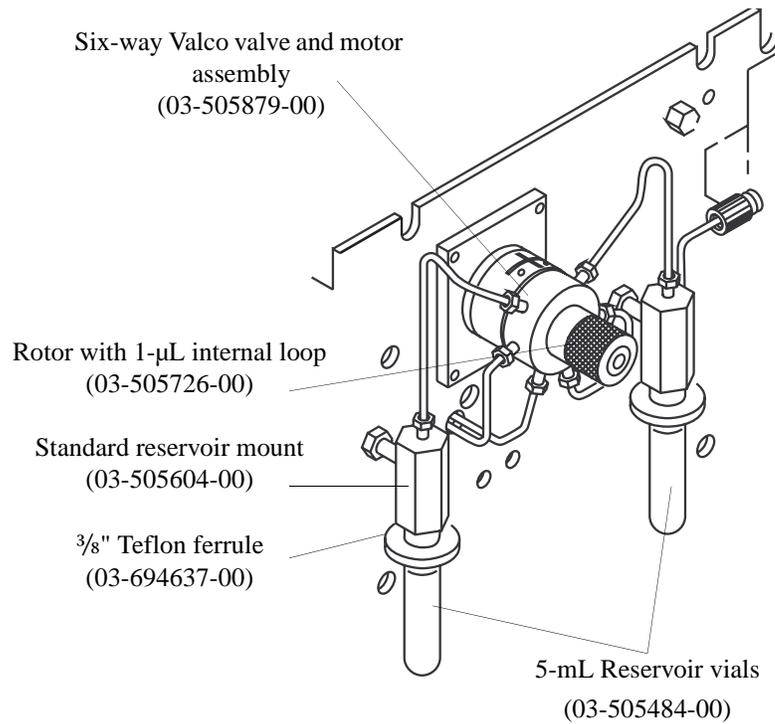


Figure 9.1. Internal standard valve assembly

Mixing Solenoids and 26-mL Syringe Assembly

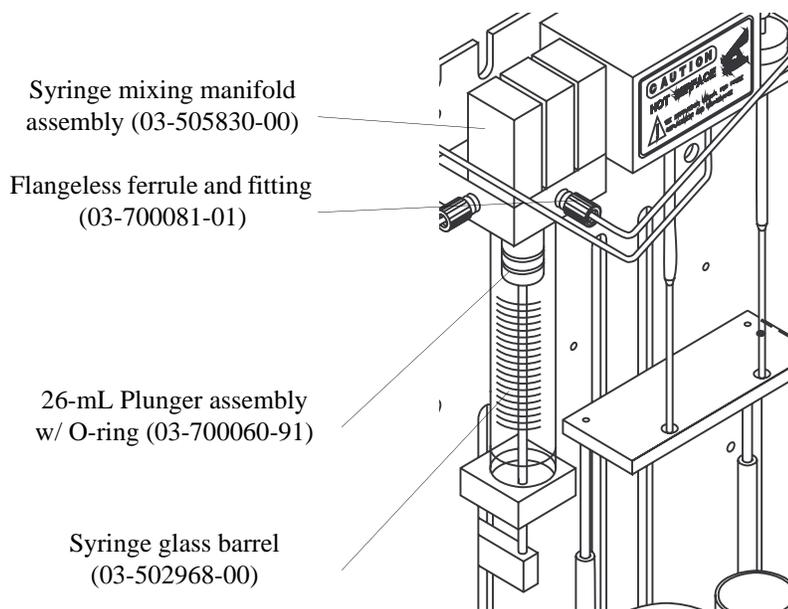


Figure 9.2. Mixing solenoids and 26-mL syringe assembly

Vial Sample Station

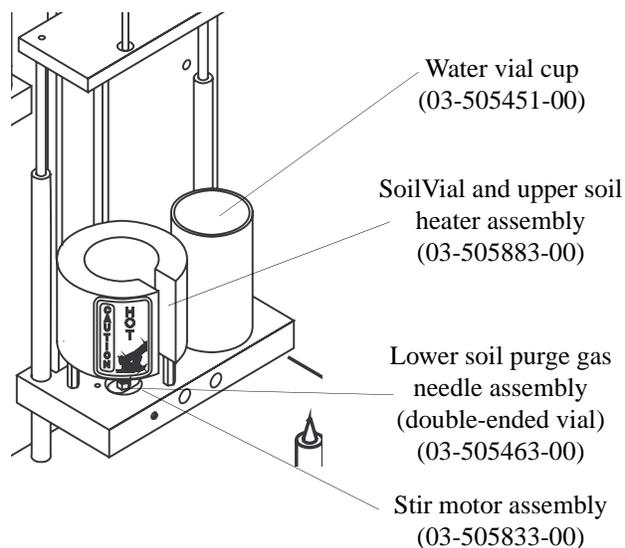


Figure 9.3. Vial sample station

