

850569-1-20

December 17, 2020

December 8, 2020

Tel: (905) 812-3856 Fax: (905) 812-3866 www.cambridgematerials.com

Laboratory #:

**Report Date:** 

Received Date:

**Report For:** Altor Safety

711 Executive Blvd., Suite C

Valley Cottage, NY

10989

Phone: 845-422-8320

Email: lee.mornan@altorsafety.com

**Attention:** Lee Mornan

**Specimen:** #1: Altor Safety 3ply Mask. Lot#: Q11270

## TEST REPORT

One specimen, consisting of face masks, was submitted to be tested for bacteria filtration efficiency, differential pressure, particle filtration efficiency, synthetic blood penetration and flame spread to determine acceptability with level barrier classification under ASTM F2100-19 requirements.



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# Medical Face Mask Material Requirements

| Characteristic   | Level 1<br>Barrier | Level 2<br>Barrier | Level 3<br>Barrier | Summary<br>Results          |
|--|--------------------|--------------------|--------------------|-----------------------------|
| Bacterial Filtration Efficiency, %                                   | ≥95                | ≥98                | ≥98                | Pass any Level              |
| Differential Pressure, mm H <sub>2</sub> O/cm <sup>2</sup>           | <5.0               | <6.0               | <6.0               | Pass any Level              |
| Sub-Micron Particulate Filtration Efficiency at 0.1 micron, %        | ≥95                | ≥98                | ≥98                | <sup>1</sup> Pass any Level |
| Synthetic Blood Penetration minimum pressure in mmHg for pass result | 80                 | 120                | 160                | Pass Level 2                |
| Flame Spread   | Class 1            | Class 1            | Class 1            | Pass any Level              |
| OVERALL PERFORMANCE LEVEL  | Complete Level 2   |                    |                    |                             |

<sup>1</sup>Note: Tested under laboratory #:849920-20



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## **DIFFERENTIAL PRESSURE**

EN 14683:2019 edition Annex C

Each specimen was conditioned for 4 hours minimum at 21+/-5 C and 85+/-5 % R.H.

Requirements ASTM F2100-19:

Differential Pressure (mmH<sub>2</sub>O/cm<sup>2</sup>)

Level 1 Barrier: <5.0 Level 2 Barrier: <6.0 Level 3 Barrier: <6.0

#### **RESULTS**

|                 |         | RESULIS                           | Ī                  | FINIAL                 |  |
|-----------------|---------|-----------------------------------|--------------------|------------------------|--|
| <u>Specimen</u> | Area ID | Differential Pressure (mmH2O/cm²) | Specimen Pass/Fail | <u>FINAL</u><br>RESULT |  |
| <u>ID</u>       | 1       | 2.5                               |                    | RESULI                 |  |
|                 | 1       | 2.5                               | -                  |                        |  |
|                 | 2       | 2.1                               | -                  |                        |  |
| 1-1             | 3       | 2.1                               | Pass               |                        |  |
|                 | 4       | 2.0                               |                    |                        |  |
|                 | 5       | 2.2                               | _                  |                        |  |
|                 | AVERAGE | 2.2                               |                    |                        |  |
|                 | 1       | 2.4                               | _                  |                        |  |
|                 | 2       | 2.4                               |                    |                        |  |
| 1-2             | 3       | 2.5                               | Pass               |                        |  |
|                 | 4       | 2.1                               |                    |                        |  |
|                 | 5       | 2.1                               |                    |                        |  |
|                 | AVERAGE | 2.3                               |                    |                        |  |
|                 | 1       | 2.5                               |                    | Pass any<br>Level      |  |
|                 | 2       | 2.5                               |                    |                        |  |
| 1-3             | 3       | 2.1                               | Pass               |                        |  |
| 1-5             | 4       | 2.2                               | Pass               |                        |  |
|                 | 5       | 2.1                               |                    |                        |  |
|                 | AVERAGE | 2.3                               |                    |                        |  |
|                 | 1       | 2.1                               |                    |                        |  |
|                 | 2       | 2.2                               |                    |                        |  |
| 1-4             | 3       | 2.2                               | <b>D</b>           |                        |  |
| 1-4             | 4       | 2.0                               | Pass               |                        |  |
|                 | 5       | 2.4                               |                    |                        |  |
|                 | AVERAGE | 2.2                               |                    |                        |  |
|                 | 1       | 2.5                               |                    |                        |  |
|                 | 2       | 2.1                               | 1                  |                        |  |
|                 | 3       | 2.2                               | 1                  |                        |  |
| 1-5             | 4       | 2.2                               | Pass               |                        |  |
|                 | 5       | 2.0                               | 1                  |                        |  |
|                 | AVERAGE | 2.2                               |                    |                        |  |

Mask Surface Area: 25mm diameter (x5 test areas) (4.9 cm²)

Air Flow Rate: 8 L/min

Mask Location Specimen taken from: 5 Areas from each specimen distributed all surface wide Note: For a test plan of 5 specimens, no failure is allowed for an Acceptable Quality Limit of 4.0%.



