

Report For:	Altor Safety 711 Executive BLVD, Suite C	Laboratory #:	850569-2-20
	Valley Cottage, NY 10989 Phone: 845-422-8320 Email: lee.mornan@altorsafety.com	Report Date: Received Date:	December 17, 2020 December 8, 2020
Attention: Specimen:	Lee Mornan #2: Altor Safety, 4ply Mask. Lot#: Q12130		

TEST REPORT

One specimen, consisting of face masks, was submitted to be tested for bacteria filtration efficiency, differential pressure, particle filtration efficiency, synthetic blood penetration and flame spread to determine acceptability with level barrier classification under ASTM F2100-19 requirements.



This report is subject to the following terms and conditions: 1. This report relates only to the specimen provided and there is no representation or warranty that it applies to similar substances or materials or the bulk of which the specimen is a part. 2. The content of this report is for the information of the customer identified above only and it shall not be reprinted, published or disclosed to any other party except in full. Prior written consent from Cambridge Materials Testing Limited is required. 3. The name Cambridge Materials Testing Limited shall not be used in connection with the specimen reported on or any substance or materials similar to that specimen without the prior written consent of Cambridge Materials Testing Limited. 4. Neither Cambridge Materials Testing Limited nor any of its employees shall be responsible or held liable for any claims, loss or damages arising in consequence of reliance on this report or any default, error or mission in its preparation or the tests conducted. 5. Specimens are relained 6 months, test reports and test data are retained 7 years from date of final test report and then disposed of, unless instructed otherwise in writing. 6. When making a statement of conformity to a specification or standard the report will make the statement of conformity based on the absolute value of the test result. Test Report Template Revision August 20, 2019



Characteristic	Level 1 Barrier	Level 2 Barrier	Level 3 Barrier	Summary Results	
Bacterial Filtration Efficiency, %	≥95	≥98	≥98	Pass any Level	
Differential Pressure, mm H ₂ O/cm ²	<5.0	<6.0	<6.0	Pass any Level	
Sub-Micron Particulate Filtration Efficiency at 0.1 micron, %	≥95	≥98	≥98	Pass any Level	
Synthetic Blood Penetration minimum pressure in mmHg for pass result	80	120	160	Pass Level 3	
Flame Spread	Class 1	Class 1	Class 1	Pass any Level	
OVERALL PERFORMANCE LEVEL	Complete - Level 3				

Medical Face Mask Material Requirements



DIFFERENTIAL PRESSURE

EN 14683:2019 edition Annex C Each specimen was conditioned for 4 hours minimum at 21+/-5 C and 85+/-5 % R.H.

Requirements ASTM F2100-19:

Differential Pressure (mmH₂O/cm²) Level 1 Barrier: <5.0 Level 2 Barrier: <6.0 Level 3 Barrier: <6.0

<u>Specimen</u> ID	<u>Area ID</u>	Differential Pressure (mmH2O/cm ²)	Specimen Pass/Fail	<u>FINAL</u> RESULT		
	1	3.0				
	2	2.7				
2.1	3	2.7	Dava			
2-1	4	2.7	Pass			
	5	3.0				
	AVERAGE	2.8				
	1	2.5				
	2	2.4				
2.2	3	2.2	Daga			
2-2	4	2.2	Pass			
	5	2.4				
	AVERAGE	2.3				
	1	2.2				
	2	2.2	Dass			
	3	2.4		Pass any		
2-3	4	2.4	Pass	Level		
	5	2.4				
	AVERAGE	2.3				
	1	3.2				
	2	2.9				
2.4	3	2.9	Daga			
2-4	4	2.7	Pass			
	5	2.7				
	AVERAGE	2.9				
	1	3.0				
	2	3.0				
2 5	3	2.7	Dace			
2-3	4	3.0	rd33			
	5	2.7				
	AVERAGE	2.9				
urface Area: 25mm diameter (x5 test areas) (4.9 cm ²)						

RESULTS

Mask Surface Area: 25mm diameter (x5 test areas) (4.9 cm²) Air Flow Rate: 8 L/min

Mask Location Specimen taken from: 5 Areas from each specimen distributed all surface wide <u>Note</u>: For a test plan of 5 specimens, no failure is allowed for an Acceptable Quality Limit of 4.0%.



SYNTHETIC BLOOD PENETRATION

ASTM F1862/F1862M-17 at 160 mmHg pressure

RESULTS

Specimen #	Specimen # Test Pressure Total Number (mmHg) Specimens		lumber of Number of Pass FINAL R	
2	160	32	31	Pass for Level 3

<u>Note</u>: Acceptable Quality Limit of 4.0% is met for single sampling plan when 29 or more of the 32 tested specimens show pass results.