Probe Section and Interface/ Transfer Line, Purge Gas Solenoid

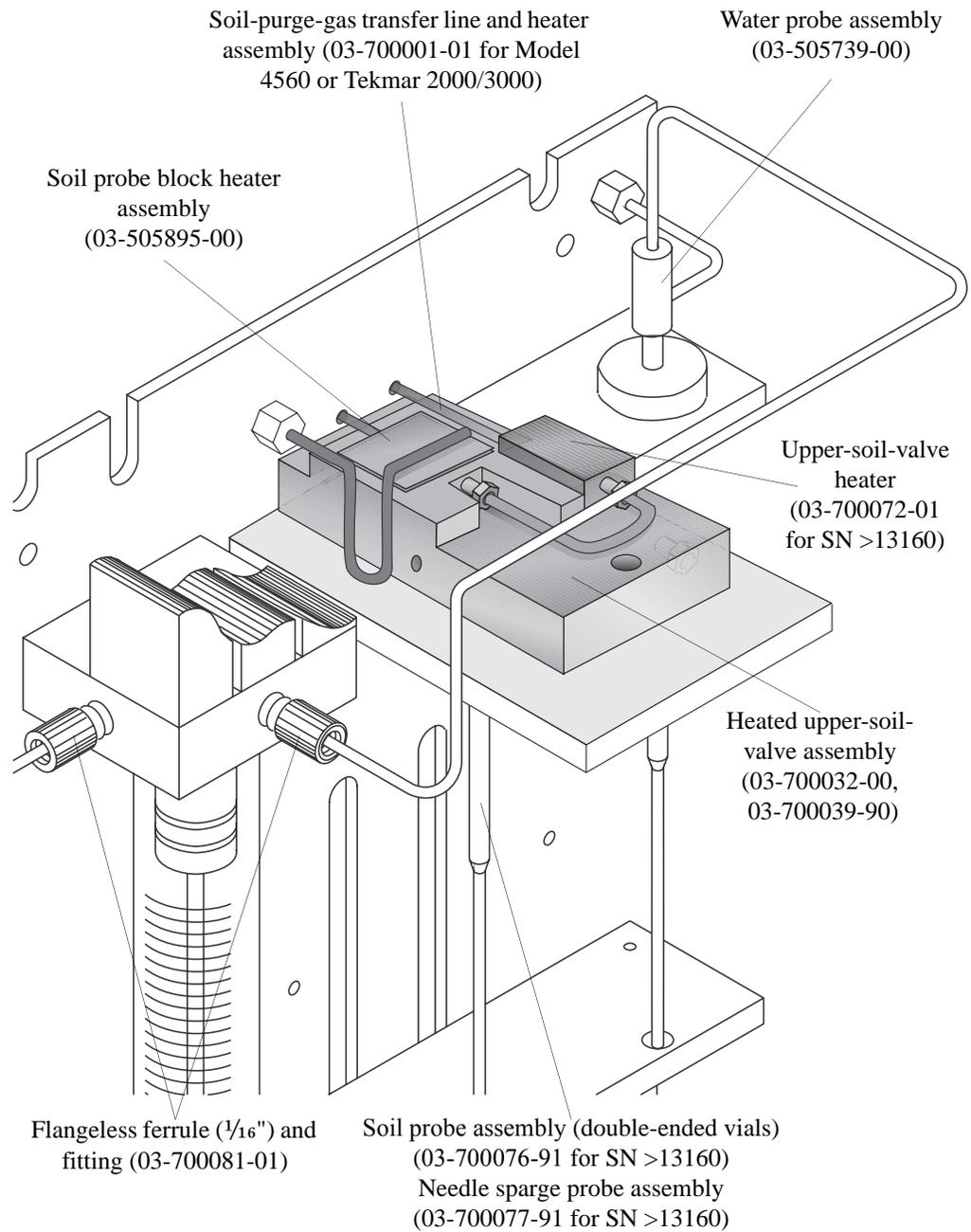


Figure 9.4. Probe section showing interface/transfer Line, purge gas solenoid

Inside Back Panel

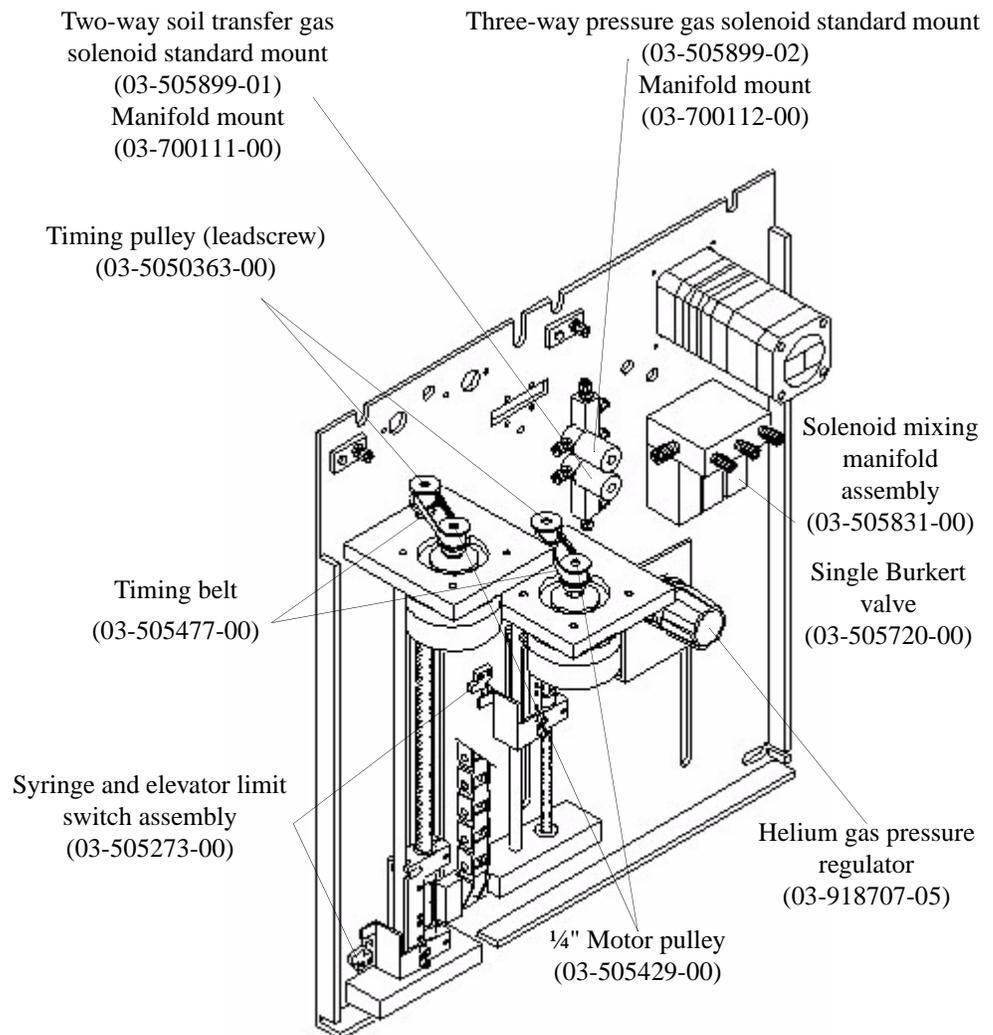


Figure 9.5. Back inside panel

Robotic Arm

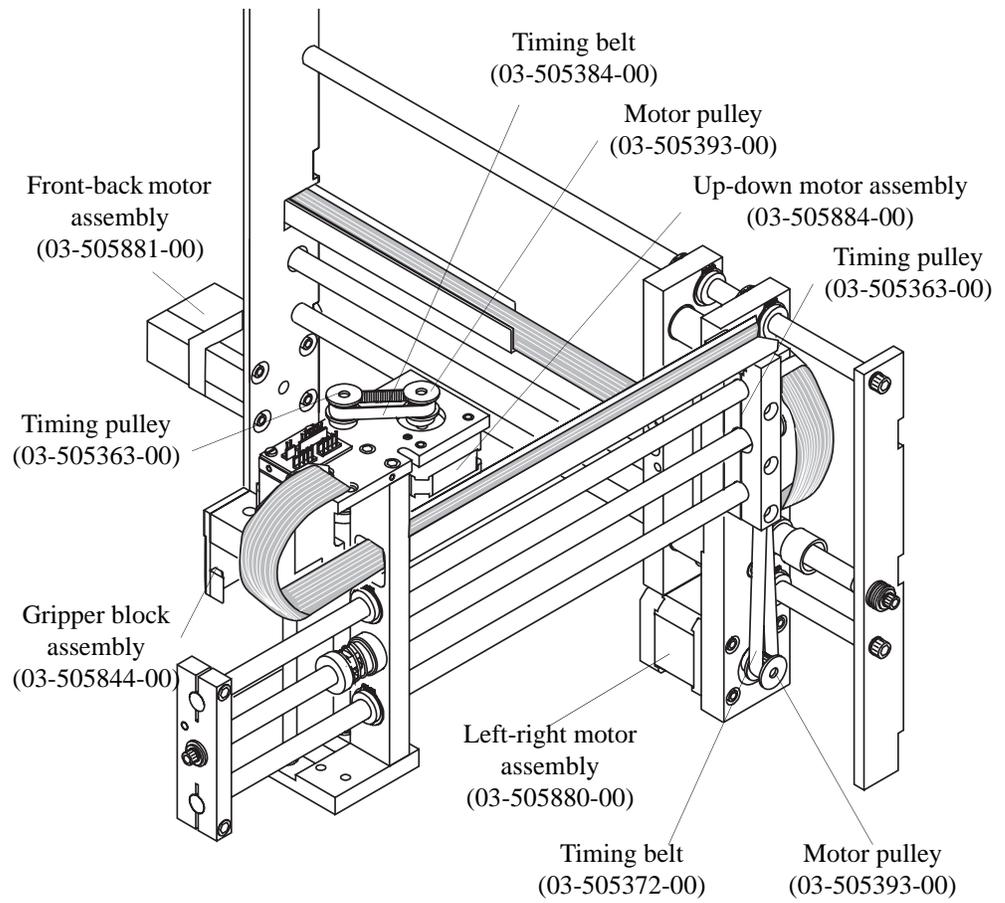
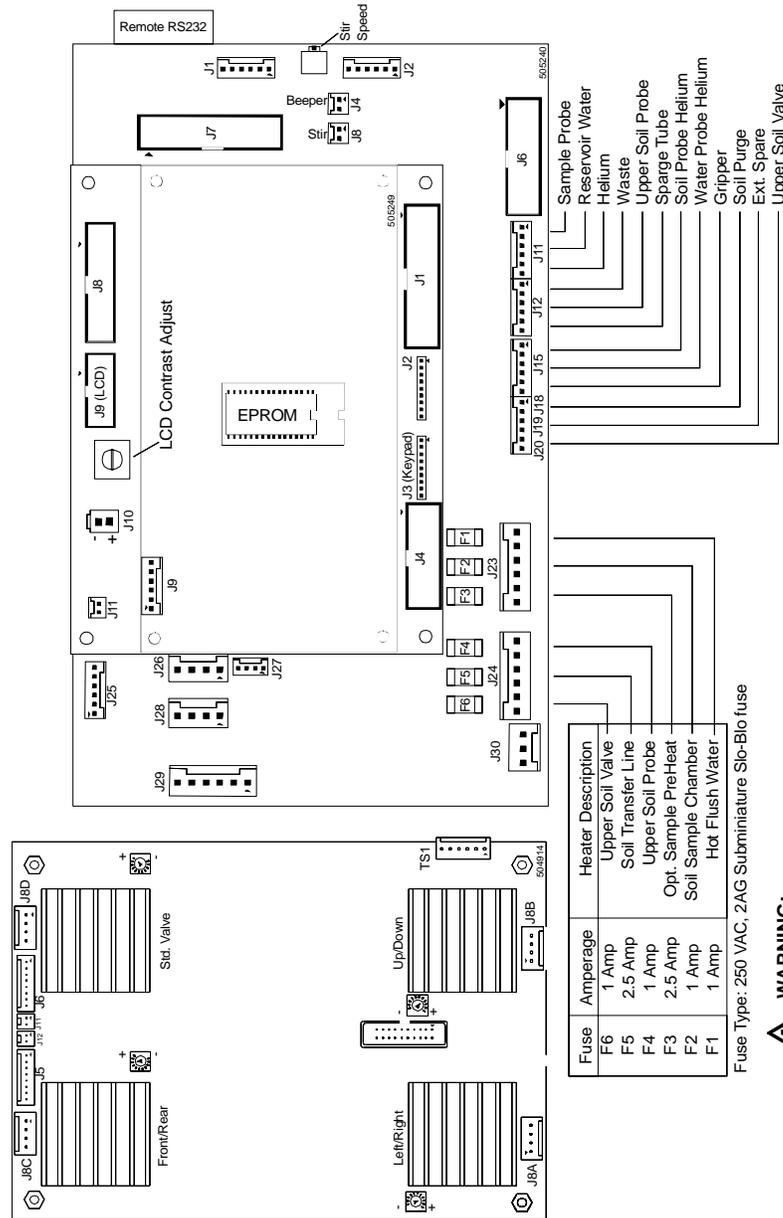


