

### Tray base

**Figure 1030-11**

Screw  
 0515-0886

Tray cable  
 18596-60715

R-drive gear  
 18596-40181

Cotter pin  
 1480-0658

Cup washer  
 18596-40285

Screw  
 0515-1623

Theta-motor assembly  
 18596-60595  
 (Use tool 07673-80170 to  
 install)

Screw  
 0515-0894

Drain  
 18596-40240

O-ring  
 0905-0583

Tray base  
 18596-60675

Tray cable cover  
 18596-40235

Screw  
 0515-0886

Bottom cover  
 18596-20745

Comp spring  
 1460-2130

Screw  
 0515-0886

R-motor  
 assembly  
 18596-60600

Screw  
 0624-0668

Tray termination  
 board  
 18596-60075

Theta-sensor  
 18596-60630