Material construction type	PP Spun-bond/melt blown non-woven polypropylene	
Supplier	Altor Safety	
Lot number	Q12130	
Date of receipt	December 8, 2020	
Date of test	December 10, 2020	
Fluid velocity (cm/s)	648	
Volume of impact fluid (ml)	2	
Angle of pneumatic valve to horizontal	2°	
Description target area mask	Blue ripple area	
Distance from tip cannula to mask (in)	12	
Technique to enhance visual detection	Cotton swab used to lightly daub on the surface	
Conditioning parameters	21±5°C, 85±5% R.H for minimum of 4 hours	



FLAME SPREAD

The specimen, consisting of 5 masks, was tested in accordance to 16 CFR 1610 (1-1-16 Edition).

	Specimen #	RESULT	CONCLUSION
	1-1	IBE	
Specimen	1-2	IBE	Classified as Class 1 PASS for ANY LEVEL
#2	1-3	IBE	
	1-4	IBE	
	1-5	IBE	

IBE: Ignited but extinguished

Test:	Flame Resistance 45° angle test. One-Second Flame Impingement.
Type of fabric:	Without a raised fiber surface
Surface tested:	Face
Type of test:	Original State
Direction tested:	Length
Testing Conditioning:	Specimens conditioned at 105°C for 30 min, then placed in desiccator
Requirements:	The flame spread time for textile products without a raised fibre surface must be greater than 3.5 seconds.

Note: For a test plan of 5 specimens, no failure is allowed for an Acceptable Quality Limit of 4.0%.



PARTICLE FILTRATION EFFICIENCY

Particles: Monodispersed polystyrene latex spheres (PSL) Particles Counter: TSI scanning mobility particle sizer spectrometer 3082 and CPC Tested as per ASTM F2299, non-neutralized aerosol challenge measured over 3 minutes (test specimen / control counts before and after test specimen and averaged)

Test Side: Inside Area Tested: 21.7 cm2 Particle Size: 0.1 µm Laboratory Conditions: 24°C, 41% relative humidity (RH)

Requirements ASTM F2100-19: Particle filtration efficiency at 0.1 micron (%) Level 1 Barrier: ≥95 Level 2 Barrier: ≥98 Level 3 Barrier: ≥98

RESULTS

Specimen #	Average Control Counts	Specimen Counts	Filtration Efficiency (%)	Specimen (Pass/Fail)	FINAL RESULT
2-1	62,573	766	99	Pass	Pass any Level
2-2	42,346	594	99	Pass	
2-3	53,694	570	99	Pass	
2-4	67,182	797	99	Pass	
2-5	70,465	943	99	Pass	

Note: The PFE equipment was outsourced and located at University of Toronto, 223 College Street, Toronto, ON, M5T 1R4.



BACTERIAL FILTRATION EFFICIENCY

A Bacterial Filtration Efficiency (BFE) test was completed according to the procedure in ASTM F2101-19 to determine the filtration efficiency of test articles by comparing the bacterial control counts upstream of the test article to the bacterial counts recovered downstream. A suspension of S. aureus was aerosolized using a nebulizer and delivered to the test article at a constant rate with a target delivery rate of $1.7 \times 10^3 - 3.0 \times 10^3$ colony forming units (CFU) per test article with a mean particle size of $3.0 \pm 0.3 \mu m$. The aerosolized suspension was drawn through the test article which was clamped in a six stage Andersen air sampler, at a constant flow rate of 28.3 liters per minute (LPM), for collection on bacteriological agar plates.

Challenge Microbe: Staphylococcus aureus ATCC 6538 Test Side: User side facing challenge Area Tested: ~38.5 cm² Flow Rate: 28.3 LPM Test Article Conditioning: 85 ± 5% RH at 25.0 ± 0.5°C for a minimum of 4 hours Challenge Level: 1.7×10^3 CFU Mean Particle Size: 2.9 µm

Requirements ASTM F2100-19:

Bacterial filtration efficiency (%) Level 1 Barrier: ≥95 Level 2 Barrier: ≥98 Level 3 Barrier: ≥98

	10	ILSULI		
FINAL RESULT	Specimen (Pass/Fail)	Percent BFE (%)	Total CFU Recovered	Specimen #
	Pass	99.8	4	2-1
Pass any Level	Pass	99.5	9	2-2
	Pass	99.3	12	2-3

DECINTO

The filtration efficiency percentages were calculated using the following equation:

 $\% BFE = \frac{C - T}{C} x 100$

C = Challenge Level

T = Total CFU recovered downstream of test article

Note: Testing performed by GAP EnviroMicrobial Services Ltd., 1020 Hargrieve Road, Unit 14, London, Ontario, Canada, N6E 1P5