Figure 9.6. Robotic arm



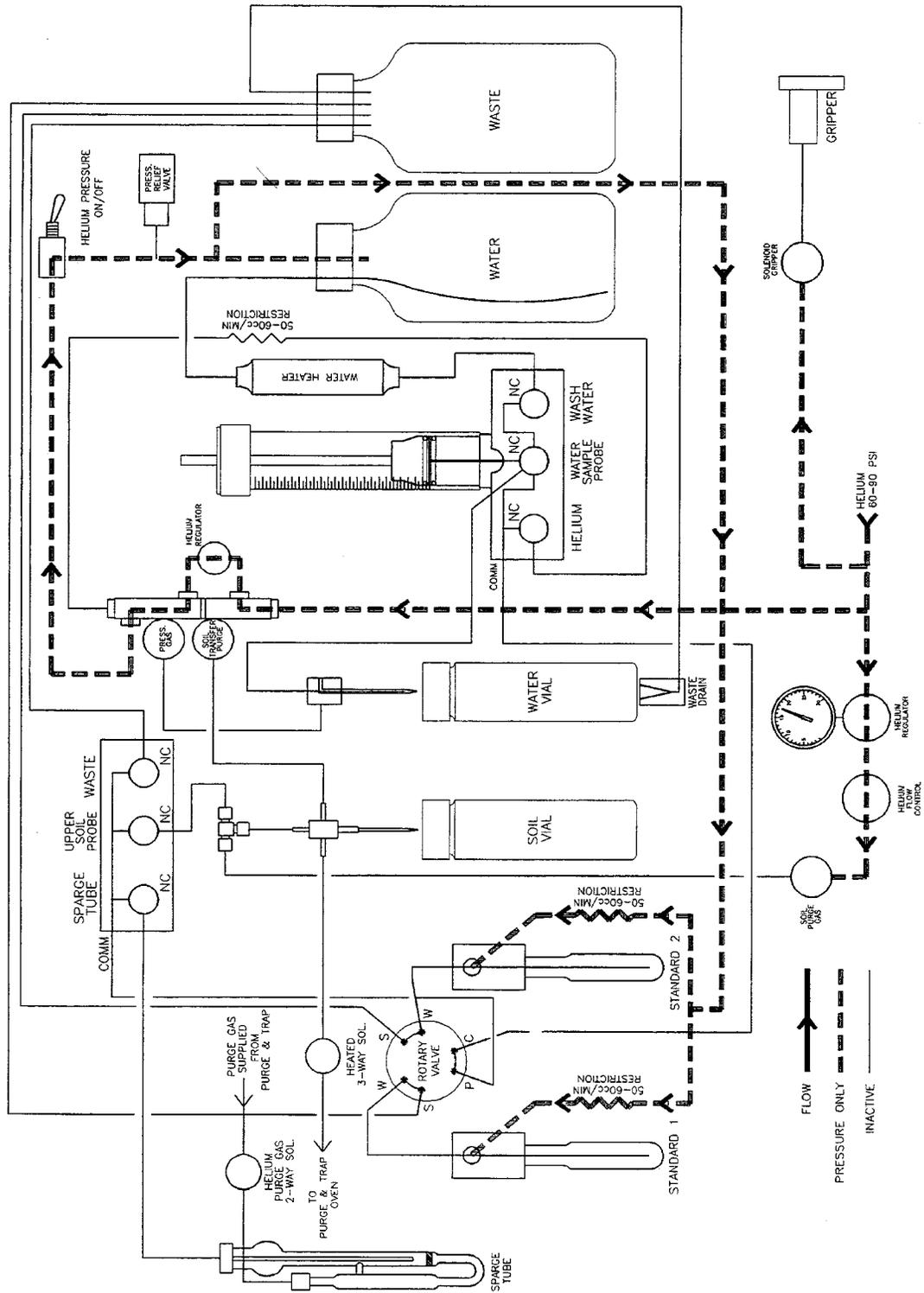
Chapter 10 Interconnection Diagram



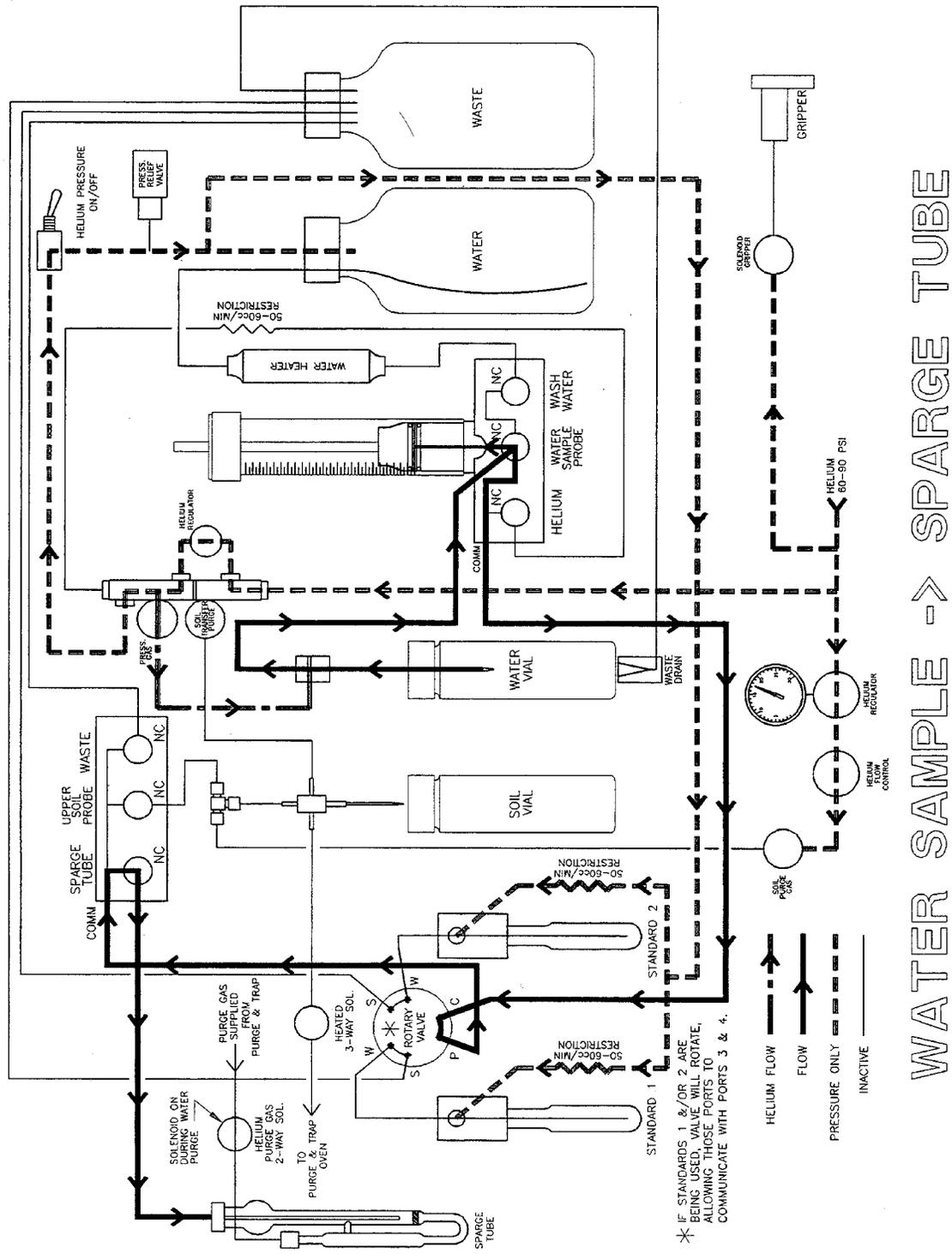
WARNING:
SHOCK HAZARD
High Voltage. Covers must be replaced.