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## SYNTHETIC BLOOD PENETRATION

ASTM F1862/F1862M-17 at 120 mmHg pressure

#### **RESULTS**

| Specimen # | Test Pressure<br>(mmHg) | Total Number of<br>Specimens | Number of Pass<br>Specimens | FINAL RESULT     |
|------------|-------------------------|------------------------------|-----------------------------|------------------|
| 1          | 120                     | 32                           | 29                          | Pass for Level 2 |

Note: Acceptable Quality Limit of 4.0% is met for single sampling plan when 29 or more of the 32 tested specimens show pass results.

| Material construction type             | PP Spun-bond Inner / Outer melt blown non-<br>woven, Meltblown Middle Layer |  |  |
|--|---|--|--|
| Supplier                               | Altor Safety  |  |  |
| Lot number                             | Q11270  |  |  |
| Date of receipt                        | December 8, 2020  |  |  |
| Date of test                           | December 10, 2020   |  |  |
| Fluid velocity (cm/s)                  | 552   |  |  |
| Volume of impact fluid (ml)            | 2   |  |  |
| Angle of pneumatic valve to horizontal | 3°  |  |  |
| Description target area mask           | Blue ripple area  |  |  |
| Distance from tip cannula to mask (in) | 12  |  |  |
| Technique to enhance visual detection  | Cotton swab used to lightly daub on the surface                             |  |  |
| Conditioning parameters                | 21±5°C, 85±5% R.H for minimum of 4 hours                                    |  |  |



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### **FLAME SPREAD**

The specimen, consisting of 5 masks, was tested in accordance to 16 CFR 1610 (1-1-16 Edition).

|          | Specimen # | RESULT | CONCLUSION                               |
|----------|------------|--------|--|
|          | 1-1        | IBE    |  |
| Specimen | 1-2        | IBE    | Classified as Class 4                    |
| #1       | 1-3        | IBE    | Classified as Class 1 PASS for ANY LEVEL |
|          | 1-4        | IBE    | PASS IOI ANT LEVEL                       |
|          | 1-5        | IBE    |  |

IBE: Ignited but extinguished

**Test:** Flame Resistance 45° angle test. One-Second Flame Impingement.

**Type of fabric:** Without a raised fiber surface

Surface tested: Face

Type of test: Original State

**Direction tested:** Length

Testing Conditioning: Specimens conditioned at 105°C for 30 min, then placed in desiccator

**Requirements:** The flame spread time for textile products without a raised fibre surface must be

greater than 3.5 seconds.

Note: For a test plan of 5 specimens, no failure is allowed for an Acceptable Quality Limit of 4.0%.

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## PARTICLE FILTRATION EFFICIENCY

Particles: Monodispersed polystyrene latex spheres (PSL)

Particles Counter: TSI scanning mobility particle sizer spectrometer 3082 and CPC

Tested as per ASTM F2299, non-neutralized aerosol challenge measured over 3 minutes (test specimen /

control counts before and after test specimen and averaged)

Test Side: Inside Area Tested: 21.7 cm2 Particle Size: 0.1 µm

Laboratory Conditions: 24°C, 36% relative humidity (RH)

## Requirements ASTM F2100-19:

Particle filtration efficiency at 0.1 micron (%)

Level 1 Barrier: ≥95 Level 2 Barrier: ≥98 Level 3 Barrier: ≥98

#### **RESULTS**

| Specimen<br># | Average<br>Control<br>Counts | Specimen<br>Counts | Filtration<br>Efficiency<br>(%) | Specimen<br>(Pass/Fail) | FINAL RESULT                |
|---------------|------------------------------|--------------------|---------------------------------|-------------------------|-----------------------------|
| 1-1           | 165,125                      | 2,577              | 98                              | Pass                    |                             |
| 1-2           | 178,240                      | 2,197              | 99                              | Pass                    |                             |
| 1-3           | 167,598                      | 2,442              | 99                              | Pass                    | <sup>1</sup> Pass any Level |
| 1-4           | 180,514                      | 2,530              | 99                              | Pass                    |                             |
| 1-5           | 176,215                      | 2,347              | 99                              | Pass                    |                             |

Note: The PFE equipment was outsourced and located at University of Toronto, 223 College Street, Toronto, ON, M5T 1R4.

<sup>1</sup>Note: Tested under laboratory #:849920-20

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## **BACTERIAL FILTRATION EFFICIENCY**

A Bacterial Filtration Efficiency (BFE) test was completed according to the procedure in ASTM F2101-19 to determine the filtration efficiency of test articles by comparing the bacterial control counts upstream of the test article to the bacterial counts recovered downstream. A suspension of S. aureus was aerosolized using a nebulizer and delivered to the test article at a constant rate with a target delivery rate of  $1.7 \times 10^3 - 3.0 \times 10^3$  colony forming units (CFU) per test article with a mean particle size of  $3.0 \pm 0.3$  µm. The aerosolized suspension was drawn through the test article which was clamped in a six stage Andersen air sampler, at a constant flow rate of 28.3 liters per minute (LPM), for collection on bacteriological agar plates.

Challenge Microbe: Staphylococcus aureus ATCC 6538

Test Side: User side facing challenge

Area Tested: ~38.5 cm<sup>2</sup> Flow Rate: 28.3 LPM

Test Article Conditioning: 85 ± 5% RH at 25.0 ± 0.5°C for a minimum of 4 hours

Challenge Level: 1.8 x 10<sup>3</sup> CFU Mean Particle Size: 3.3 µm

# Requirements ASTM F2100-19:

Bacterial filtration efficiency (%)

Level 1 Barrier: ≥95 Level 2 Barrier: ≥98 Level 3 Barrier: ≥98

#### **RESULTS**

| Specimen<br># | Total CFU<br>Recovered | Percent<br>BFE (%) | Specimen<br>(Pass/Fail) | FINAL RESULT   |
|---------------|------------------------|--------------------|-------------------------|----------------|
| 1-1           | <1                     | >99.9              | Pass                    |                |
| 1-2           | 2                      | 99.9               | Pass                    | Pass any Level |
| 1-3           | 2                      | 99.9               | Pass                    |                |

The filtration efficiency percentages were calculated using the following equation:

$$\% BFE = \frac{C - T}{C} x 100$$

C = Challenge Level

T = Total CFU recovered downstream of test article

Note: Testing performed by GAP EnviroMicrobial Services Ltd., 1020 Hargrieve Road, Unit 14, London, Ontario, Canada, N6E 1P5