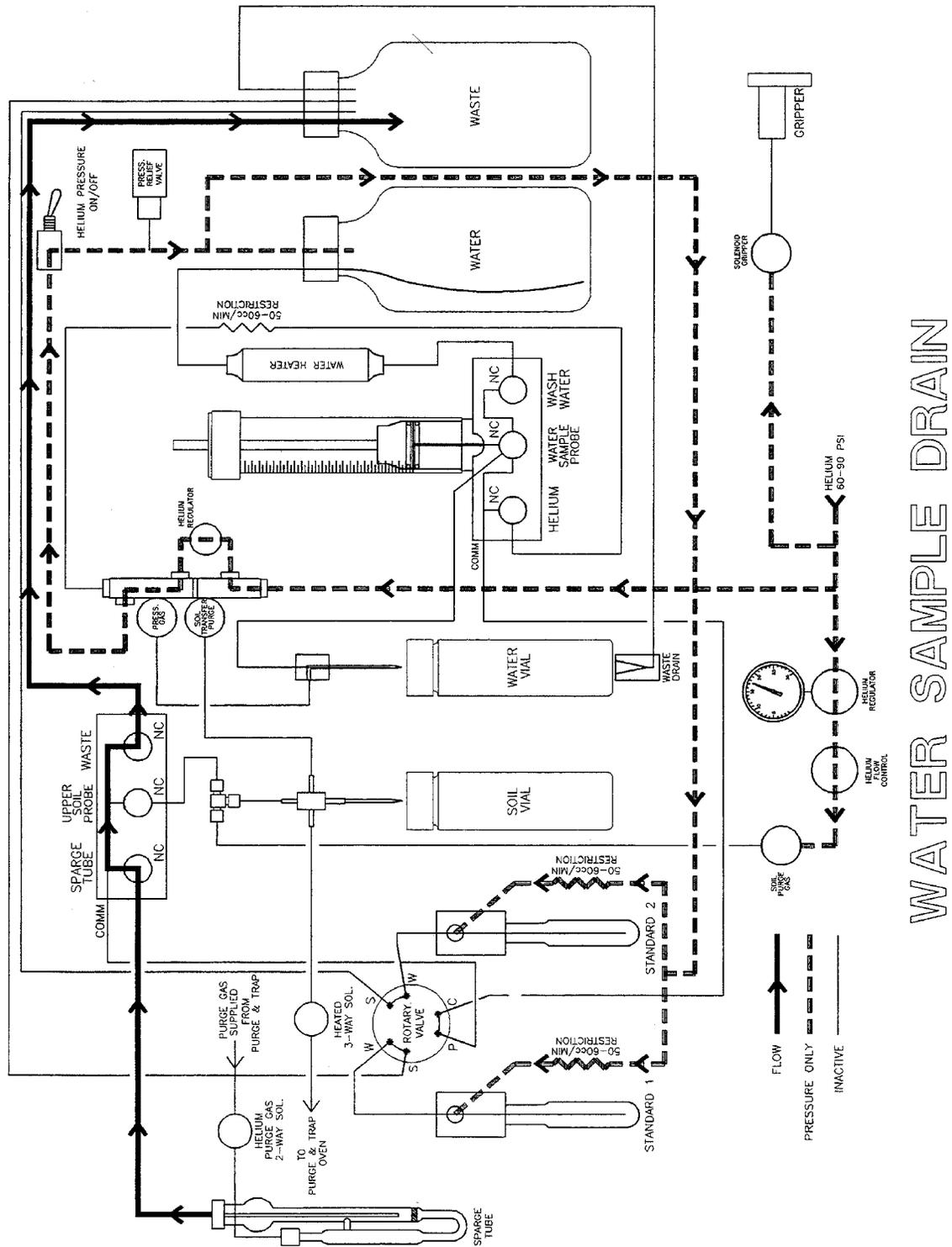


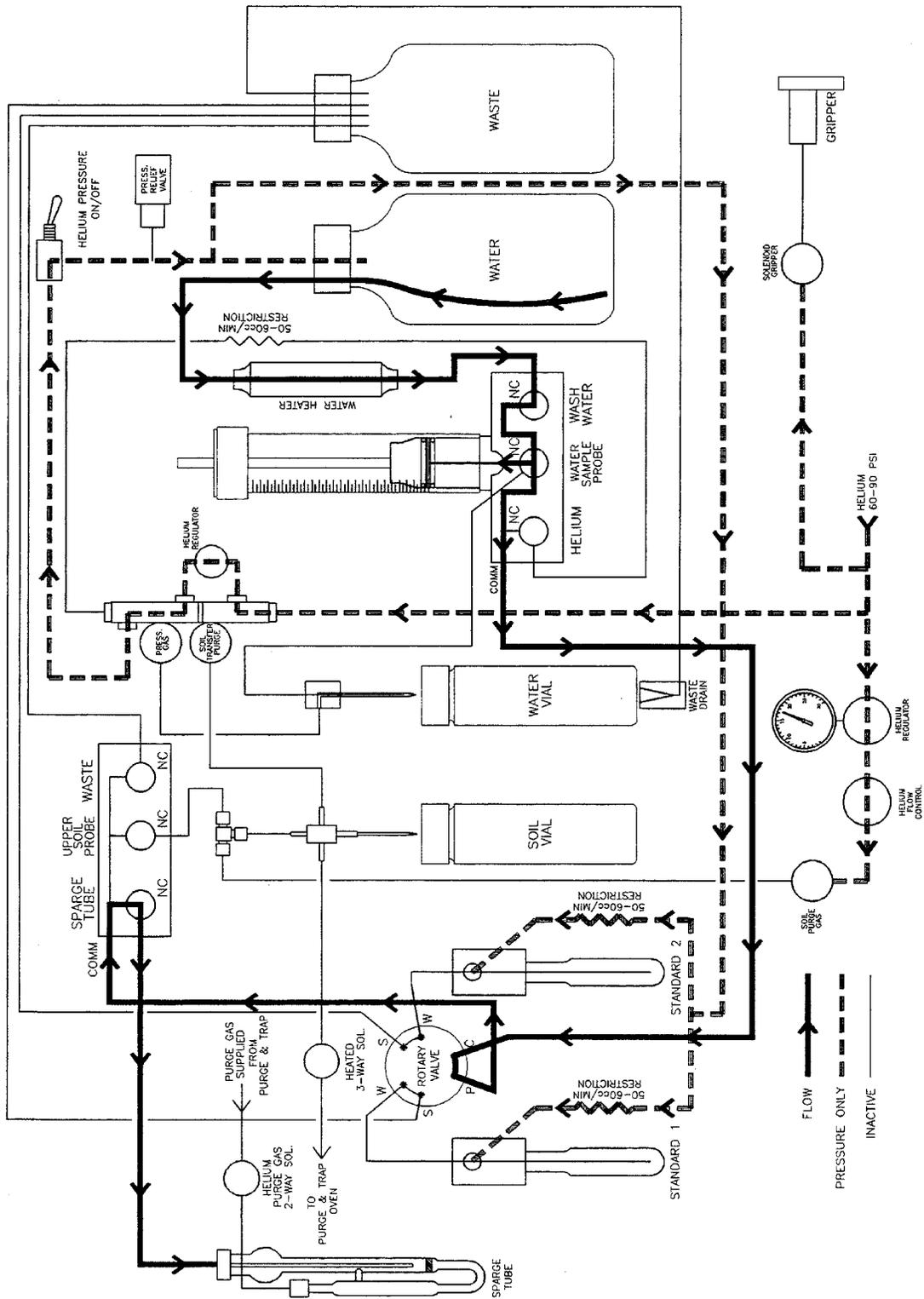
Chapter 11 Flow Diagrams



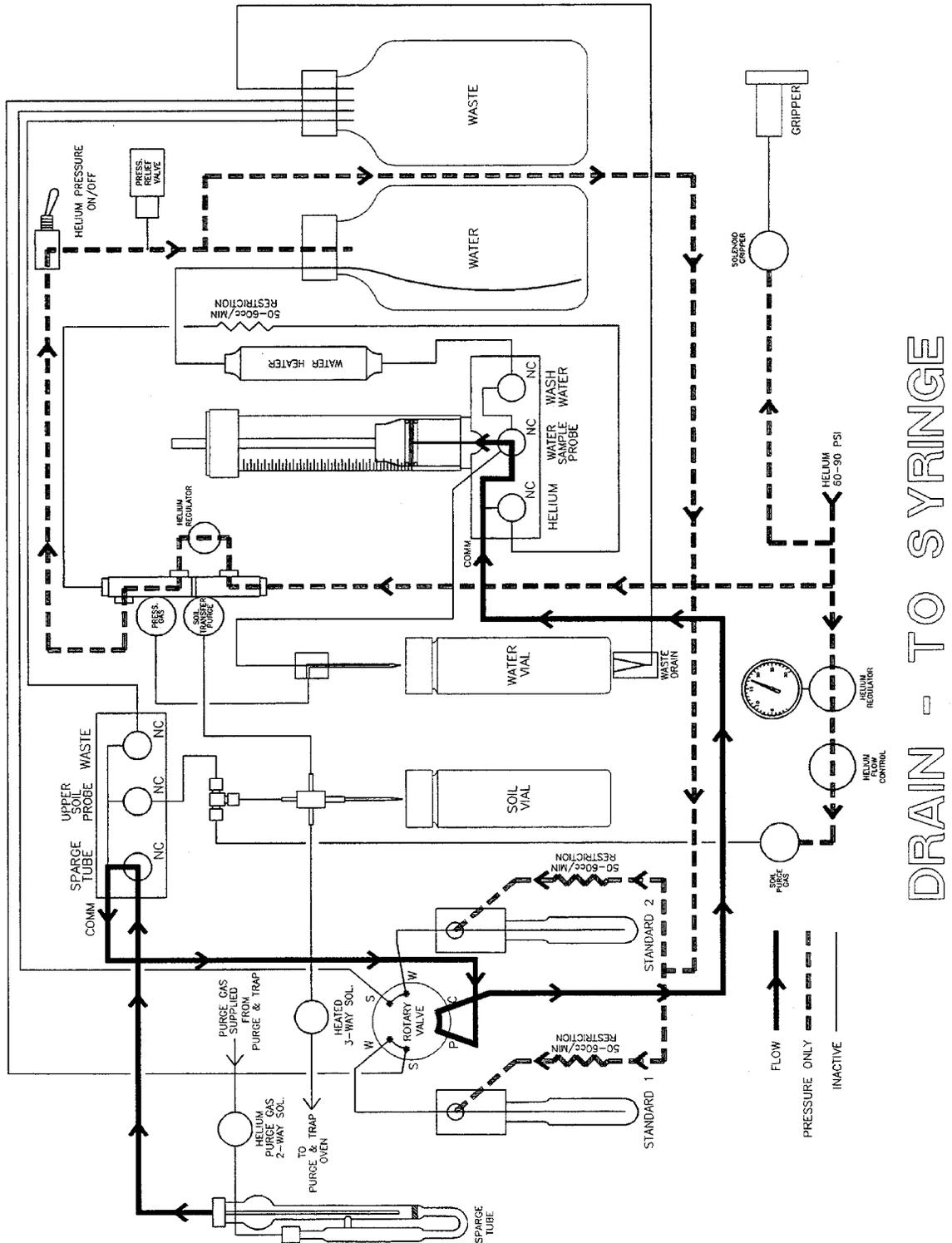
SAMPLE READY



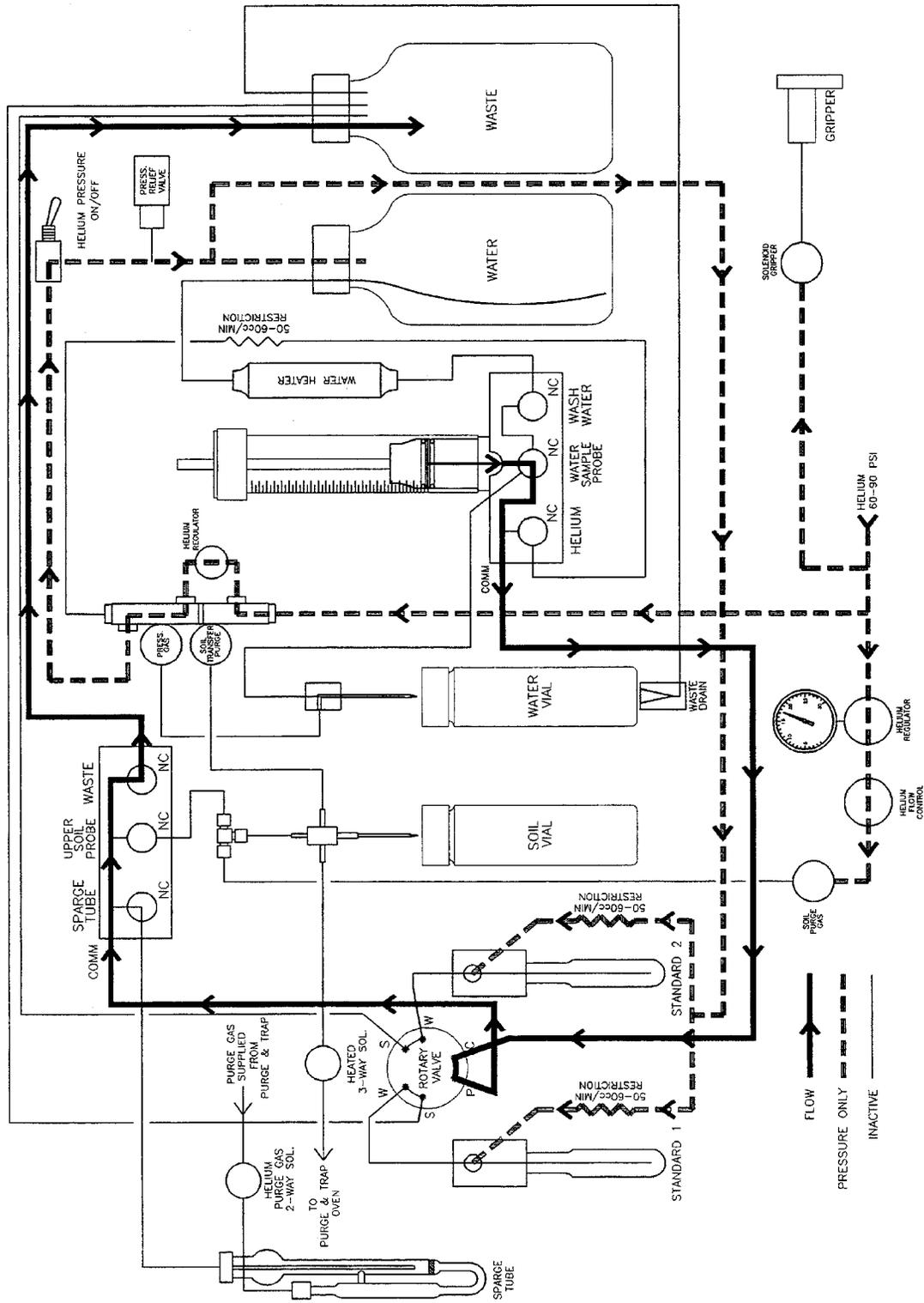




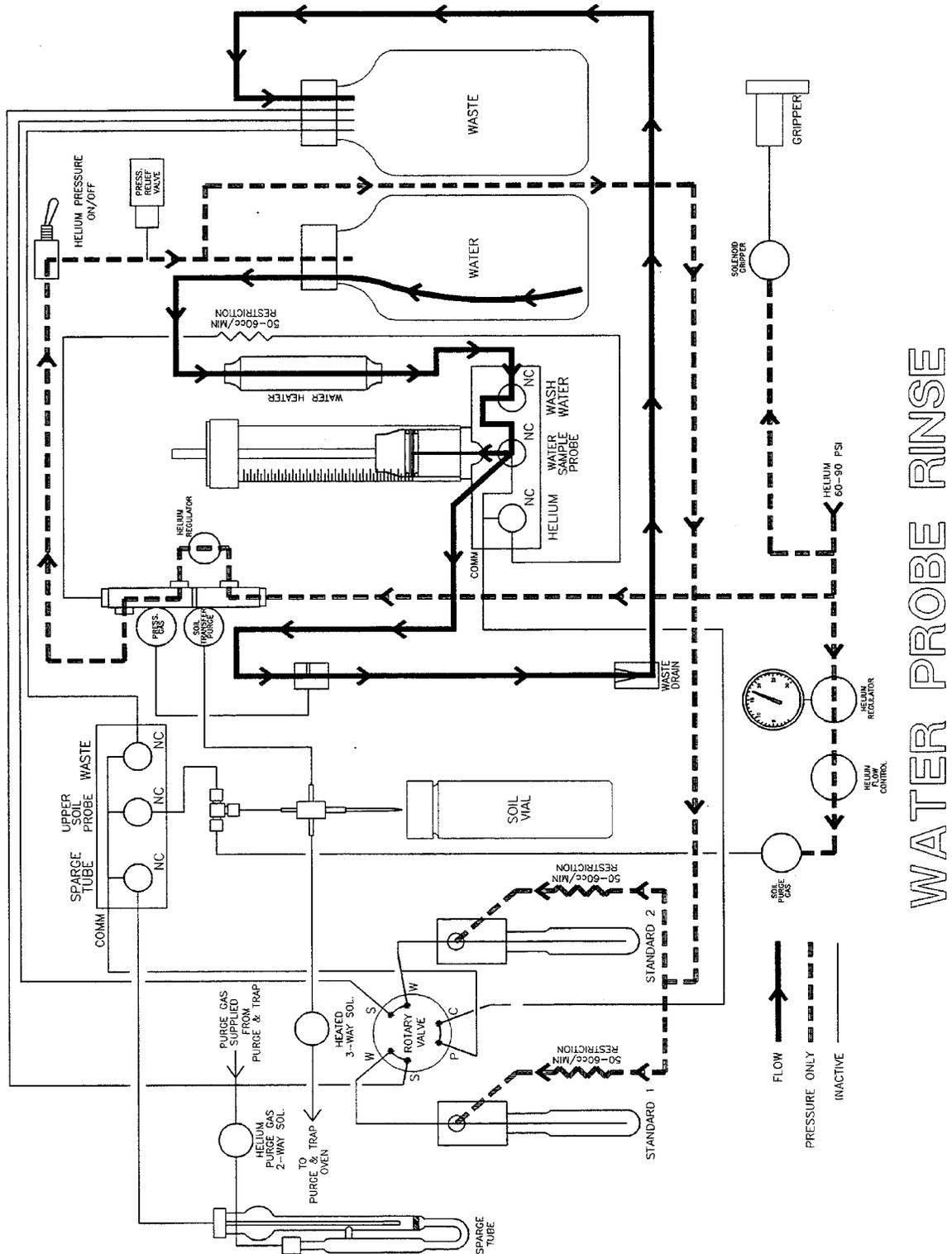
WATER SPARGE TUBE RINSE

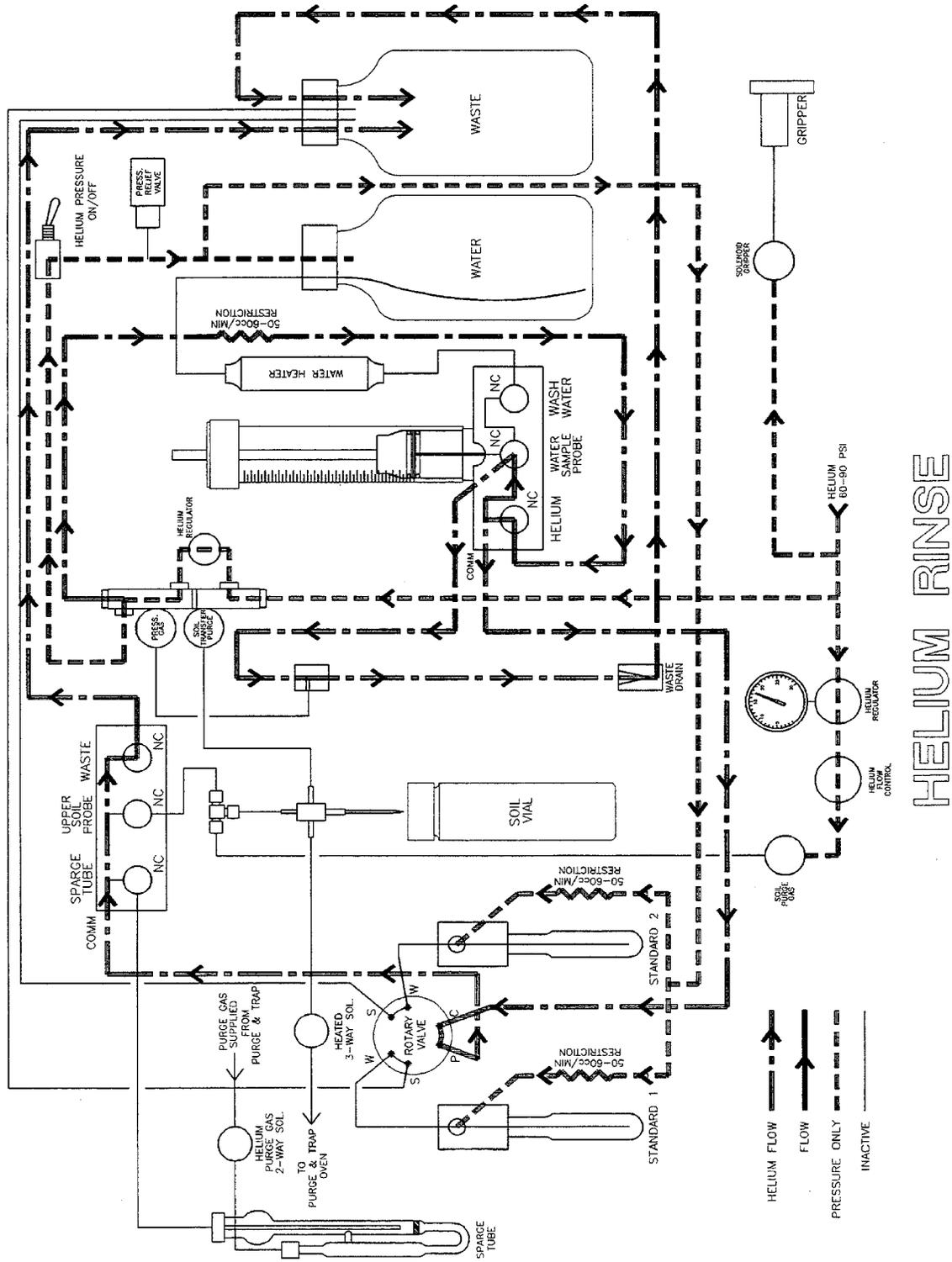


DRAIN - TO SYRINGE

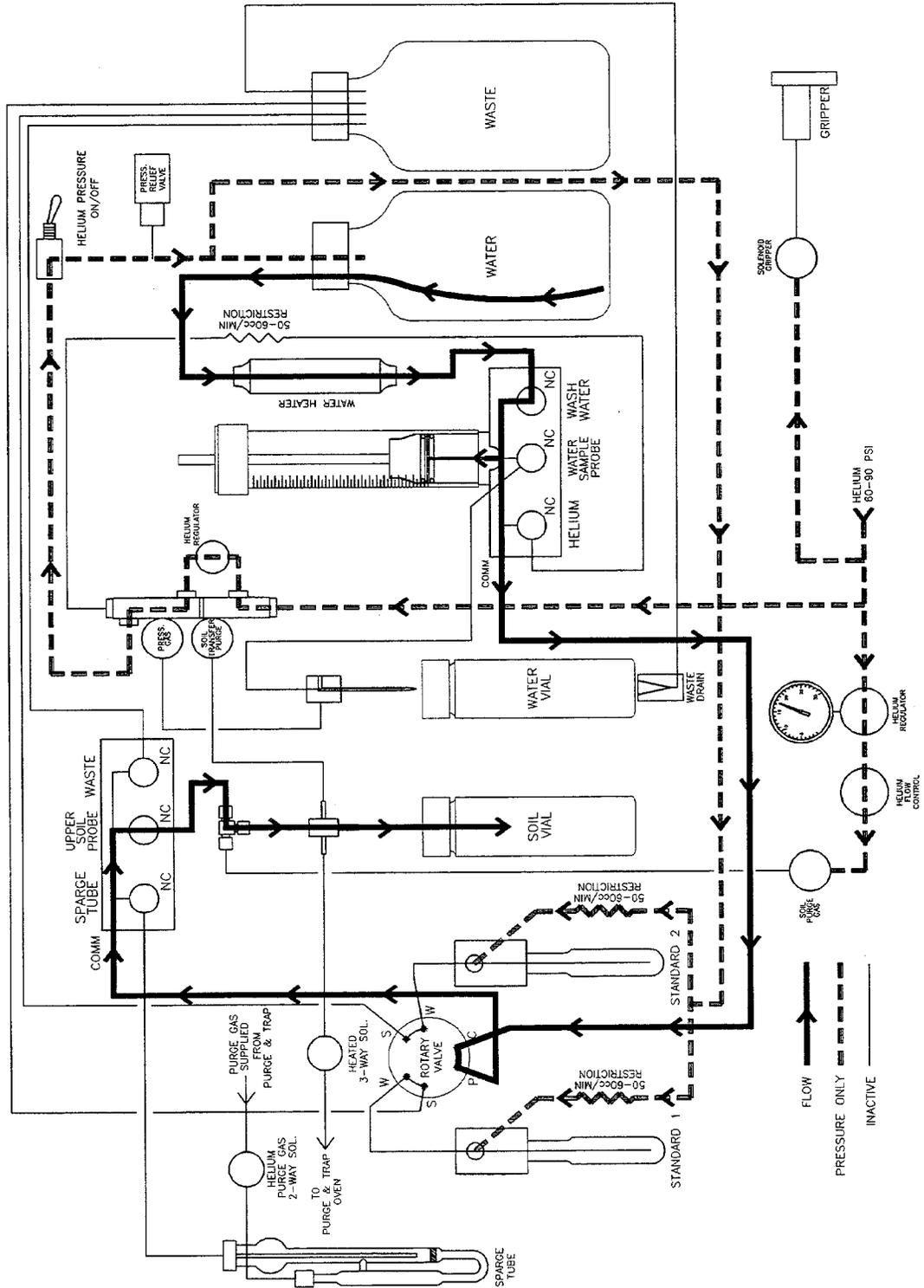


DRAIN - FROM SYRINGE

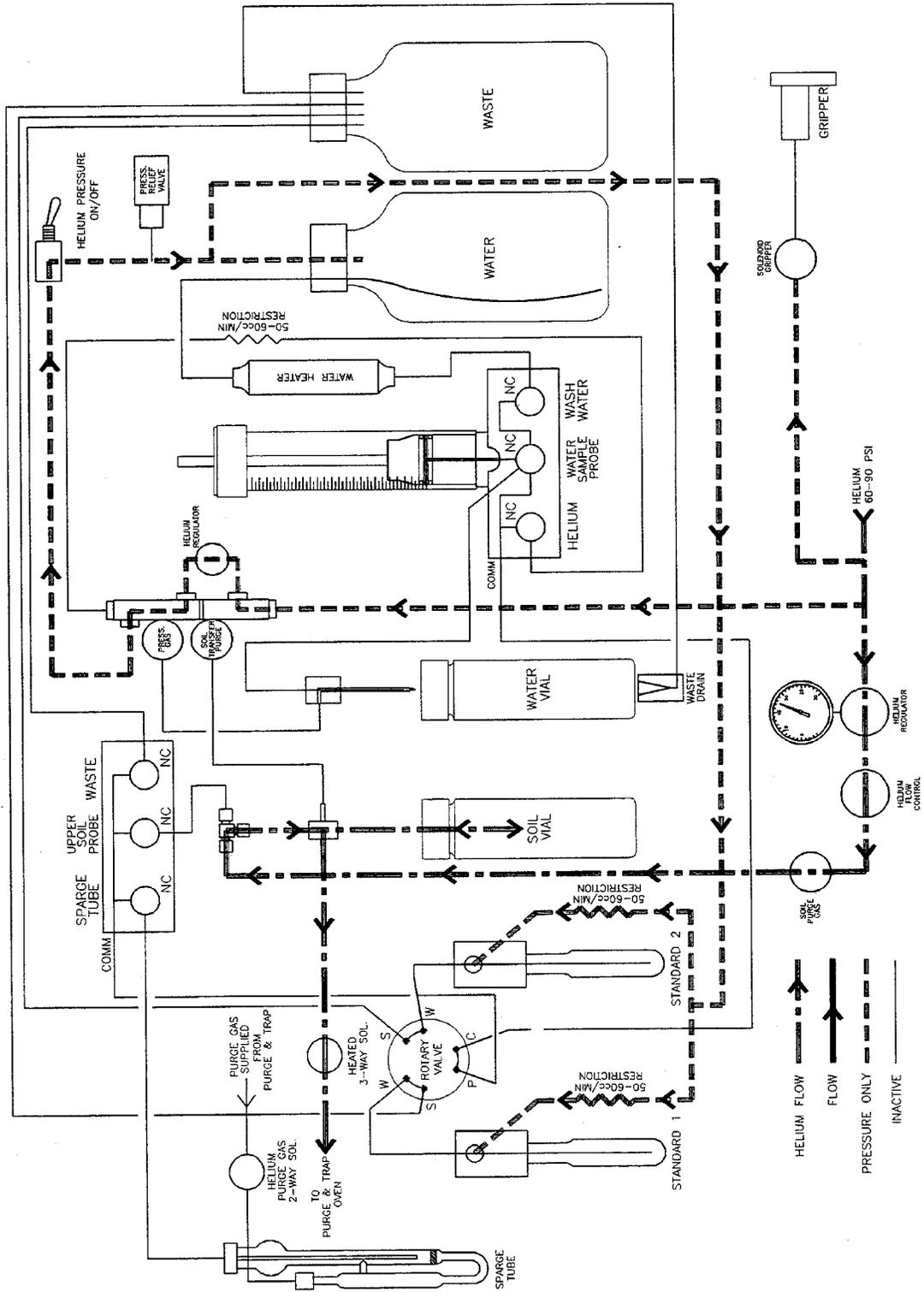




HELIUM RINSE

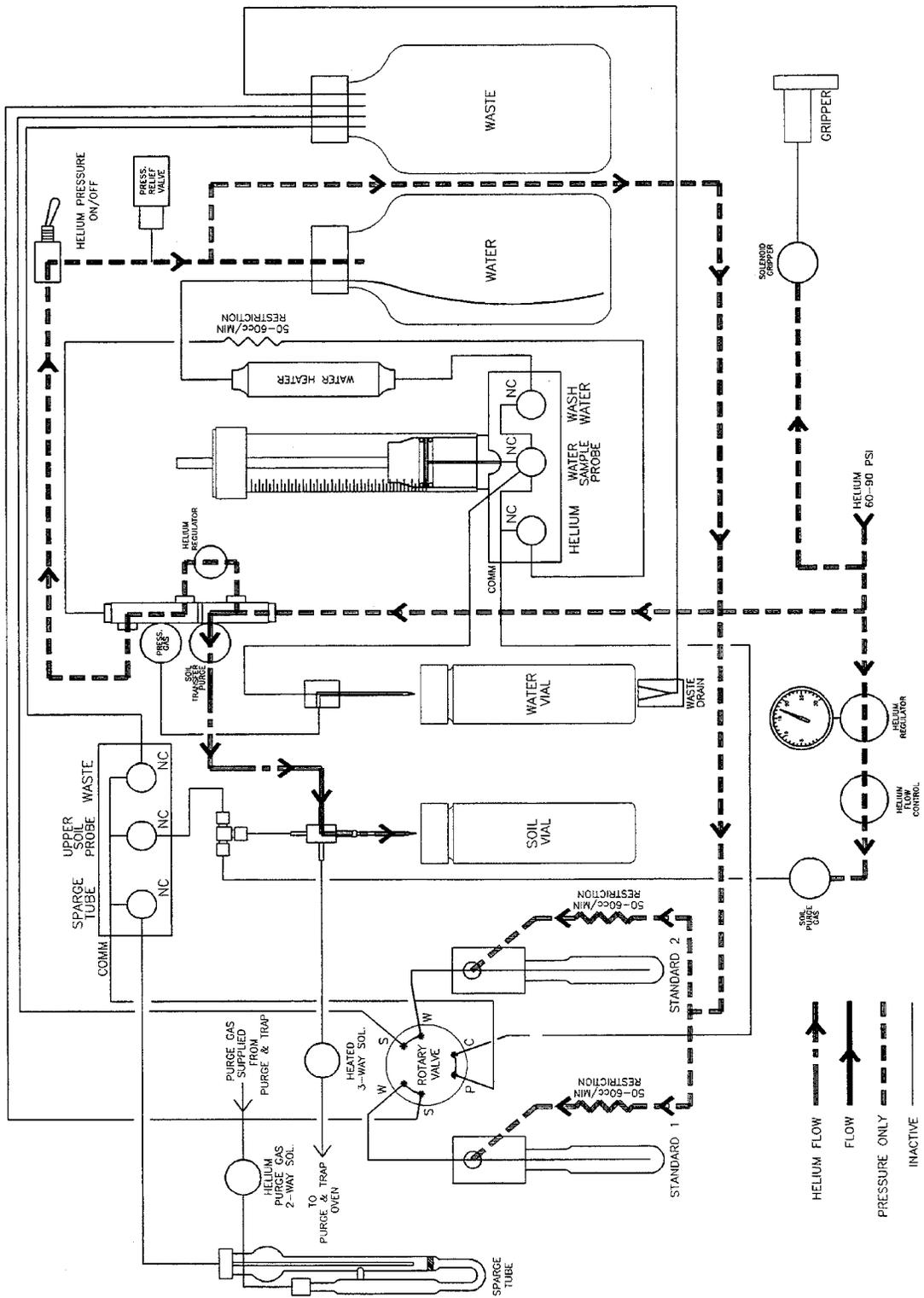


SOIL PURGE - WATER



SOIL PURGE - HELIUM

HELIUM FLOW ———
 FLOW - - - - -
 PRESSURE ONLY - - - - -
 INACTIVE



SOIL HELIUM RINSE

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